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Äspö Hard Rock Laboratory

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Statistical evaluation of buffer density

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October 2006

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This report concerns a study which was conducted for SKB. The conclusions and viewpoints presented in the report are those of the author(s) and do not necessarily coincide with those of the client.

Abstract

An evaluation of expected mean buffer densities and variance in PROTOTYPE REPOSITORY has been performed using measured values of diameters of the deposition holes and masses of the emplaced bentonite blocks. The analysis gives approximate confidence intervals much smaller than 100 kg/m^3 , which is the size of the specified density range in the KBS-3 concept /Svensk Kärnbränslehantering AB/.

Sammanfattning

En utvärdering av förväntade medeldensiteter och varianser i PROTOTYPE REPSOTORY har genomförts med utgångspunkt från uppmätta värden på de inplacerade bentonitblockens massor och deponeringshålens diametrar. Analysen ger approximativa konfidensintervall betydligt mindre än 100 kg/m^3 , vilket är storleken på det specificerade buffertdensitetsintervallet i KBS-3-konceptet /Svensk Kärnbränslehantering AB/.

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1 Background

The expected average bentonite density in a KBS-3V deposit hole has been evaluated statistically using data from the six installed deposit holes within the PROTOTYPE REPOSITORY.

The buffer of a PROTOTYPE REPOSITORY deposition hole at installation consists of 10 blocks of ring shape (R1 – R10), 4 blocks of disc shape (C1 – C4) and a column of bentonite pellets in between blocks and rock. The bentonite is of Wyoming type (MX-80) which is described in detail in /Karnland et al. 2006/. The configuration is schematically shown in Figure 1.

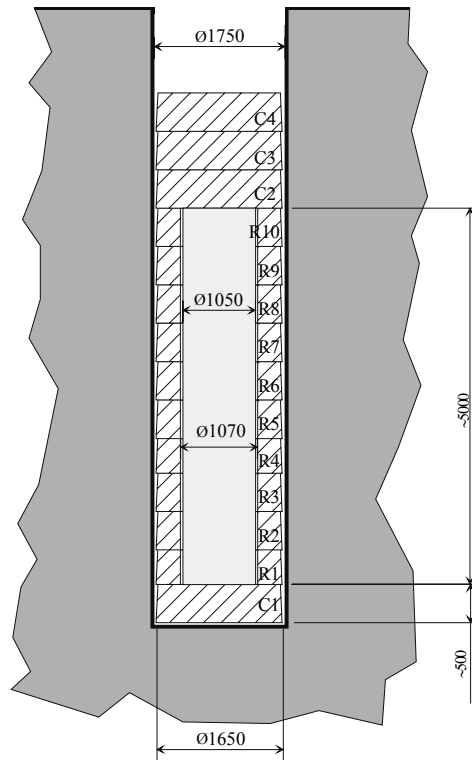


Figure 1. Schematics of a PROTOTYPE REPOSITORY deposit hole. Unit in mm.

The mean density will have a statistical spread due to variations in the volume of the deposition holes and due to variations in the density of the emplaced bentonite.

2 Evaluations

2.1 Statistical Data

The following underlying data has been used in the evaluation

1. Measurements of the deposit hole mean diameters at different depths.
 These measurements have been performed at depths separated by 40 cm (see Appendix I). At each level, the diameter value is obtained by an average of three measurements in different directions. In total, 22 diameters per deposition hole are considered. Table 1 shows the sample mean and standard deviation of the hole diameter for each of the six deposition holes. Figure 2 compares a histogram of all considered mean diameters from all six deposition holes with a normal distribution, showing that the mean hole diameter is approximately normally distributed.

Table 1: Data underlying the mean density calculations of the PROTOTYPE REPOSITORY deposition holes.

Hole no.	Hole diameter		Mass of ring shaped blocks		Mass of disc shaped blocks		Mass of Pellets
	Mean	Std	Mean	Std	Mean	Std	
	(m)	(m)	(kg/m)	(kg/m)	(kg/m)	(kg/m)	
DA3587G05	1,760	0,0019	2153	8,1	3619	10,4	364
DA3581G01	1,760	0,0019	2149	8,5	3607	23,4	374
DA3575G01	1,761	0,0014	2152	9,0	3629	11,8	340
DA3569G02	1,761	0,0018	2164	8,4	3621	35,7	361
DA3551G01	1,760	0,0023	2114	14,8	3603	25,1	373
DA3545G01	1,759	0,0025	2117	9,5	3597	16,0	357
All holes	1,760	0,0020	2141	21,5	3613	22,7	362

