

## **Oskarshamn site investigation**

### **Drilling of cored boreholes KLX07A and KLX07B**

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August 2006

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## Abstract

Boreholes KLX07A and KLX07B are located in the Laxemar subarea. Drilling was made between November 2004 and June 2005 as a part of the site investigation for a possible repository for spent nuclear fuel in Oskarshamn municipality, Sweden.

KLX07A was core drilled to a length of 844.73 metres with N-size (76 mm) equipment. The uppermost section, to the length of 100.3 metres, was constructed as a telescopic section with an inner nominal diameter of 200 mm. As the telescopic section was percussion drilled a second borehole, KLX07B, was drilled nearby in order to obtain a full coverage of core drilling from the surface and downwards. KLX07B was drilled to a length of 200.13 m.

A water inflow of 18 L/min was estimated over the entire length of the telescopic section during percussion drilling.

Thirteen successful pumping tests were performed in KLX07A with wireline equipment, typically with one hundred metre intervals. The resulting transmissivities ( $T_M$ ) varied between  $1.2 \times 10^{-7}$  and  $2.2 \times 10^{-4}$  m<sup>2</sup>/s. The most transmissive section was between 102 and 197 metres.

Two pumping tests were performed in KLX07B.

Continuous monitoring of drilling parameters and flushing water parameters with the drilling monitoring system was conducted throughout the core drilling phase in KLX07A.

Fourteen water samples for chemical analysis were collected during drilling of KLX07A and KLX07B. Six samples, five in KLX07A and one in KLX07B, had too high drill water content to warrant any further analysis.

An airlift pumping test in the telescopic section performed when borehole KLX07A was drilled to its full length gave a transmissivity ( $T_M$ ) of  $5.9 \times 10^{-4}$  m<sup>2</sup>/s.

Lithologically the core is dominated by Ävrö granite with minor intercalations of fine-grained diorite-gabbro and fine grained granite.

Oxidation with weak to medium intensity is common to a drilled length of 760 m, but between 200 m and 410 m the intensity of the oxidation is somewhat elevated. Saussuritization i.e. alteration of calcic plagioclase feldspar to albite, zoisite or epidote has been noted sporadically around 150 m.

The distribution of total fractures in the core is typically in the range of 10–20 fractures/metre with minor sections containing slightly elevated fracture frequencies. Crushed sections, with a fracture frequency >40, notably occurs at 120, 450, 670 and 760 m drilled length.

# Sammanfattning

Borrhålen KLX07A och KLX07B ligger inom delområde Laxemar. Borrningen utfördes mellan november 2004 och juni 2005 som ett led i platsundersökningen för ett möjligt djupförvar för använt kärnbränsle i Oskarshamns kommun.

KLX07A kärnborrades med borrarstorlek N (76 mm) till 844,73 meters borrarad längd. Den övre delen av hålet, från markytan till 100,3 meter, utfördes som en teleskopdel med ca 200 mm inre diameter. Eftersom teleskopdelen är hammarborrad borrades ett andra hål, KLX07B, i närheten för att få fullständig täckning med kärnborrning från ytan och neråt. KLX07B borrades till en längd av 200,13 m.

Ett vatteninflöde på 18 liter per minut uppskattades över hela teleskopdelen vid hammarborrningen.

Tretton lyckade pumptester med wireline-baserad mätutrustning utfördes normalt var hundrade meter. Uppmätta transmissiviteter ( $T_M$ ) varierade mellan  $1,2 \times 10^{-7}$  och  $2,2 \times 10^{-4}$  m<sup>2</sup>/s. Den mest transmissiva sektionen var mellan 102 och 197 meter.

Kontinuerliga mätningar av borrhingsparametrar och spolvattenparametrar via DMS (Drilling Monitoring System) gjordes under hela kärnborrningsfasen i KLX07A.

Fjorton vattenprover för kemisk analysering togs i samband med borrning i KLX07A och KLX07B. Sex prover, varav fem från KLX07A och ett från KLX07B, hade ett för högt spolvatteninnehåll för att medge ytterligare analysering.

En mammutpumpning i teleskopdelen som gjordes när kärnborrningen utförts till full längd gav en transmissivitet ( $T_M$ ) på  $5,9 \times 10^{-5}$  m<sup>2</sup>/s.

Litologiskt dominerar kärnan av Ävrögranit med mindre inslag av finkornig diorit-gabbro och finkornig granit.

Oxidation med svag till måttlig intensitet är vanlig ner till borrarad längd 760 m, men mellan 200 och 410 m är intensiteten på oxidationen något förhöjd. Saussuritisering dvs omvandling av kalcium-rik plagioklasfältspat till albit, zoisit eller epidot har noterats sparsamt vid 150 m.

Fördelningen av totala sprickor i kärnan är oftast kring 10-20 sprickor/meter med mindre partier med något förhöjda sprickfrekvenser. Flera sektioner med krossat berg, med sprickfrekvens > 40, förekommer bla 120, 450, 670 och 760 m borrarad längd.

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# 1 Introduction

SKB, the Swedish Nuclear Fuel and Waste Management Company, performs site investigations in order to evaluate the feasibility of locating a deep repository for spent nuclear fuel /1/. The investigations are performed in two Swedish municipalities: Östhammar and Oskarshamn. Boreholes KLX07A and KLX07B are located in the central part of the Laxemar subarea of the investigation area in Oskarshamn.

Drilling and investigations in boreholes are fundamental activities in order to facilitate characterisation of rock and groundwater properties at depth. KLX07A was the ninth deep cored borehole within the Oskarshamn site investigation. KLX07B was drilled to a length of 200 m to gain additional geological information. The location of the core drilled boreholes and the water source, HLX10 in the Laxemar subarea is shown in Figure 1-1.

The drilling of KLX07A and KLX07B and all related on-site operations were performed according to a specific activity plan (AP PS 400-04-096), which in turn refers to a number of method descriptions, see Table 1-1.

