

**P-06-38**

## **Oskarshamn site investigation**

### **Drill hole KLX10**

#### **Indirect tensile strength test**

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December 2006

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This report concerns a study which was conducted for SKB. The conclusions and viewpoints presented in the report are those of the author and do not necessarily coincide with those of the client.

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## **Abstract**

The density and the indirect tensile strength of 10 water saturated specimens of intact rock from borehole KLX10 at Oskarshamn have been determined. The specimens were collected at one depth level located at 901 m. Moreover, the rock type was Diorite/gabbro. The specimens were photographed before and after the mechanical test.

The measured densities for the water saturated specimens were in the range 2,830–2,840 kg/m<sup>3</sup>, which yield a mean value of 2,838 kg/m<sup>3</sup>. The values for indirect tensile strength were in the range 14.9–17.1 MPa with a mean value of 15.7 MPa.

## Sammanfattning

Densiteten och den indirekta draghållfastheten hos 10 vattenmättade prover av intakt homogent berg från borrhål KLX10 i Oskarshamn har bestämts. Proven har tagits från en djupnivå som ligger vid 901 m. Bergtypen vid denna nivå var diorit/gabbro. Provobjekten fotograferades före och efter de mekaniska proven.

Densiteten hos de vattenmättade proven var mellan 2 830–2 840 kg/m<sup>3</sup> vilket gav ett medelvärde på 2 838 kg/m<sup>3</sup>. Värdena på den indirekta draghållfastheten var 14,9–17,1 MPa med ett medelvärde på 15,7 MPa.

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# 1 Introduction

This document reports performance and results of indirect tensile strength tests on water-saturated specimens mainly sampled from borehole KLX10 at Oskarshamn, see map in Figure 1-1. The tests were carried out in the material and rock mechanics laboratories at the Department of Building Technology and Mechanics at the Swedish National Testing and Research Institute (SP). The activity is part of the site investigation programme at Oskarshamn managed by SKB (The Swedish Nuclear Fuel and Waste Management Co).

The controlling documents for the activity are listed in Table 1-1. Both Activity Plan and Method Descriptions are SKB's internal controlling documents, whereas the Quality Plan referred to in the table is an SP internal controlling document.

Borehole KLX10, see Figure 1-1, is a borehole called "long-hole" with a total length of c 1,000 m with a central location in the area for the site investigation.

SKB supplied SP with rock cores which arrived at SP in January 2006 and were tested during June 2006. The specimens, in form of cylindrical discs, were cut from the cores and selected based on the preliminary core logging with the strategy to primarily investigate the properties of the minority rock type diorite/gabbro. The method description SKB MD 190.004 was followed for the sampling and for the indirect tensile strength tests, whereas the method description SKB MD 160.002, was followed when the density was determined.

The specimens were put into water and stored in water with a minimum of 7 days, up to testing. This yields a water saturation, which is intended to resemble the in situ moisture condition. The density was determined on each specimen and the indirect tensile tests were carried out at this moisture condition. The rock material had a homogenous structure, which implies that the mechanical response is expected to be approximately isotropic. The direction of loading is displayed on the specimens by a drawn line on each specimen. The specimens were photographed before and after the mechanical testing.

**Table 1-1. Controlling documents for performance of the activity.**

<b>Activity Plan</b>	<b>Number</b>	<b>Version</b>
KLX10. Bergmekaniska och termiska laboratoriebestämningar	AP PS 400-05-110	1.0
<b>Method Description</b>	<b>Number</b>	<b>Version</b>
Indirect test of tensile strength	SKB MD 190.004	2.0
Determining density and porosity of intact rock	SKB MD 160.002	2.0
<b>Quality Plan</b>		
SP-QD 13.1		



**Figure 1-1.** Location of all telescopic boreholes drilled up to October 2005 within or close to the Oskarshamn candidate area. The projection of each borehole on the horizontal plane at top of casing is also shown in the figure.

## **2 Objective and scope**

The purpose of the testing is to determine the density and the indirect tensile strength of a cylindrical intact rock core.

The results from the tests are going to be used in the site descriptive rock mechanics model, which will be established for the candidate area selected for site investigations at Oskarshamn.