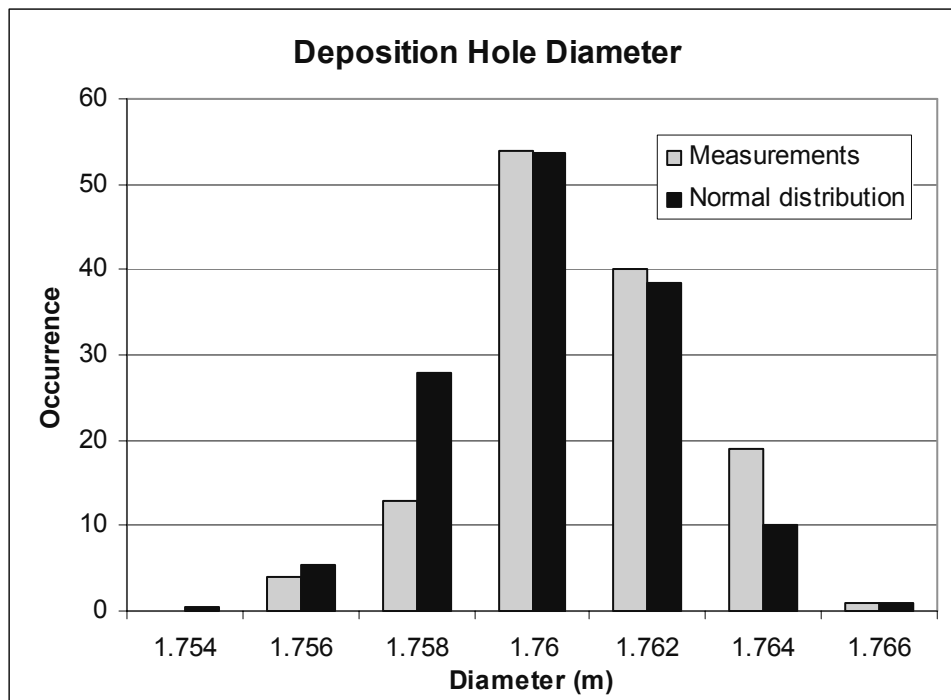


Figure 2. Histogram of the mean diameters at different depths for all of the six deposition holes. For comparison, a normal distribution with the same mean (1.760 m) and standard deviation (0.0204 m) is also plotted.

2. The amount of bentonite in the blocks described as dry mass per unit length. This quantity has been measured for all the installed disc and ring formed blocks (see Appendix II). Sample means and standard deviations for each deposition hole are found in Table 1. These quantities have been calculated using all available blocks, i.e. 10 rings and 4 discs per deposition hole. In the table it can also be seen that the sample standard deviation for all blocks (from all six deposition holes) is usually larger than the sample standard deviation from individual holes. The reason for this is that blocks in different deposition holes have been compacted at different occasions, resulting in a rather large difference in mean value between the holes.
3. The amount of bentonite pellets expressed as mass per unit length (see Appendix II). The contribution to the final density variation due to variations in this quantity will only be minor since the total mass of pellets is small compared to the mass of bentonite contained in blocks. This quantity is therefore assumed to be non-stochastic in the following evaluations. The mass of pellets per unit length for each deposition hole is listed in Table 1.

2.2 Calculations

The following estimations of the mean density in the deposition holes has been performed:

1. Estimation of the mean density at a specific depth of each individual deposition hole.

For these estimations the diameter of the deposition hole and the amount of bentonite in the blocks are assumed to be normally distributed stochastic variables with parameters (mean and variance) according to Table 1. The dry density is then also a stochastic variable

$$\rho_d(M, D) = \frac{M_{tot}}{V_{bent}} = \frac{(M + m_p)h}{A_{bent}h} = \frac{(M + m_p)}{\pi([D/2]^2 - r_c^2)} \quad (1)$$

Where stochastic variables are indicated by capital letters, and

ρ_d	=	Dry density at a specific depth (either at a cut across a ring shaped or a disc shaped block, see Figure 1.).
M	=	The amount of dry bentonite of the block of interest expressed as kg/m.
m_p	=	The amount of dry bentonite of the pellets expressed as kg/m.
M_{tot}	=	$M + m_p$; total amount of dry bentonite expressed as kg/m.
D	=	Diameter of the deposition hole.
h	=	An arbitrary height of the cut (included in order to get the correct dimension in the equation).
r_c	=	0.525 m; Radius of the copper canister, when this is included in the cut of interest. When calculating a cut across disc shaped blocks, r_c is put to 0.
A_{bent}	=	$\pi((D/2)^2 - r_c^2)$; the area of the cross section of the swollen bentonite. When calculating a cut across disc shaped blocks, r_c is put to 0.
V_{bent}	=	$A_{bent} \cdot h$; the volume of the swollen bentonite.

An exact treatment of the distribution of ρ_d is complicated due to the form of equation 1, and is here treated approximately by linearization. The variance of ρ_d is then (the delta method, see e.g. /Casella and Berger 2002/)

$$\begin{aligned} \text{var}(\rho_d) &\approx \left(\frac{\partial \rho_d(\bar{M}, \bar{D})}{\partial M} \right)^2 \text{var}(M) + \left(\frac{\partial \rho_d(\bar{M}, \bar{D})}{\partial D} \right)^2 \text{var}(D) \\ &= \frac{1}{\pi^2([\bar{D}/2]^2 - r_c^2)^2} \left(\text{var}(M) + \left[\frac{\bar{D}(\bar{M} + m_p)}{([\bar{D}/2]^2 - r_c^2)} \right]^2 \text{var}(D) \right) = \\ &\frac{1}{A^2} \left(\text{var}(M) + [\pi \bar{D} \bar{\rho}_d]^2 \text{var}(D) \right) \end{aligned} \quad (2)$$

Where bared quantities denotes mean values.