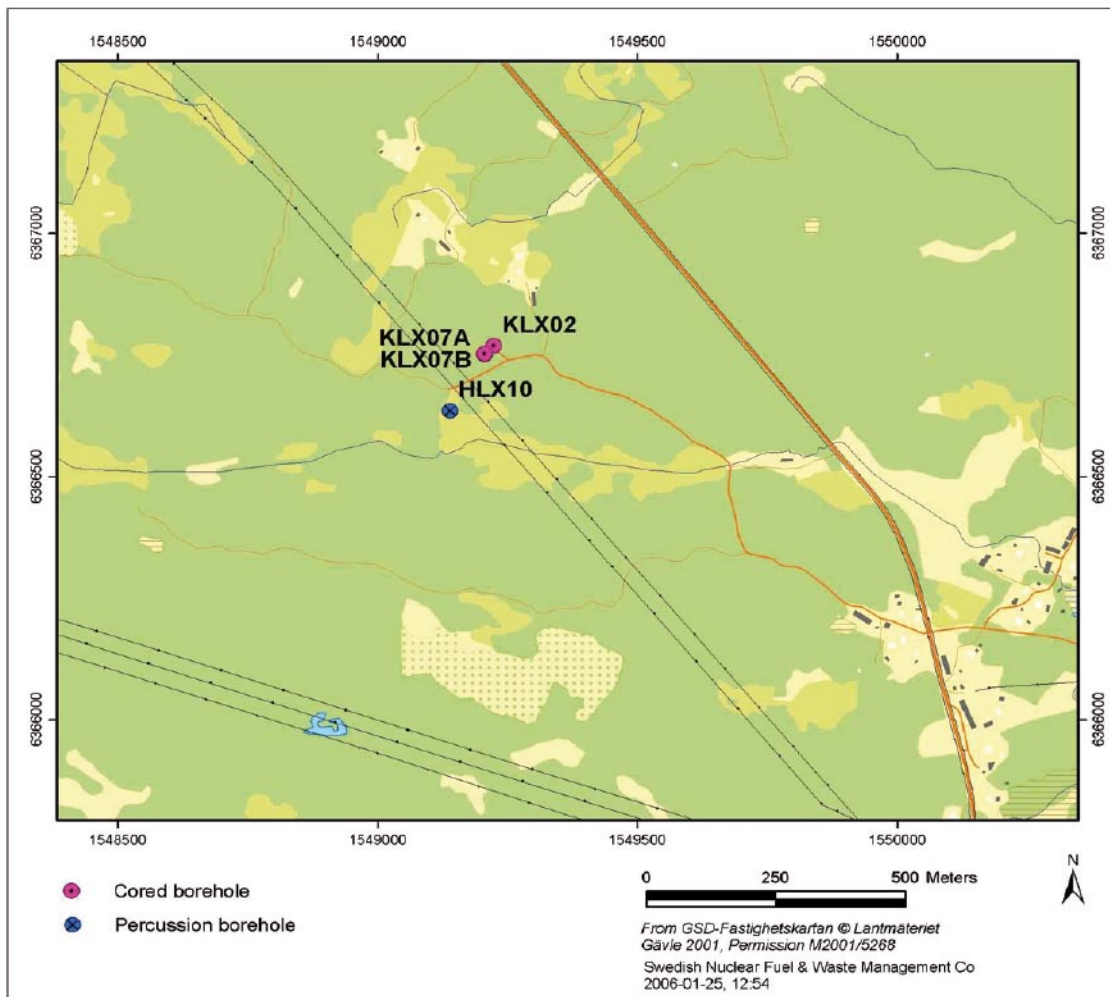
The activity plans and method descriptions are SKB internal documents.

**Table 1-1. Controlling documents for the performance of the activity.**

<b>Activity plan</b>	<b>Number</b>	<b>Version</b>
Kärnbörning KLX07	AP PS 400-04-096	1.0*
<b>Method descriptions</b>	<b>Number</b>	<b>Version</b>
Metodbeskrivning för kärnbörning	SKB MD 620.003	1.0
Metodbeskrivning för hammarbörning	SKB MD 610.003	1.0
Metodbeskrivning för genomförande av hydrauliska enhålstrester	SKB MD 321.003	1.0
Metodbeskrivning för registrering och provtagning av spolvattenparametrar samt borrhålsborring	SKB MD 640.001	1.0
Metodbeskrivning för pumptest, tryckmätning och vattenprovtagning i samband med wireline-börning	SKB MD321.002	1.0
Mätssystembeskrivning för längdmarkering (spårfräsning)	SKB MD620.009	1.0
Instruktion för rengöring av borrhålsutrustning och viss markbaserad utrustning	SKB MD 600.004	1.0
Instruktion för användning av kemiska produkter och material vid börning och undersökningar	SKB MD 600.006	1.0
Instruktion för borrhålsanläggning	SKB MD 600.005	1.0
Instruktion för spolvattenhantering	SKB MD 620.007	1.0
Instruktion för kvalitetssäkring av DMS data, Oskarshamn	SKB MD 640.008**	1.0
Instruktion för utsättning och inmätning av borrhål	SKB MD 600.002	1.0

\* Five amendments to AP PS 400-04-096 exist.

\*\* The method description was formally approved on 2005-11-17.



**Figure 1-1.** Location of the cored boreholes KLX07A and KLX07B and the water source, percussion boreholes HLX10 in the Laxemar subarea. The cored borehole KLX02 is also shown.



## 2 Objective and scope

This report will describe the methods employed and the results achieved during the drilling of KLX07A and KLX07B. A number of related activities, such as wireline hydraulic tests, water sampling and monitoring of drilling parameters that were performed in conjunction with drilling will also be reported here.

The main reasons for drilling the boreholes was to gain geological information at depth in the central part of the Laxemar subarea especially the deformation zone EW007 and to facilitate further investigation at depth in the borehole. The decision to drill KLX07A and KLX07B is given in SKB id no 1032116, dated 2004-11-18.

The hole was constructed as a “telescope hole”, which means that the upper, normally, 100 metre section of the hole has a wider diameter than the deeper core drilled part of the hole.

Detailed information with borehole coordinates and specifications on return water handling was sent to the Regional Authorities, SKB id no 1029749.

## **3 Overview of the drilling method**

### **3.1 The SKB telescope drilling method**

In brief, the telescope drilling method is based on the construction of a larger diameter hole (200 mm diameter) to a length of normally 100 metres followed by a cored section to full length. The larger diameter section can either be percussion drilled or reamed with a percussion bit after core drilling of a pilot hole.