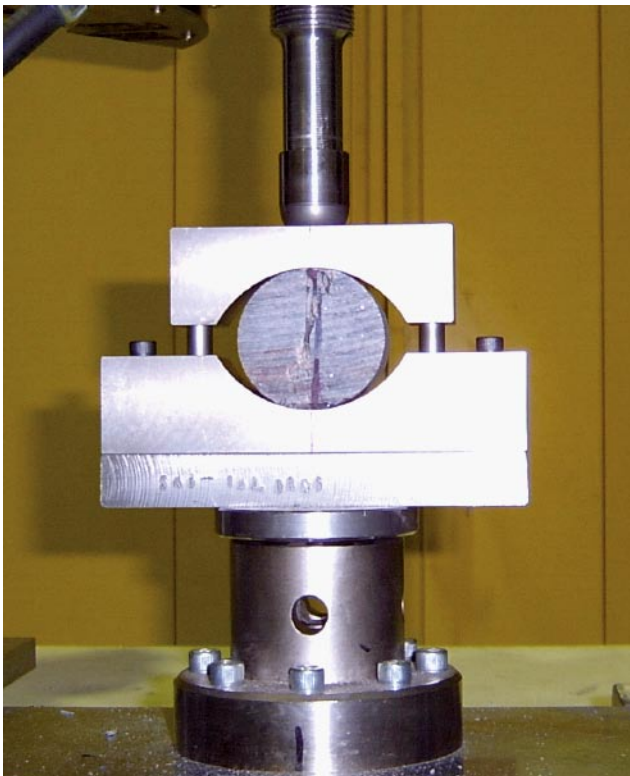
### 3 Equipment

A circular saw with a diamond blade was used to cut the specimens to their final lengths. Specimens with a rough cutting surface were levelled in a grinding machine. The measurements of the dimensions were made with a sliding calliper. Furthermore, the tolerances were made checked by means of a dial indicator and a stone face plate.

The specimens and the water were weighed using a weighing scale. A thermometer was used for the water temperature measurement. The calculated wet density was determined with an uncertainty of  $\pm 4 \text{ kg/m}^3$ .

The mechanical testing was carried out in a load frame where the crossbar is mechanically driven by screws and has a maximum load capacity of 100 kN in compression. The axial compressive load was measured by an external 100 kN load cell. The uncertainty of the load measurement is less than 1%.

The frame was equipped with a pair of curved bearing blocks, radius 39 mm and width 29 mm, with pins for guiding the vertical deformation, see Figure 3-1. The top platen includes a spherical seating in order to have a fully centred loading position. The specimens were photographed with a 4.0 Mega pixel digital camera at highest resolution and the photographs were stored in a jpeg-format.



*Figure 3-1. Curved bearing blocks for indirect tensile test. The specimen in the picture does not belong to the tests in this report.*

## 4 Execution

The water saturation and determination of the density of the wet specimens were made in accordance with the method description SKB MD 160.002 (SKB internal controlling document). This includes determination of density in accordance to ISRM /1/ and water saturation by SS EN 13755 /2/. The determination of the indirect tensile strength was carried out in compliance with the method description SKB 190.004 (SKB internal controlling document). The test method follows ASTM D3967-95a /3/.

### 4.1 Description of the specimens

The rock type characterisation was made according to Stråhle /4/ using the SKB mapping system (Boremap). The identification marks, upper and lower sampling depth (Secup and Seclow) and the rock type are shown in Table 4-1.

### 4.2 Testing

The temperature of the water was 19.8°C, which equals to a water density of 998.2 kg/m<sup>3</sup>, when the density determination of the rock specimens was carried out. Further, the specimens had been stored 14 days in water when the density was determined and 16 days in water when the indirect tensile strength was determined.

An auto-calibration of the load frame was run prior to the mechanical test in order to check the system. Further, an individual check-list was filled in and checked for every specimen during all the steps in the execution. Moreover, comments were made during the mechanical testing upon observed phenomena that are relevant for the interpretation of the results. The check-list form is a SP internal quality document.