The results of the calculations are presented in Table 2, where both mean values and standard deviations are listed, as well as approximate 95% confidence intervals for the expected mean *bulk* densities, ρ_m , in each deposition hole.

Table 2: Results of calculations of the mean density in the six deposition holes in PROTOTYPE REPOSITORY.

Hole no.	Ring Shaped Blocks				Disc Shaped Blocks			
	mean	std	95% C.I.		mean	std	95% C.I.	
	ρ_d	ρ_d	ρ_m		ρ_d	ρ_d	ρ_m	
	(kg/m ³)	(kg/m ³)	(kg/m ³)		(kg/m ³)	(kg/m ³)	(kg/m ³)	
DA3587G05	1605	7,5	2018	2037	1636	5,6	2041	2055
DA3581G01	1610	7,6	2021	2040	1636	10,2	2035	2060
DA3575G01	1589	7,0	2009	2026	1630	5,5	2037	2051
DA3569G02	1608	7,4	2021	2039	1635	15,0	2028	2066
DA3551G01	1587	11,4	2002	2030	1634	11,1	2032	2060
DA3545G01	1581	9,2	2000	2023	1626	8,0	2031	2051
All Holes	1597	14,9	2003	2041	1633	10,1	2033	2058

The saturated bulk density is obtained from the dry density according to

$$\rho_m = \rho_d + \rho_w \left(1 - \frac{\rho_d}{\rho_s} \right) \quad (3)$$

where

- ρ_m = Mean density of water saturated bentonite
- ρ_s = Grain density of Wyoming type bentonite, 2780 kg/m³ /Karnland et al. 2006/
- ρ_w = Water density, 1000 kg/m³

2. Estimation of the mean density for a complete deposition hole.

The calculations is made with the assumption that the bentonite in the deposition hole consists of four disc- and ten ring-shaped 0.50 m blocks and a 7.0 m column of pellets. The hole diameter and the block mass per unit length are treated as stochastic variables as before (with parameters from Table 1).

The blocks of the two sections of the PROTOTYPE REPOSITORY are manufactured at different occasions at which deliveries of bentonite with slightly different water content were used. The variance of the block mass has therefore been calculated using the residuals, i.e. the difference between the actual mass and the section mean, in order to make use of all available data. The resulting standard deviations are 10.7 kg/m for ring shaped blocks and 20.8 kg/m for disc shaped blocks (compare last row of Table 1).

Histograms of the residuals are plotted in Figure 3 and Figure 4. It is seen that these are approximately normally distributed.

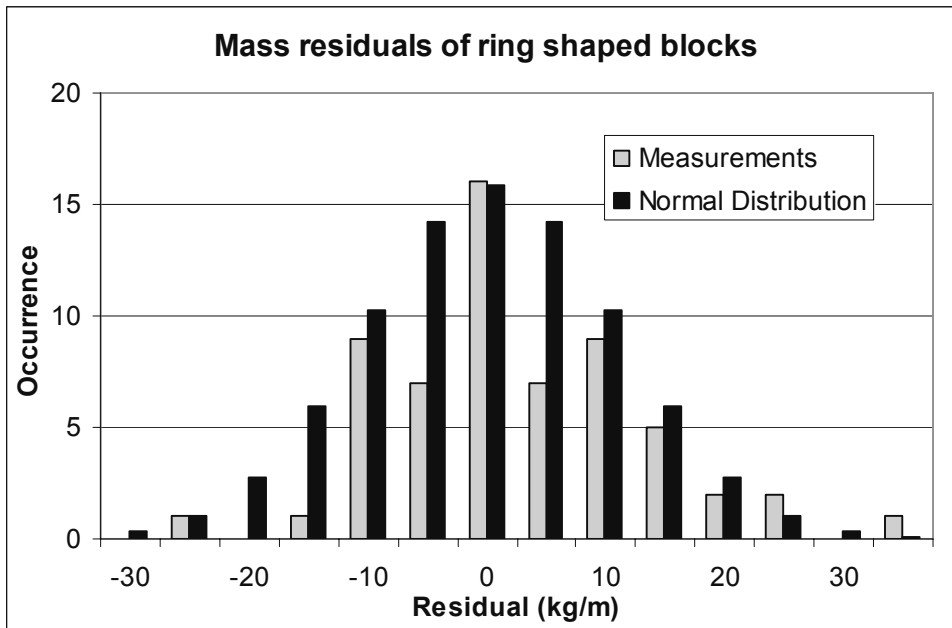


Figure 3. Histogram of residuals of mass of ring shaped blocks. A normal distribution with the same mean (0 kg/m) and standard deviation (10.7 kg/m) is plotted for comparison.