The main purpose of the upper large diameter section is to improve the removal of water from the hole by air-lift pumping in order to minimize the intrusion of foreign substances (flushing water and cuttings) to the surrounding bedrock. It also enables the use of submersible pumps for tests and to facilitate the installation of multi-packer systems for ground water pressure recordings.

After drilling 0–100 m, equipment for air lift pumping is installed in the borehole. The air-lift pumping will create a pressure drawdown and help remove water and cuttings while core drilling between 100 metres and 1,000 metres, see Figure 3-1. The effect of drawdown is dependent on the depth and capacity of major groundwater conductors.

During the core drilling phase several measurements and sampling exercises are performed through the drilling monitoring system (DMS), wireline tests for hydraulic purposes and sampling for water chemistry.

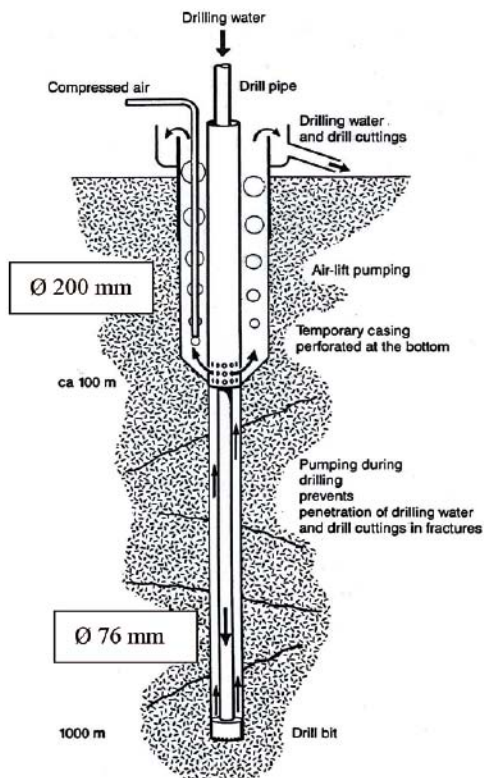
After the core drilling is completed to full length, depth reference slots are reamed in the borehole wall and a conical guide of stainless steel is installed between the telescope part and the deeper core drilled part, see Figure 3-2.

#### **3.1.1 The flushing water system**

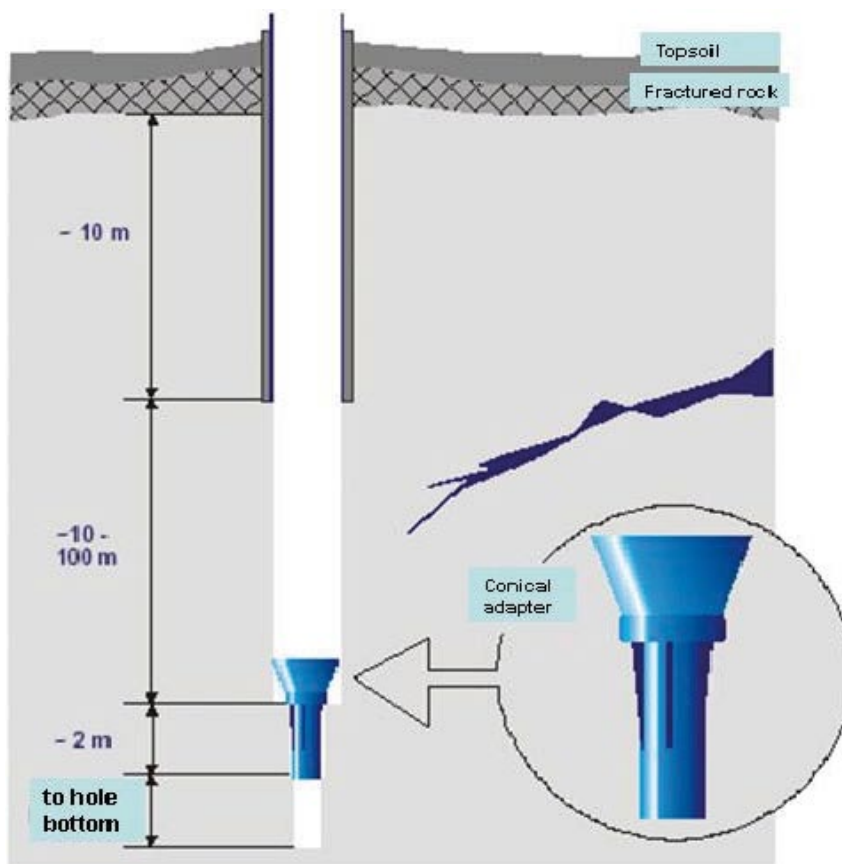
The handling of flushing water includes a source of water with a submersible pump, tanks and air-lift pumps for raising the water from the bottom of the telescope part to surface. The return water is led to settling containers before discharge, see Figure 3-3.

Nitrogen gas is bubbled through the drilling water to remove dissolved oxygen. This is done to avoid introduction of oxygen to the formation water and thereby disturbing the virgin chemical properties.

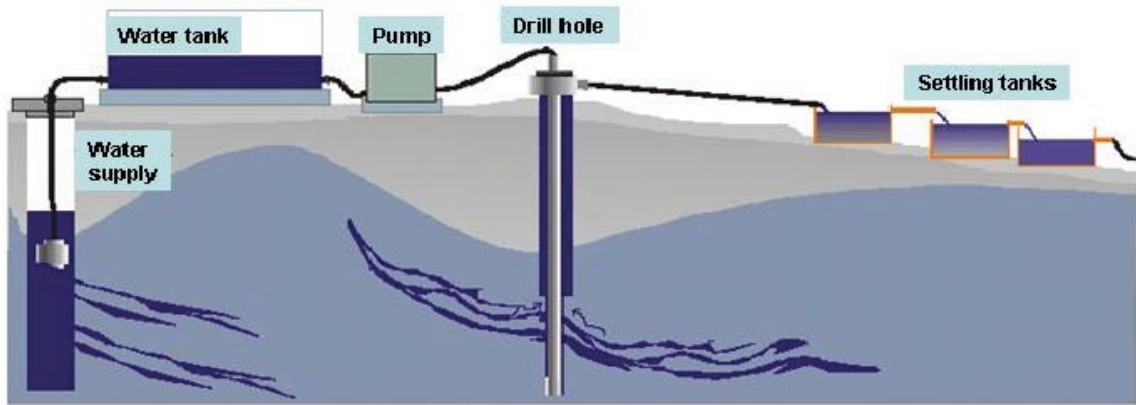
In order to monitor possible mixing of formation and drilling water, a tracer dye (uranine) is added to the drilling water to a fixed concentration, see Figure 3-4.