**Table 4-1. Specimen identification, sampling level and rock type/occurrence for all specimens (based on the Boremap mapping).**

Identification	Secup (m)	Seclow (m)	Rock type
KLX10-110-1	901.35	901.38	Doirite/Gabbro (501033)
KLX10-110-2	901.38	901.41	Doirite/Gabbro (501033)
KLX10-110-3	901.41	901.44	Doirite/Gabbro (501033)
KLX10-110-4	901.44	901.47	Doirite/Gabbro (501033)
KLX10-110-5	901.47	901.50	Doirite/Gabbro (501033)
KLX10-110-7	901.53	901.56	Doirite/Gabbro (501033)
KLX10-110-9	901.59	901.62	Doirite/Gabbro (501033)
KLX10-110-10	901.62	901.65	Doirite/Gabbro (501033)
KLX10-110-11	901.65	901.68	Doirite/Gabbro (501033)
KLX10-110-12	901.68	901.71	Doirite/Gabbro (501033)

The diameter and thickness were entered into the test software which computed the indirect tensile strength together with the mean value and standard deviation for the whole test series. The results were then exported as text-files and stored in a file server on the SP computer network. The results were imported to the program MS Excel and rearranged to the SICADA database format. Moreover, the diagrams were produced using MS Excel.

An overview of the activities during the testing is shown in the step-by step description in Table 4-2.

### 4.3 Nonconformities

The testing was conducted according to the method description. The activity plan was followed with one exception. Specimen KLX10-110-8 was replaced by KLX10-110-12 as the specimen height was too small.

**Table 4-2. Activities during the mechanical testing.**

Step	Activity
1	The geometrical tolerances were checked: parallel and perpendicular surfaces, smooth and straight circumferential surface.
2	The diameter and thickness were measured three times each. The respective mean value determines the dimensions that are reported.
3	The direction of compressive loading was marked as a line on one of the plane surfaces with a marker pen.
4	The specimens were then put into water and stored in water for minimum 7 days. The weight of water together with one specimen was determined. The specimen was taken out from the water and the weight of the water and rock specimen was determined separately, and by using the known density of the water, the wet density could be computed. This procedure was repeated for each specimen.
5	Digital photos were taken on each specimen.
6	The wet specimens were inserted into the loading device one by one, with the correct orientation given by the marked line. The strain gauges were connected to the sampling device and the signals were checked. The specimens were loaded up to failure during deformation control. The displacement rate was set to 0.3 mm/min during loading. The maximum compressive load, which also defines the failure load, was registered.
7	Digital photos were taken on each specimen after the mechanical testing.

## 5 Results

The results of the individual specimens are presented in Section 5.1 and a summary of the results is given in Section 5.2. The original results, unprocessed raw data obtained from the testing, were reported to the SICADA database. These data together with the digital photographs of the individual specimens were handed over to SKB. The handling of the results follows SDP-508 (SKB internal controlling document) in general.

### 5.1 Description and presentation of the specimen

The results for the individual specimens are as follows:

**Specimen ID: KLX10-110-1**

**Before mechanical test**



**After mechanical test**



Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.2	2,840	15.8

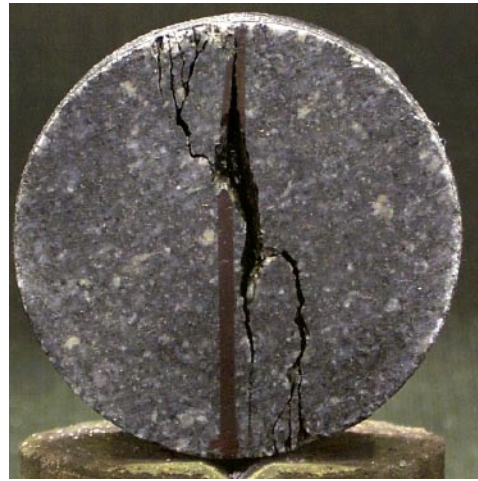
**Comments:** None

**Specimen ID: KLX10-110-2**

**Before mechanical test**



**After mechanical test**

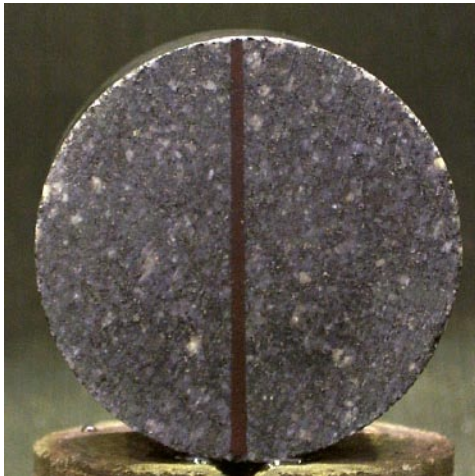


Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.3	2,840	17.1

**Comments:** None

**Specimen ID: KLX10-110-3**

**Before mechanical test**



**After mechanical test**

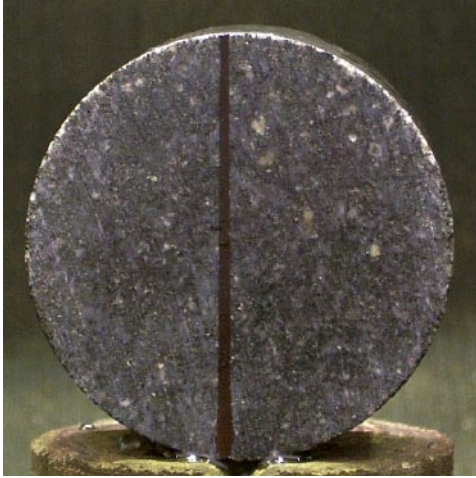


Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.2	2,830	15.8

**Comments:** None

**Specimen ID: KLX10-110-4**

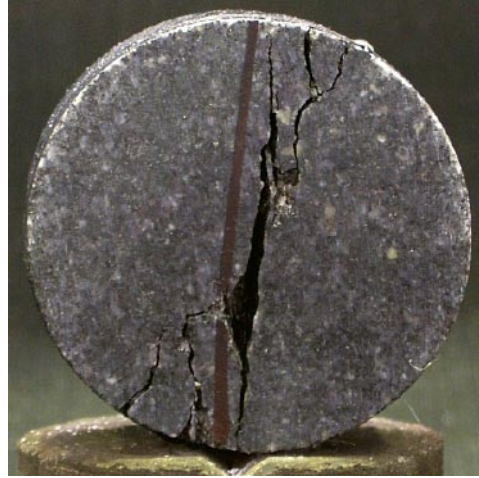
**Before mechanical test**



<b>Diameter (mm)</b>	<b>Height (mm)</b>	<b>Density (kg/m<sup>3</sup>)</b>
50.3	26.3	2,840

**Comments:** None

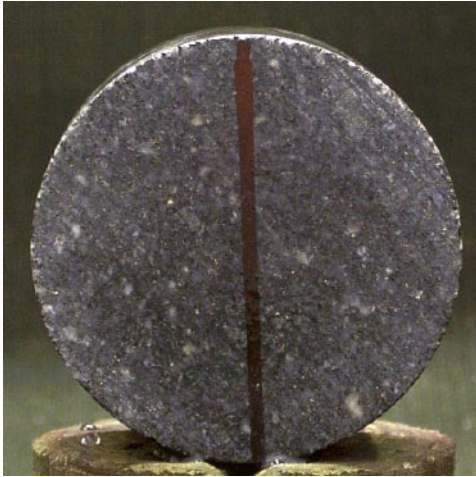
**After mechanical test**



<b>Tensile strength (MPa)</b>
15.0

**Specimen ID: KLX10-110-5**

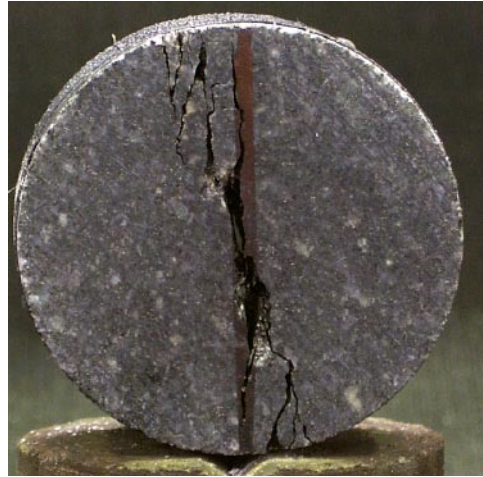
**Before mechanical test**



<b>Diameter (mm)</b>	<b>Height (mm)</b>	<b>Density (kg/m<sup>3</sup>)</b>
50.3	26.3	2,840