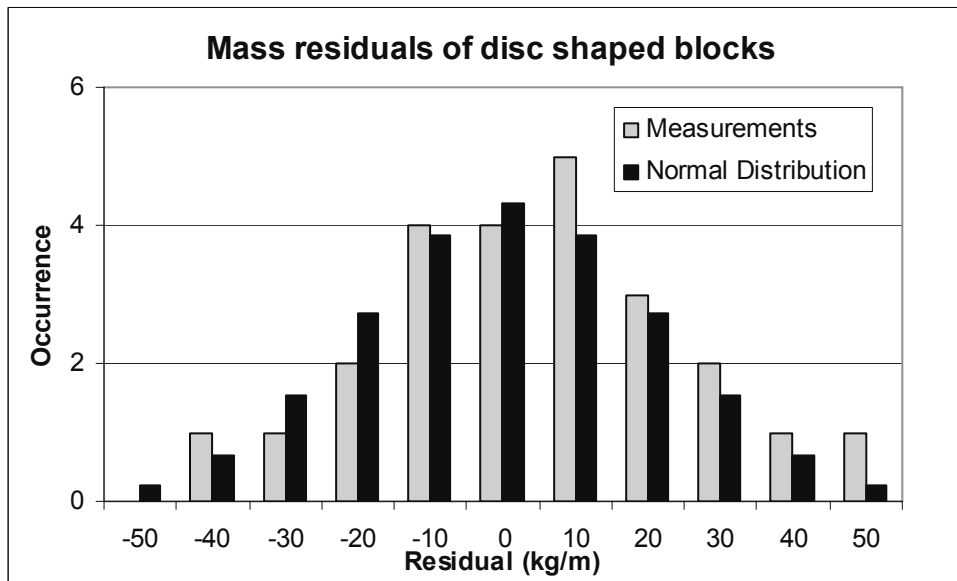


Figure 4. Histogram of residuals of mass of disc shaped blocks. A normal distribution with the same mean (0 kg/m) and standard deviation (20.8 kg/m) is plotted for comparison.

The same approximate method as used in the previous calculation is adopted here for the variance evaluation. In this case the mean density of a complete deposition hole is expressed as

$$\rho_d(\bar{M}, D) = \frac{M_{tot}}{V} = \frac{0.5 \sum_{i=1}^{10} M_R^i + 0.5 \sum_{j=1}^4 M_D^j + 7m_p}{\pi(7/4 D^2 - 5r_c^2)}, \quad (4)$$

where M_R^i and M_D^j are stochastic variables describing the mass of ring shaped block i and disc shaped block j respectively. These are collected as components in a stochastic mass vector \bar{M} . For the rest of equation 4, the symbols have the same meaning as in equation 1. The variance of the mean density is approximately

$$\begin{aligned} \text{var}(\rho_d) &\approx \sum_{i=1}^{10} \left(\frac{\partial \rho_d(\bar{M}, \bar{D})}{\partial M_R^i} \right)^2 \text{var}(M_R) + \sum_{j=1}^4 \left(\frac{\partial \rho_d(\bar{M}, \bar{D})}{\partial M_D^j} \right)^2 \text{var}(M_D) + \\ &+ \left(\frac{\partial \rho_d(\bar{M}, \bar{D})}{\partial D} \right)^2 \text{var}(D) = \\ &= \left(\frac{1}{V} \right)^2 \left(0.5 \text{var}(M_R) \sum_{i=1}^{10} 1 + 0.5 \text{var}(M_D) \sum_{j=1}^4 1 \right) + \left(\frac{\bar{M}_{tot}}{V^2} \frac{7\pi\bar{D}}{2} \right)^2 \text{var}(D) = \\ &\left(\frac{1}{V} \right)^2 \left(5 \text{var}(M_R) + 2 \text{var}(M_D) + \left[\frac{7\pi\bar{D}\bar{\rho}_d}{2} \right]^2 \text{var}(D) \right), \end{aligned} \quad (5)$$

and is presented in Table 3.

Table 3: Results from calculation of mean density of a complete deposition hole.

Deposition hole PROTOTYPE			
mean	std	mean	95% C.I.
ρ_d	ρ_d	ρ_m	ρ_m
(kg/m ³)	(kg/m ³)	(kg/m ³)	(kg/m ³)
1610	5,8	2031	2024 2038