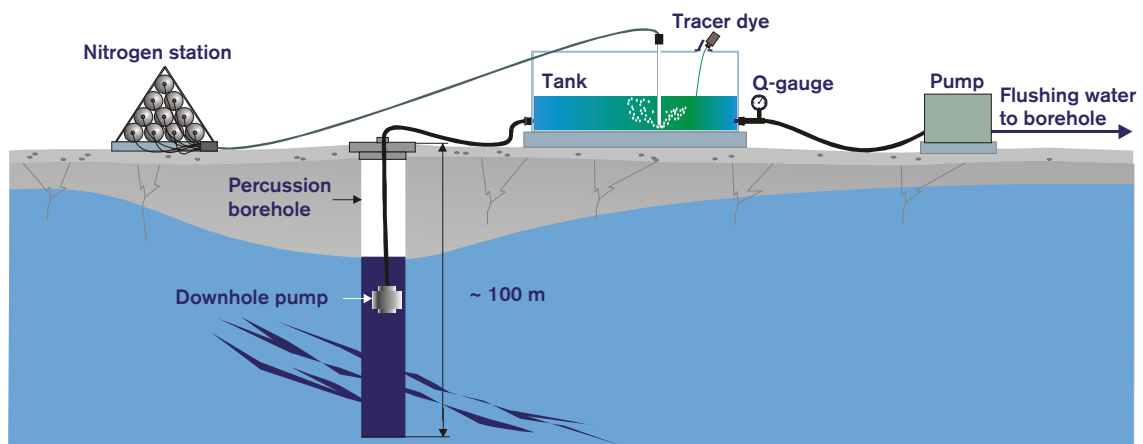
**Figure 3-1.** A sketch of the telescopic drilling method with air-lift pumping for retrieval of drilling water and cuttings.



**Figure 3-2.** Installation of the conical guide.



*Figure 3-3. The flushing water system from source to discharge point.*



*Figure 3-4. Preparation of flushing water. Uranine is added to the water as a tracer dye. Nitrogen is bubbled through the water to remove dissolved oxygen.*

## 3.2 Measurements and sampling during drilling

### 3.2.1 Percussion drilling

Drill cuttings are collected manually during percussion drilling. The return water flow is measured and a sample is taken when noticeable changes in flow occur. The water colour is noted at the same time. The drill penetration rate is logged manually.

At the end of the percussion drilling phase, a recovery test is made by blowing compressed air to remove the water in the hole. The recovery of the water table is then measured manually.

### 3.2.2 Core drilling

The sampling and measurements during the core drilling phase of KLX07A consisted of:

- Wireline measurements.
- Air lift pumping and recovery tests.
- Water sampling at the surface.
- The drilling monitoring system.

### ***Wireline measurements and water sampling***

The measurements and the sampling are made in the borehole with a wireline based equipment. The measurements for hydrogeological purposes include pumping tests and measurements of absolute pressure and are normally performed for every 100 metres of drilled length. Sampling of water for chemical analysis is done in conjunction with the hydrogeological measurement where feasible. The wireline tests are done in accordance with SKB Method Description MB 321.002, SKB internal document.

### ***Air lift pumping with evaluation of drawdown and/or recovery***

Air lift pumping with evaluation of drawdown and/or recovery is done with 300 metres intervals, nominally at 400, 700 and 1,000 metres length. The actual levels are adapted to when changes of drill bit, or some other reason to raise the drill stem, occur. The test cycle can include both the drawdown phase and the recovery phase, however normally the recovery phase would be used for evaluation.

- The test cycle is started with air-lift pumping in the telescopic section.
- Drilling or other related activities such as rinsing of drill cuttings can occur prior to lifting the stem. This means that an inflow of water through the drill stem can occur during the initial stages of the test cycle.
- After the stem has been removed the air lift pumping continues between 30 minutes and one hour to achieve stable conditions.
- The air lift pumping is stopped.
- The recovery of the water table in the telescopic section is monitored.

### ***Water sampling at the surface***

Water samples of flushing and return water, i.e. the water entering and returning from the borehole at the surface, are taken at 10 to 20 metres intervals of drilled length for analysis of drilling water content (percentage of water with uranine tracer content) and electrical conductivity.

### ***Drilling monitoring system (DMS)***

Drilling is monitored on-line by continuous registration of drill rig parameters (logged every centimetre of bit penetration) and flushing water parameters (logged every 10 seconds). The data is compiled into a database called drilling monitoring system (DMS).