**Comments:** None

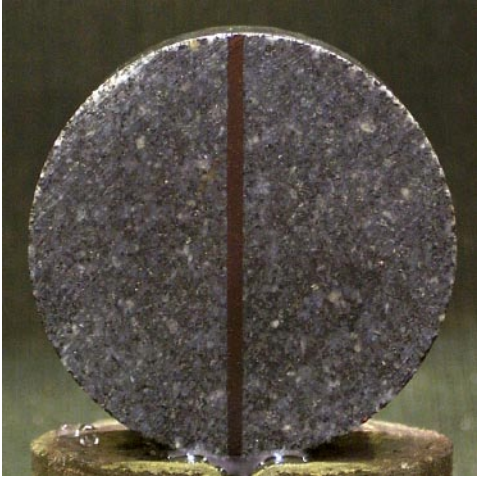
**After mechanical test**



<b>Tensile strength (MPa)</b>
15.1

**Specimen ID: KLX10-110-7**

**Before mechanical test**



**After mechanical test**



Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.1	2,830	14.9

**Comments:** None

**Specimen ID: KLX10-110-9**

**Before mechanical test**



**After mechanical test**

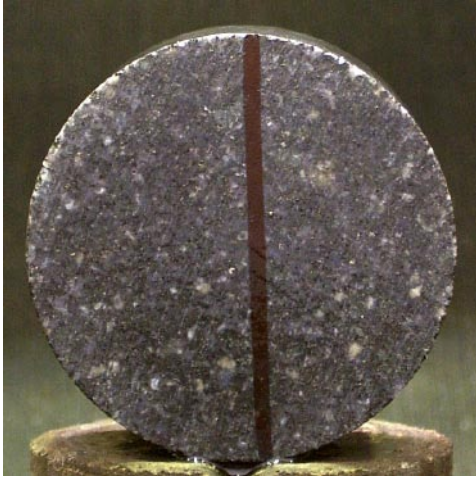


Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.4	2,840	15.6

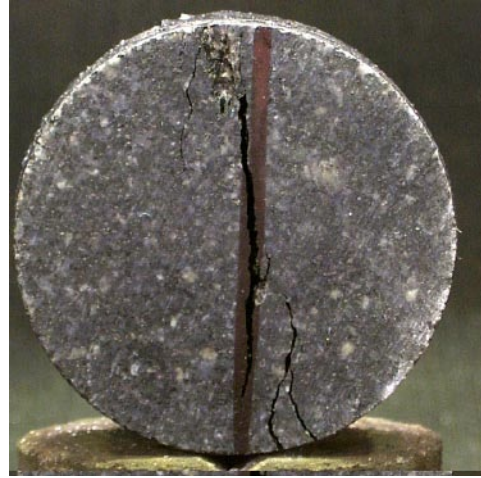
**Comments:** None

**Specimen ID: KLX10-110-10**

**Before mechanical test**



**After mechanical test**



Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.2	2,840	16.7

**Comments:** None

**Specimen ID: KLX10-110-11**

**Before mechanical test**



**After mechanical test**



Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.0	2,840	15.7

**Comments:** None



Specimen ID: KLX10-110-12

Before mechanical test



After mechanical test



Diameter (mm)	Height (mm)	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
50.3	26.4	2,840	15.1

Comments: None

## 5.2 Results for the entire test series

A summary of the test results is shown in Tables 5-1 and 5-2. The densities and tensile strength versus sampling depth are shown in Figures 5-1 and 5-2.

**Table 5-1. Summary of results.**

Identification	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)	Comments
KLX10-110-1	2,840	15.8	
KLX10-110-2	2,840	17.1	
KLX10-110-3	2,830	15.8	
KLX10-110-4	2,840	15.0	
KLX10-110-5	2,840	15.1	
KLX10-110-7	2,830	14.9	
KLX10-110-9	2,840	15.6	
KLX10-110-10	2,840	16.7	
KLX10-110-11	2,840	15.7	
KLX10-110-12	2,840	15.1	

**Table 5-2. Calculated mean values (Mean val) and standard deviation (Std dev) of wet density and tensile strength at the different sampling levels and for all specimens.**

	Density (kg/m <sup>3</sup> )	Tensile strength (MPa)
Mean val	2,838	15.7
Std dev	4.2	0.7



## References

- /1/ **ISRM, 1979.** Suggested Method for Determining Water Content, Porosity, Density, Absorption and Related Properties and Swelling and Slake-durability Index Properties. *Int. J. Rock. Mech. Min. Sci. and Geomech. Abstr*, 16(2), pp. 141-156.
- /2/ **SS-EN 13755.** Natural stone test methods – Determination of water absorption at atmospheric pressure.
- /3/ **ASTM D3967-95a, 1996.** Standard test method for splitting tensile strength of intact rock core specimens.
- /4/ **Stråhle A, 2001.** Definition och beskrivning av parametrar för geologisk, geofysisk och bergmekanisk kartering av berg. SKB R-01-19, Svensk Kärnbränslehantering AB. In Swedish.