3 Conclusions and final remarks

- The mean density is in general larger in cross sections over disc shaped blocks as compared to ring shaped blocks.
- The evaluated confidence intervals for the mean density are of the same size for both types of blocks.
- The evaluated confidence intervals are much less than 100 kg/m^3 .
- The diameter of the deposition holes in section 2 of PROTOTYPE REPOSITORY (DA3551G01 and DA3545G01) has a larger standard deviation as compared to section 1. Also the block mass standard deviation is larger in this section. The resulting mean density confidence interval is consequently larger in these deposition holes.
- The calculated mean density of a complete deposition hole (2031 kg/m^3) is larger than specified within the KBS-3 concept (2000 kg/m^3) /Svensk Kärnbränslehanterting AB/. The reason for this is that when planning the PROTOTYPE REPOSITORY, all data on hole diameter and block mass variances were not available. Furthermore, what density of the pellets column which could be achieved during installation was uncertain. The mean density in future installations can probably be better adopted to the concept specifications by adjusting the compaction stress during block manufacturing. It is also possible to adjust the final density by changing the diameters of the blocks.
- The calculation gives a mean density 95 % confidence interval for a complete deposition hole of $2024 - 2038 \text{ kg/m}^3$. This could be compared to the specified interval for the saturated density in the KBS-3 concept, $1950-2050 \text{ kg/m}^3$ /Svensk Kärnbränslehanterting AB/.
- Assuming a capacity of a final repository of 6000 canisters, the present analysis gives an approximate $1/6000$ confidence interval of $2017 - 2045 \text{ kg/m}^3$. I.e. the mean density of one out of 6000 deposition holes is expected to lie outside of this range.
- Examining the various terms in the last equality in equation 5 reveals that the largest contribution to the mean density variation stems from the hole diameter variance. To achieve less density variance in future installations better boring precision is demanded.
- However, a reason for the hole diameter variance to dominate the final mean density variance is that its variation with depth has not been considered in the present analysis. Since the diameter variation at two different depths (not too close) can be assumed to be independent, this will contribute to lower the impact of the diameter variance on the final mean density variance. From this perspective, the present analysis is based on pessimistic assumptions.
- The quality on the presented results depends on how well the underlying distribution parameters for hole diameter and blocks masses has been estimated. From this view calculation 2, which is based on 132 diameter measurements, 60 ring block measurements and 24 disc block measurements (Table 3), is the most reliable. Most uncertain are the calculations of mean density in cross sections of disc shaped blocks in an individual deposition hole (the right part of Table 2) which is based on 4 disc block measurements and 22 diameter measurements.

References

Casella G. and Berger R.L 2002, Statistical Interference, 2nd ed., Duxbury 2002, p.240ff.

Karnland O, Olsson S, Nilsson U, 2006. Mineralogy and sealing properties of various bentonites and smectite-rich clay materials, SKB TR-06-30, Svensk Kärnbränslehantering AB.

Svensk Kärnbränslehantering AB, 2006. Initial state report for the safety assessment SR-Can. SKB TR-06-21, Svensk Kärnbränslehantering AB.

APPENDIX I

Measured diameters of the deposition holes

SKB Äspö HRL			
Hole No:	DA3587G01		
Date	990721	Time	13:00 - 15:00
Measurements made by:	Robert Nyberg		

Depth (m)	Diam 1 (m)	Diam 2 (m)	Diam 3 (m)
0,00	1,755	1,770	1,755
0,40	1,755	1,755	1,770
0,80	1,745	1,760	1,760
1,20	1,755	1,765	1,760
1,60	1,755	1,765	1,760
2,00	1,755	1,765	1,765
2,40	1,760	1,770	1,760
2,80	1,755	1,765	1,760
3,20	1,760	1,765	1,760
3,60	1,755	1,765	1,760
4,00	1,755	1,765	1,765
4,40	1,755	1,770	1,765
4,80	1,755	1,765	1,760
5,20	1,755	1,760	1,760
5,60	1,755	1,765	1,760
6,00	1,760	1,765	1,760
6,40	1,755	1,765	1,760
6,80	1,755	1,760	1,760
7,20	1,755	1,770	1,760
7,60	1,755	1,770	1,765
8,00	1,755	1,760	1,760
8,15	1,755	1,765	1,760

Appendix 1:2

SKB Äspö HRL

Hole No: DA3581G01

Date 990722 **Time** 11:30 - 13:30

Measurements made by: Robert Nyberg

Depth (m)	Diam 1 (m)	Diam 2 (m)	Diam 3 (m)
0,00	1,760	1,760	1,765
0,40	1,755	1,755	1,760
0,80	1,755	1,755	1,765
1,20	1,760	1,760	1,765
1,60	1,755	1,765	1,765
2,00	1,755	1,760	1,760
2,40	1,755	1,760	1,760
2,80	1,755	1,760	1,760
3,20	1,755	1,760	1,770
3,60	1,755	1,760	1,760
4,00	1,755	1,760	1,765
4,40	1,760	1,765	1,765
4,80	1,755	1,760	1,765
5,20	1,755	1,760	1,765
5,60	1,760	1,765	1,765
6,00	1,760	1,760	1,765
6,40	1,755	1,760	1,765
6,80	1,755	1,760	1,765
7,20	1,755	1,760	1,765
7,60	1,755	1,760	1,765
8,00	1,760	1,760	1,765
8,15	1,750	1,760	1,760

Appendix I:3

SKB Äspö HRL

Hole No: DA3575G01

Date 990722 **Time** 15:30 - 17:30

Measurements made by: Robert Nyberg

Depth (m)	Diam 1 (m)	Diam 2 (m)	Diam 3 (m)
0,00	1,760	1,765	1,760
0,40	1,755	1,765	1,760
0,80	1,755	1,765	1,755
1,20	1,755	1,765	1,755
1,60	1,760	1,765	1,760
2,00	1,755	1,760	1,760
2,40	1,760	1,765	1,760
2,80	1,760	1,765	1,760
3,20	1,755	1,765	1,765
3,60	1,755	1,770	1,760
4,00	1,760	1,765	1,755
4,40	1,755	1,760	1,760
4,80	1,755	1,760	1,765
5,20	1,760	1,765	1,765
5,60	1,755	1,765	1,760
6,00	1,760	1,765	1,760
6,40	1,755	1,765	1,765
6,80	1,755	1,765	1,760
7,20	1,760	1,765	1,760
7,60	1,755	1,765	1,765
8,00	1,760	1,765	1,760
8,15	1,755	1,765	1,760