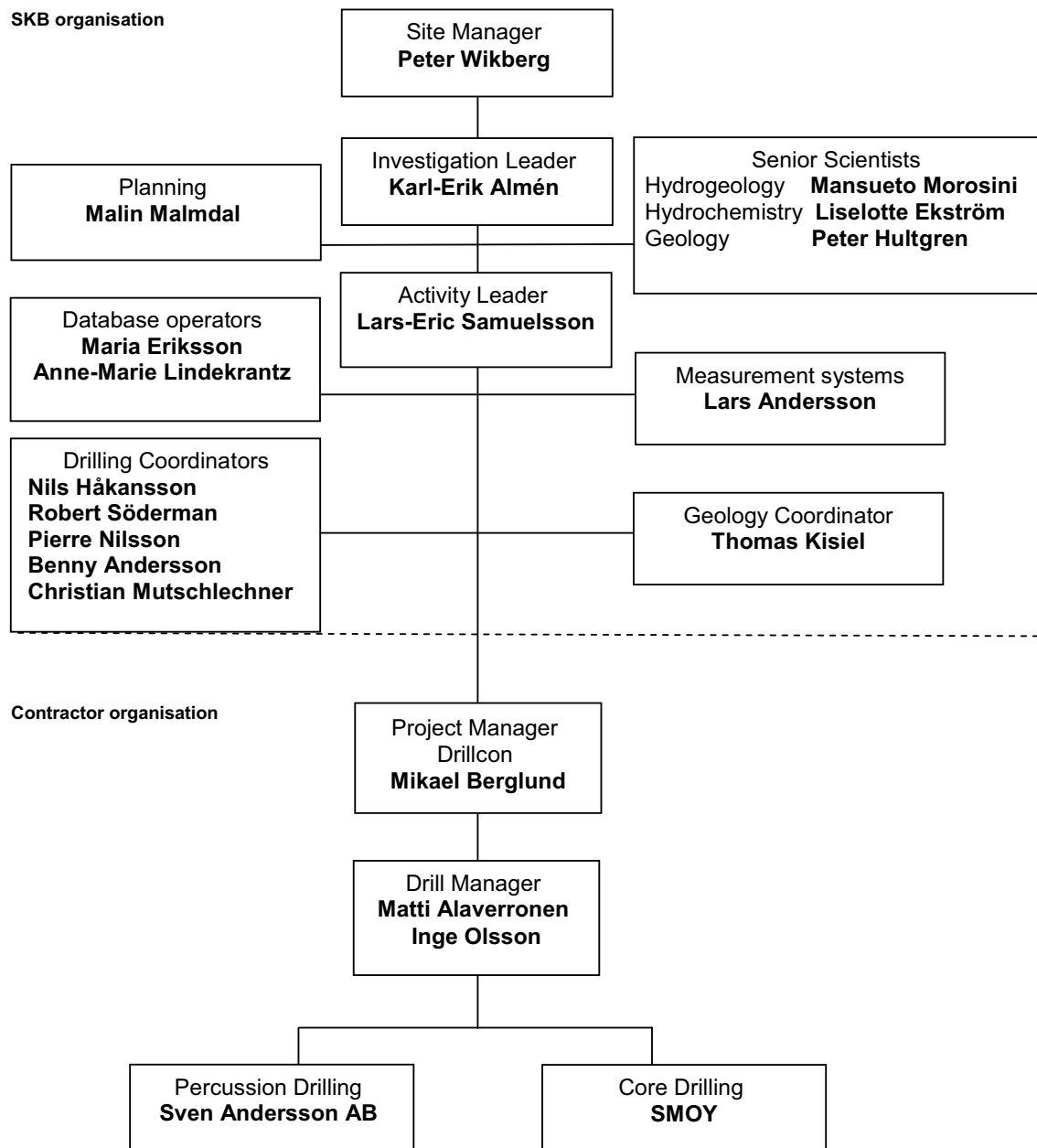
## 4 Contractors and equipment

### 4.1 Contractors

The main contractor for drilling was Drillcon Core AB, with subcontractor for core-drilling Suomen Malmi OY (SMOY) and subcontractor for percussion drilling Sven Andersson AB.

An overview of the organisation for the drilling activity is given in Table 4-1.

**Table 4-1. Drill activity organisation.**



## 4.2 Percussion drilling equipment

The equipment used in KLX07A was a Comacchio MC15000 percussion drill rig with an Atlas Copco XRVS 455 Md air compressor. Overburden drilling was made with NO-X 280 mm equipment. The down-the-hole hammer was a Secoroc 165 mm for the pilot borehole and the drill rods were Driqoneq 114 mm. Reamings were done with Secoroc DTH-hammers for 200 or 250 mm diameter. The casings utilized were 208×4 mm (SS 2343, stainless) and 324×7 mm (non stainless). The casing dimensions are presented here as outer diameter×thickness.

No percussion drilling was done in KLX07B.

## 4.3 Core drilling equipment

Core drilling in KLX07A and KLX07B was made with a B 20 P Atlas Copco fully hydraulic machine fitted with a modern and environmentally adapted diesel engine. The drilling was done with N-size, i.e. giving a borehole of 76 mm diameter. The core barrel was of the type Corac N3/50, a triple tube wireline equipment which gives a core diameter of 50.2 mm. The rods were of type NT.

### 4.3.1 Equipment for directional drilling

Directional drilling, i.e. intentional guiding or changing of the drilling direction, was made with a Liwinstone tool for N-size (76 mm) boreholes and Devico Devi-Drill WL-76 mm equipment.

The Liwinstone tool consists of a set of rods that can create an angle between the bit and the drill stem and is entered into the borehole by the conventional method, i.e. not by wireline. The obtainable deviation varies between 0.1 to 0.3 degrees per drilled metre. The core barrel allows for up to 3 metres of recovery. The resulting core has a diameter of 45 mm.

The working procedure for the Liwinstone directional tool is as follows:

- The Liwinstone tool is lowered into the borehole.
- The direction of the tool is adjusted by measurements with a Maxibor equipment.
- The directional rod surrounding the core barrel is fixed to the borehole wall by water pressure (20 bar).
- The rotation of the drill stem, core barrel and drill bit is started and a feed force applied. The outer directional rod does not rotate during drilling.

The lowermost two sections with directional drilling were made with Devico Devi-Drill WL-76 mm equipment. The resulting core diameter is 31.5 mm.

### 4.3.2 Measurements with wireline probe

The wireline probe has been developed by SKB. With this equipment water sampling, pump tests and measurements of absolute pressure in a borehole section can be made without having to lift the drill stem.

Measurements are made as specified in method description SKB MD 321.002, SKB internal document.

The principal components are:

- an inflatable packer,
- pressure gauges for the test section and for the packer,

- a water sampler,
- a submersible pump (placed in the upper part of the drill stem),
- a flow meter (placed at the ground surface).

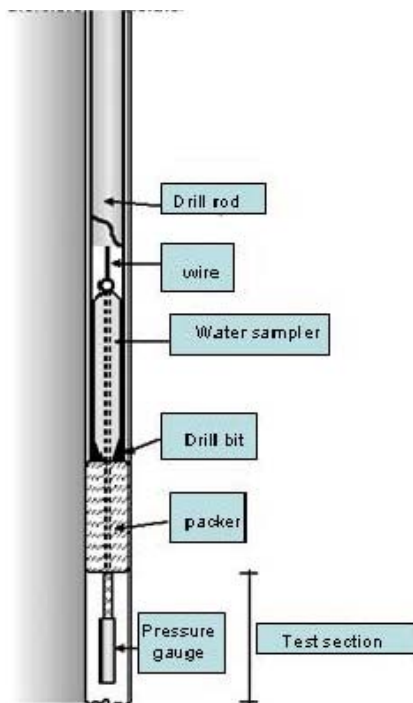
The probe is lowered through the drill stem into position at the drill bit. The test section is between the lower end of the packer and the bottom of the borehole, see Figure 4-1.

Before the pumping tests are made, measurements for absolute pressure and a leakage test of the drill string are done.

Hydraulic tests performed during drilling are generally affected to some degree by disturbances caused by the drilling operations. Transients from changes in pressure, temperature and salinity might affect the hydraulic response curves.

### **Pumping tests**

The wireline probe is emplaced at the bottom of the drill stem. A submersible pump is lowered into the upper part of the drill stem at a length of about 40 m. The test section is hydraulically connected to the drill stem by opening a valve at a predetermined pressure. This creates a passage between the test section and the water column in the drill stem. The packer remains expanded during the entire test. Water is pumped from the drill stem and the pressure in the test section and packer are recorded in a data logger. The pumped surface flow rate is recorded in a data logger on the ground surface. The pressure gauge (or pressure transducer) is situated 1.10 m below the lower end of the packer. The test consists of a pressure drawdown phase and a recovery phase. Typically the pumping time is three hours with a recovery phase of the same duration. However, the duration is sometimes adapted to the hydraulic situation of the tested section. The tests are normally carried out in sections of about 100 m length.



**Figure 4-1.** The wireline probe and its emplacement in the hole.



### ***Water sampling***

The equipment for water sampling is the same as for the pumping tests. The water volume in the section is removed at least three times by pumping water out of the drill stem. The water in the test section is then replaced by formation water and a sample is collected. The wireline probe, with the sampling unit containing a maximum volume of 5 litres, is subsequently brought to the surface.

Pumping tests and water sampling are normally performed as an integrated activity. The aim is to characterize the hydrochemistry as well as the hydrology in the bedrock when the conditions are least affected by hydraulic short circuiting in the borehole.

### ***Absolute pressure measurement***

The wireline probe is placed in position at the drill bit. The packer is inflated and the pressure build-up in the test section is recorded for a period of at least eight hours, typically this is done overnight. The measuring range for the pressure gauge is 0–20 MPa ( $\pm 0.05\%$  FSD). The absolute pressure measurement is conducted if the flowrate during the pumping test exceeds 1 litre per minute.

### **4.3.3 Drilling monitoring system**

During the core drilling phase continual monitoring was made of several measurement-while-drilling (MWD) parameters and flushing water parameters. The data is compiled into the DMS database. The procedure for data handling and quality assurance is given method description in SKB MD 640.008 (SKB internal document).

The drill rig (MWD) parameters include:

- Rotational pressure (bar).
- Bit force (kN).
- Flush water flow in (l/min).
- Water pressure at bit (kPa).
- Rotation (rpm).
- Penetration rate (cm/min).

The flushing water parameters include:

- Water level in the telescope part of the borehole (kPa).
- Oxygen level of flushing water (mg/l).
- Flow of flushing (ingoing) and return (outgoing) water (l/min).
- Electrical conductivity of flushing and return water (mS/m).
- Air pressure (kPa).

Data from on-line monitoring of flushing water parameters were stored on two different logging units (CR10 and CR23). A separate logging unit was used for the measurement-while-drilling (MWD) dataset. The data from the loggers was downloaded either continuously (CR10 and CR23) or by diskette or CD-ROM to the DMS database.



*Figure 4-2. The CR23 logging unit for parameters “air-pressure” and “electrical conductivity”.*

#### **4.3.4 Equipment for deviation measurements**

Deviation measurements are performed to keep track on the borehole direction and dip in order to make decisions on whether directional drilling is needed or not.

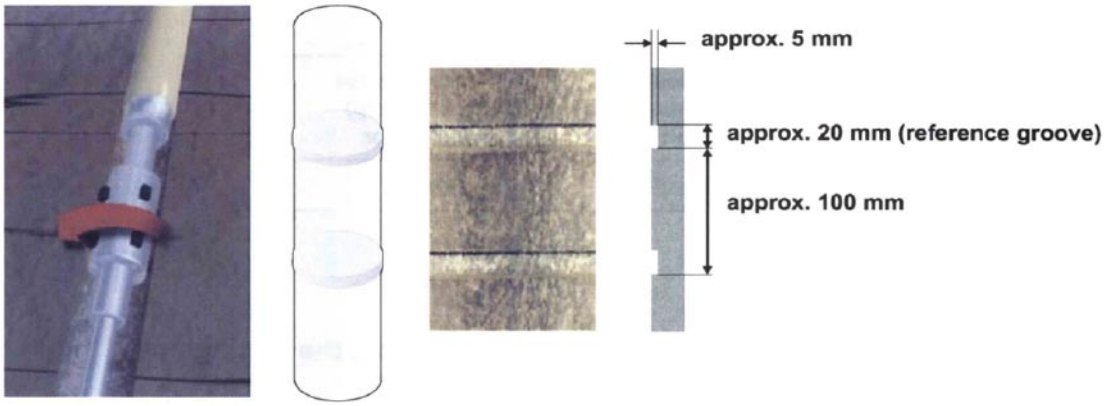
Deviation measurements are typically made with the Reflex **MAXIBOR™** (non-magnetic) optical equipment at 100 metre intervals and when the hole is drilled to full length. The results from the Maxibor measurements are used for deciding if directional drilling is needed or not. The final run with the Maxibor is stored in the Sicada database and used for orientation of borehole features.

Check-up or in-fill deviation measurements are made with magnetometer/accelerometer methods such as Reflex EZ-AQ/EMS (so called “Easy-shot” with single or multishot capabilities), Devi-Flex or Devico Pee-Wee equipment when needed. Typically the magnetometer/accelerometer methods are employed during and after directional drilling have been made for measuring the change in drilling direction and dip.