Appendix I:4

SKB Äspö HRL

Hole No: DA3569G01

Date: 990723 **Time:** 10:00 - 12:00

Measurements made by: Robert Nyberg

Depth (m)	Diam 1 (m)	Diam 2 (m)	Diam 3 (m)
0,00	1,755	1,765	1,765
0,40	1,760	1,765	1,765
0,80	1,755	1,765	1,760
1,20	1,755	1,770	1,765
1,60	1,755	1,765	1,765
2,00	1,750	1,765	1,765
2,40	1,755	1,765	1,760
2,80	1,760	1,765	1,760
3,20	1,755	1,765	1,765
3,60	1,755	1,770	1,765
4,00	1,755	1,765	1,760
4,40	1,755	1,765	1,765
4,80	1,755	1,765	1,760
5,20	1,755	1,770	1,760
5,60	1,755	1,770	1,760
6,00	1,755	1,770	1,765
6,40	1,755	1,770	1,760
6,80	1,755	1,770	1,760
7,20	1,760	1,765	1,755
7,60	1,755	1,765	1,765
8,00	1,755	1,765	1,760
8,15	1,750	1,760	1,755

Appendix I:5

SKB Äspö HRL

Hole No: DA3551G01

Date: ??? **Time:** ???

Measurements made by: ???

Depth (m)	Diam 1 0 degr	Diam 2 60 degr	Diam 3 120 degr
0.00	1,752	1,762	1,761
0.40	1,752	1,767	1,756
0.80	1,752	1,758	1,761
1.20	1,752	1,762	1,767
1.60	1,757	1,767	1,767
2.00	1,747	1,756	1,767
2.40	1,747	1,767	1,766
2.80	1,747	1,767	1,767
3.20	1,742	1,772	1,776
3.60	1,747	1,767	1,766
4.00	1,747	1,767	1,766
4.40	1,742	1,772	1,761
4.80	1,747	1,772	1,767
5.20	1,747	1,767	1,772
5.60	1,737	1,771	1,767
6.00	1,742	1,782	1,767
6.40	1,742	1,771	1,776
6.80	1,742	1,772	1,767
7.20	1,737	1,767	1,767
7.60	1,742	1,771	1,772
8.00	1,747	1,767	1,771
8.15	1,742	1,762	1,767

Appendix I:6

SKB Äspö HRL			
Hole No: DA3545G01			
Date:	???	Time:	???
Measurements made by:		???	

Depth (m)	Diam 1 0 degr	Diam 2 60 degr	Diam 3 120 degr
0.00	1,755	1,757	1,756
0.40	1,760	1,762	1,756
0.80	1,760	1,762	1,756
1.20	1,760	1,757	1,756
1.60	1,760	1,757	1,756
2.00	1,755	1,761	1,756
2.40	1,765	1,751	1,761
2.80	1,765	1,767	1,756
3.20	1,765	1,747	1,756
3.60	1,765	1,767	1,756
4.00	1,765	1,757	1,756
4.40	1,770	1,763	1,761
4.80	1,765	1,757	1,762
5.20	1,765	1,757	1,756
5.60	1,765	1,762	1,756
6.00	1,760	1,757	1,751
6.40	1,765	1,752	1,756
6.80	1,765	1,757	1,751
7.20	1,770	1,761	1,756
7.60	1,770	1,761	1,756
8.00	1,765	1,757	1,752
8.15	1,765	1,757	1,751

APPENDIX II

Data of the installed blocks

Used Blocks in DA3587G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (m3)	Bulk Density (kg/m3)	Dry Densiity (kg/m3)	Dry weight/m (kg/m)
PRC8	C1	0,182	2146	504,0	1651,7	1630,4		1,0660	2013	1704	3603
PRR15	R1	0,175	1266	500,5	1644,1	1626,4	1070,8	0,6004	2109	1794	2153
PRR12	R2	0,174	1290	513,3	1645,4	1625,5	1068,8	0,6177	2088	1779	2141
PRR19	R3	0,172	1270	502,5	1646,9	1626,4	1066,7	0,6081	2088	1782	2157
PRR11	R4	0,168	1284	506,4	1646,9	1625,2	1069,9	0,6093	2107	1804	2170
PRR6	R5	0,174	1266	500,3	1646,6	1626,0	1069,3	0,6027	2101	1790	2156
PRR16	R6	0,175	1288	509,3	1645,0	1625,4	1067,6	0,6136	2099	1786	2152
PRR17	R7	0,173	1276	504,6	1645,9	1626,4	1070,2	0,6071	2102	1791	2155
PRR18	R8	0,173	1268	502,6	1645,5	1626,0	1070,0	0,6043	2098	1788	2150
PRR9	R9	0,173	1276	507,8	1645,5	1626,3	1070,8	0,6099	2092	1784	2143
PRR5	R10	0,172	1266	502,5	1649,2	1626,5	1069,5	0,6072	2085	1779	2149
PRC4	C2	0,178	2164	506,5	1651,5	1629,7		1,0707	2021	1715	3626
PRC6	C3	0,179	2166	507,3	1652,0	1631,1		1,0735	2018	1712	3622
PRC2	C4	0,173	2128	500,6	1651,2	1630,9		1,0587	2010	1714	3624

Installed Pellets: 364 (dry weight /m)

Appendix II:2

Used Blocks in DA3581G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (m3)	Bulk Density (kg/m3)	Dry Densiity (kg/m3)	Dry weight/m (kg/m)
PRC9	C1	0,179	2154	501,9	1651,1	1630,4		1,0610	2030	1722	3641
CRTR3	R1	0,169	1276	509,6	1645,6	1625,0	1069,0	0,6129	2082	1781	2142
CRTR4	R2	0,172	1278	507,1	1646,2	1626,0	1068,7	0,6113	2091	1784	2151
CRTR5	R3	0,171	1298	514,8	1648,4	1626,4	1070,0	0,6210	2090	1785	2153
CRTR6	R4	0,172	1274	508,0	1646,0	1625,5	1068,3	0,6122	2081	1776	2140
CRTR9	R5	0,174	1296	514,8	1647,1	1624,8	1067,5	0,6213	2086	1777	2144
CRTR10	R6	0,172	1290	512,3	1646,0	1628,4	1071,2	0,6167	2092	1785	2148
CRTR18	R7	0,172	1304	514,9	1646,1	1624,6	1069,4	0,6190	2107	1797	2160
CRTR19	R8	0,167	1284	508,2	1645,3	1625,9	1068,9	0,6117	2099	1798	2165
CRTR21	R9	0,172	1294	515,1	1649,9	1624,7	1068,5	0,6226	2078	1773	2143
PRR1	R10	0,174	1264	503,1	1647,5	1626,0	1069,3	0,6068	2083	1775	2140
CRTC3	C2	0,173	2116	501,0	1652,0	1631,8		1,0607	1995	1701	3602
CRTC5	C3	0,177	2096	496,5	1652,2	1630,5		1,0505	1995	1696	3588
CRTC7	C4	0,170	2122	504,3	1654,05	1632,25		1,0693	1985	1696	3596

Installed Pellets: 374 (dry weight /m)

Appendix II:3

Used Blocks in DA3575G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (m3)	Bulk Density (kg/m3)	Dry Densiity (kg/m3)	Dry weight/m (kg/m)
PRC1	C1	0,174	2116	495,3	1648,3	1630,5		1,0454	2024	1725	3641
PRR8	R1	0,175	1280	506,2	1644,7	1626,5	1068,9	0,6094	2101	1788	2152
PRR7	R2	0,172	1266	501,9	1643,8	1625,6	1069,7	0,6024	2102	1793	2152
PRR22	R3	0,168	1278	505,5	1646,3	1627,8	1070,5	0,6090	2099	1797	2165
PRR21	R4	0,174	1286	509,6	1648,5	1627,2	1070,0	0,6154	2090	1780	2150
PRR2	R5	0,170	1266	504,0	1647,0	1627,0	1069,1	0,6083	2081	1779	2147
PRR27	R6	0,172	1284	509,1	1647,9	1627,8	1069,7	0,6151	2087	1781	2152
PRR20	R7	0,167	1282	507,8	1647,3	1627,5	1070,9	0,6119	2095	1795	2163
PRR14	R8	0,174	1270	505,1	1647,0	1626,6	1069,9	0,6088	2086	1776	2141
PRR29	R9	0,170	1278	505,0	1647,0	1626,6	1069,9	0,6086	2100	1795	2163
PRR4	R10	0,176	1274	506,5	1645,4	1625,9	1069,3	0,6094	2090	1778	2139
PRC10	C2	0,180	2158	503,6	1650,2	1630,7		1,0644	2027	1718	3632
PRC3	C3	0,174	2146	503,4	1651,0	1631,1		1,0647	2016	1717	3631
PRC5	C4	0,175	2130	501,9	1650,3	1630,4		1,0606	2008	1710	3613

Installed Pellets: 340 (dry weight /m)