#### **4.3.5 Equipment for reaming reference slots**

In order to establish accurate and similar depth references for the various measurements that will be performed in the borehole, reference slots are reamed in the borehole wall.

The equipment has been developed by SKB and consists of a reaming tool that can be fitted to conventional drilling rods for 56 and 76 mm drilling equipment. The reaming tool is operated hydraulically from the surface, so that the cutters expand when the water pressure is increased.



**Figure 4-3.** The equipment for reaming of reference slots. To the left, the reaming tool with openings for the cutters is shown. The resulting reference slots are illustrated in the three pictures to the right.

## 5 Execution and results

### 5.1 Summary of KLX07A and KLX07B drilling

A technical summary of the drilling of KLX07A and B is given in Tables 5-1 and 5-2. Graphical presentations of the boreholes after completion are given in Figures 5-1 and 5-2. A summary of drilling progress and borehole measurements is given in Table 5-3 and chronological summary is presented in Table 5-4. Further descriptions of the two main drilling steps, the percussion drilled telescopic section 0–100.46 metres and the core drilled section 100.46–844.73 metres are given in Sections 5.2 and 5.3 respectively. Results from hydrogeological and hydrogeochemical measurements during core drilling are presented in Section 5.4. Drilling progress over time is further reported in Section 5.5 “Drilling monitoring results”.

**Table 5-1. KLX07A Technical summary.**

General	Technical
Name of hole: KLX07A	Percussion drill rig: Comacchio MC1500
Location: Laxemar, Oskarshamn Municipality, Sweden	Percussion hole length: 100.3 m (diam 197.6 mm)
Contractor for drilling: Drillcon AB	100.46 m (diam 164.9 mm)
Subcontractor percussion drilling: Sven Andersson AB	Core drill rig: B 20 P Atlas Copco
Subcontractor core drilling: Suomen Malmi OY (SMOY)	Core drill dimension: N-size (76 mm)
Drill start date: November 23, 2004	Cored interval: 100.46–844.73 m
Completion date: May 04, 2005	Average core length retrieved in one run: 2.16 m
	Number of runs: 345
	Diamond bits used: 12
	Average bit life: 62 metres
	Position KLX07A (RT90 RH70) at top of casing: N 6366752.09 E 1549206.86 Z 18.47 (masl)
	Azimuth (0–360)/Dip (0–90): 174.2/–60.0
	Position KLX07A (RT90 RH70) at 837 m length: N 6366218.95 E 1549259.32 Z –622.35 (masl)
	Azimuth (0–360)/Dip (0–90): 174.4/–50.5

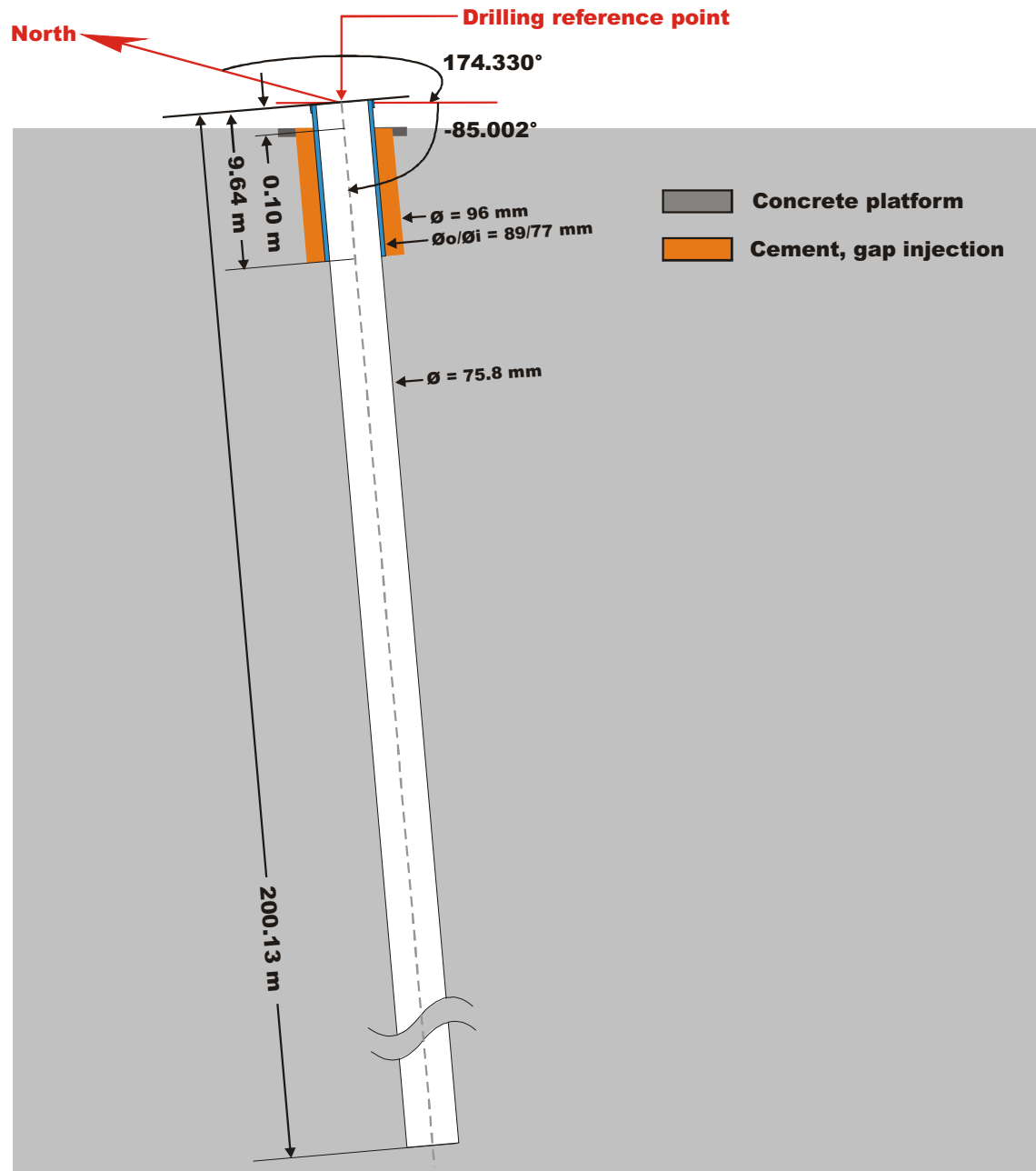
**Table 5-2. KLX07B Technical summary.**