Appendix II:4

Used Blocks in DA3569G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (m3)	Bulk Density (kg(m3))	Dry Densiity (kg/m3)	Dry weight/m (kg/m)
PRC7	C1	0,179	2144	502,1	1649,2	1630,3		1,0602	2022	1715	3621
CRTR22	R1	0,168	1276	508,6	1648,4	1627,9	1070,5	0,6142	2078	1778	2147
PRR32	R2	0,168	1284	507,8	1648,2	1628,0	1070,2	0,6133	2093	1793	2166
PRR24	R3	0,168	1292	511,1	1646,8	1628,2	1070,1	0,6167	2095	1793	2164
PRR28	R4	0,168	1284	506,8	1646,8	1627,9	1070,1	0,6112	2101	1799	2170
PRR23	R5	0,170	1290	510,8	1648,5	1626,5	1069,5	0,6167	2092	1788	2158
PRR10	R6	0,163	1266	500,4	1648,5	1627,7	1069,4	0,6051	2092	1798	2175
PRR30	R7	0,169	1292	510,9	1648,2	1627,5	1070,8	0,6163	2096	1793	2163
PRR25	R8	0,171	1284	508,5	1647,8	1627,4	1070,3	0,6135	2093	1788	2157
PRR26	R9	0,166	1284	506,4	1648,6	1628,2	1070,6	0,6117	2099	1801	2176
PRR3	R10	0,169	1264	499,5	1645,4	1626,1	1068,6	0,6017	2101	1797	2164
CRTC8	C2	0,171	2110	503,8	1652,2	1631,6		1,0665	1978	1690	3577
PRC13	C3	0,181	2140	500,5	1650,0	1630,9		1,0578	2023	1712	3619
PRC12	C4	0,178	2174	503,8	1650,4	1630,9		1,0650	2041	1734	3665

Installed Pellets: 361 (dry weight /m)

Appendix II.5

Used Blocks in DA3551G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (kg/m ³)	Bulk Density (kg/m ³)	Dry Densiity (kg/m)	Dry weight/m (kg/m)
PRC19	5-C1	0,172	2102	500,0	1650,1	1631,2		1,0570	1989	1696	3586
PRR50	5-R1	0,170	1248	504,5	1646,5	1627,0	1069,8	0,6080	2053	1754	2114
PRR37	5-R2	0,174	1266	511,0	1645,8	1626,1	1070,2	0,6144	2060	1755	2111
PRR43	5-R3	0,174	1256	512,0	1647,0	1626,9	1067,5	0,6193	2028	1728	2090
PRR13	5-R4	0,173	1274	505,8	1645,4	1625,8	1070,7	0,6073	2098	1789	2148
PRR41	5-R5	0,174	1258	508,6	1645,2	1625,8	1069,7	0,6114	2057	1753	2107
PRR35	5-R6	0,176	1260	508,5	1646,2	1626,6	1070,2	0,6120	2059	1751	2108
PRR40	5-R7	0,169	1278	516,5	1646,4	1626,6	1069,1	0,6227	2052	1755	2116
PRR39	5-R8	0,172	1280	514,3	1646,1	1626,6	1069,8	0,6192	2067	1764	2124
PRR47	5-R9	0,171	1262	510,0	1645,8	1627,0	1070,5	0,6136	2057	1756	2113
PRR49	5-R10	0,171	1256	508,8	1646,8	1628,0	1071,4	0,6126	2050	1751	2108
PRC11	5-C2	0,177	2148	501,4	1652,2	1631,0		1,0611	2024	1720	3640
PRC22	5-C3	0,173	2120	502,3	1652,4	1631,2		1,0633	1994	1700	3598
PRC20	5-C4	0,173	2110	501,3	1650,9	1630,4		1,0596	1991	1697	3588

Installed Pellets: 373 (dry weight /m)

Appendix II:6

Used Blocks in DA3545G01

Block ID	Block No	w	Weight (kg)	Height (m)	Diam D1 (m)	Diam D2 (m)	Dim D3 (m)	Volume block (kg/m ³)	Bulk Density (kg/m ³)	Dry Densiity (kg/m)	Dry weight/m (kg/m)
PRC18	6-C1	0,173	2128	507,0	1650,9	1630,5		1,0718	1985	1693	3579
PRR33	6-R1	0,172	1264	510,8	1648,4	1625,6	1068,9	0,6166	2050	1748	2111
PRR44	6-R2	0,172	1276	514,5	1646,6	1626,2	1069,5	0,6198	2059	1756	2116
PRR56	6-R3	0,175	1260	503,8	1647,0	1626,9	1070,3	0,6069	2076	1767	2129
PRR55	6-R4	0,178	1250	499,5	1648,1	1626,2	1071,3	0,6012	2079	1765	2124
PRR36	6-R5	0,175	1258	510,0	1646,4	1627,7	1070,9	0,6141	2048	1744	2100
PRR46	6-R6	0,172	1256	506,8	1644,3	1626,2	1070,9	0,6078	2066	1762	2114
PRR34	6-R7	0,171	1264	512,3	1646,1	1625,8	1070,3	0,6159	2052	1752	2107
PRR38	6-R8	0,173	1272	510,8	1645,6	1625,6	1070,4	0,6135	2073	1767	2123
PRR45	6-R9	0,172	1270	509,3	1647,3	1626,7	1070,0	0,6139	2069	1765	2128
PRR48	6-R10	0,171	1274	514,3	1647,5	1626,8	1070,5	0,6197	2056	1755	2115
PRC14	6-C2	0,180	2150	503,5	1651,0	1630,3		1,0644	2020	1711	3618
PRC15	6-C3	0,170	2110	501,3	1651,3	1631,3		1,0605	1990	1700	3597
PRC16	6-C4	0,174	2136	506,5	1650,5	1631,1		1,0710	1994	1699	3593

Installed Pellets: 357 (dry weight /m)