General	Technical
Name of hole: KLX07B	Core drill rig: B 20 P Atlas Copco
Location: Laxemar, Oskarshamn Municipality, Sweden	Core drill dimension: N-size (76 mm)
Contractor for drilling: Drillcon AB	Cored interval: 0.10–200.13 m
Subcontractor core drilling: Suomen Malmi OY (SMOY)	Position KLX07B (RT90 RH70) at top of casing: N 6366753.14 E 1549206.76 Z 18.38 (masl)
Drill start date: May 23, 2005	Azimuth (0–360)/Dip (0–90): 174.3/–85.0
Completion date: June 03, 2005	



# Technical data

## Borehole KLX07B



### Drilling reference point

**Northing: 6366753.14 (m), RT90 2,5 gon V 0:-15**

**Easting: 1549206.76 (m), RT90 2,5 gon V0:-15**

**Elevation: 18.38 (m), RHB 70**

### Drilling period

**Drilling start date: 2005-05-23**

**Drilling stop date: 2005-06-03**

Ver 2005-11-07

Figure 5-2. Technical data from KLX07B.

**Table 5-3. Summary of core drilling progress and borehole measurements in KLX07A.**

0 m	<b>Drilled length, pumping tests and water sampling</b>	<b>Measurements of absolute pressure</b>	<b>Airlift pumping with evaluation of drawdown and/or recovery</b>	<b>Deviation measurement</b>	<b>Miscellaneous</b>
	041125 Water flow in 195 mm diam borehole 11.8-100 m was 18 L/min.	050117 Measurement of absolute pressure 102-205 m.		050115 Maxibor 0 - 165 m 5 m left 21 m up Dip -68° Azim 173°	Drilling induced core loss of 2.51 m between 114 and 117 m
	050113 Pumping test 146-155 m. 4.5 L/min at 14 m drawdown. Water sample with 0% drilling water content (DWC).	050201 Measurement of absolute pressure 195-315 m.		050121 Maxibor 0 - 222 m 6 m left 33 up Dip -49° Azimuth 174°	
	050116 Pumping test 102-197 m. 8 L/min at 14 m drawdown. Water sample with 13% DWC.	050219 Measurement of absolute pressure 315-413 m.	050215 Airlift pumping 11.8 - 407 m No drillstem in borehole	050210 Maxibor 0 - 396 m. 1.9 m left 68 m up Dip -45° Azimuth 181°	
	050128 Pumping test, fracture 250-266 m. 8.1 L/min at 17 m drawdown.	050403 Measurement of absolute pressure 411-626 m.			
	050130. Pumping test 194-294 m. 14.4 L/min with 17 m drawdown.	050406 Measurement of absolute pressure 618-632 m.		Numerous Maxibor and magnetometer/accelerometer measurements made in conjunction with directional drilling, see section 5.3.4 and Appendices 4 and 7.	Directional drilling was made in seven intervals with the Liwinstone method between 204.67 and 432.55 m.
	050214. Pumping test 294-407 m 13.8 L/min with 19 m drawdown. Water sample with 8% DWC.				
	050321 Pumping test 405-537 m. 3.8 L/min with 15 m drawdown. Water sample with 51% DWC.	050410 Measurement of absolute pressure 630-641 m.			Directional drilling was made in two intervals with the Devi-Drill method between 447.70 and 552.63 m.
	050402 Pumping test 536-614 m. 0.4 L/min with 19 m drawdown. No water sample	050422 Measurement of absolute pressure 624-729 m.			
	050405. Pumping test 618-626 m. 1.3 L/min with 13 m drawdown. No water sample	050428 Measurement of absolute pressure 717-805 m.			
	050408 Pumping test 630-636 m. 12 L/min with 10 m drawdown. Water sample.				
	050409 Pumping test 637-641 m. 10 L/min with 14 m drawdown. Water sample				
	050421 Pumping test 611-716 m. 12.5 L/min with 20 m drawdown. Water sample		050427 Airlift pumping 11.8 -799 m. No drillstem in borehole.		
	050427 Pumping test 716-799 m. 12 L/min with 14 m drawdown. Water sample				
	050509 Pumping test 798-844 m. 0.8 L/min with 14 m drawdown. No water sample and no pressure measurement		050519-050520 Airlift pumping 11.8 -844.73 m	050520 Maxibor 0-837 m. Right 5.24m Up 143.40m Dip -50.56° Azimuth 174.66°	

**Table 5-4. Chronological summary of main drilling events.**

Aktivitet	Start	Finish												
			November	December	January	February	March	April	May	June				
<b>First activity starts</b>	<b>Tue 04-11-23</b>	<b>Thu 05-07-07</b>	←											
Percussion drilling	Tue 04-11-23	Tue 04-12-07	■											
Core drilling	Thu 05-01-06	Wed 05-05-04	■											
Maxibor measurement	Fri 05-02-11	Fri 05-02-11	■											
Recovery test	Tue 05-02-15	Wed 05-02-16	■											
Maxibor measurement	Sun 05-02-27	Sun 05-02-27	■											
Recovery test	Wed 05-04-27	Wed 05-04-27	■											
Length calibration marks	Tue 05-05-17	Tue 05-05-17	■											
Recovery test	Thu 05-05-19	Fri 05-05-20	■											
Maxibor measurement	Fri 05-05-20	Fri 05-05-20	■											
Recovery test	Wed 05-06-22	Thu 05-06-23	■											
Maxibor measurement	Thu 05-07-07	Thu 05-07-07	■											

## 5.2 Drilling, measurements and results in the telescopic section 0–100.46 m

Drilling, reaming and gap injection were made from November 23 to December 3, 2004.

### 5.2.1 Preparations

A cement pad for emplacement of drill rig, fuel container and compressor was built.

Cleaning of all DTH (down-the-hole) equipment was done with a high-capacity steam cleaner.

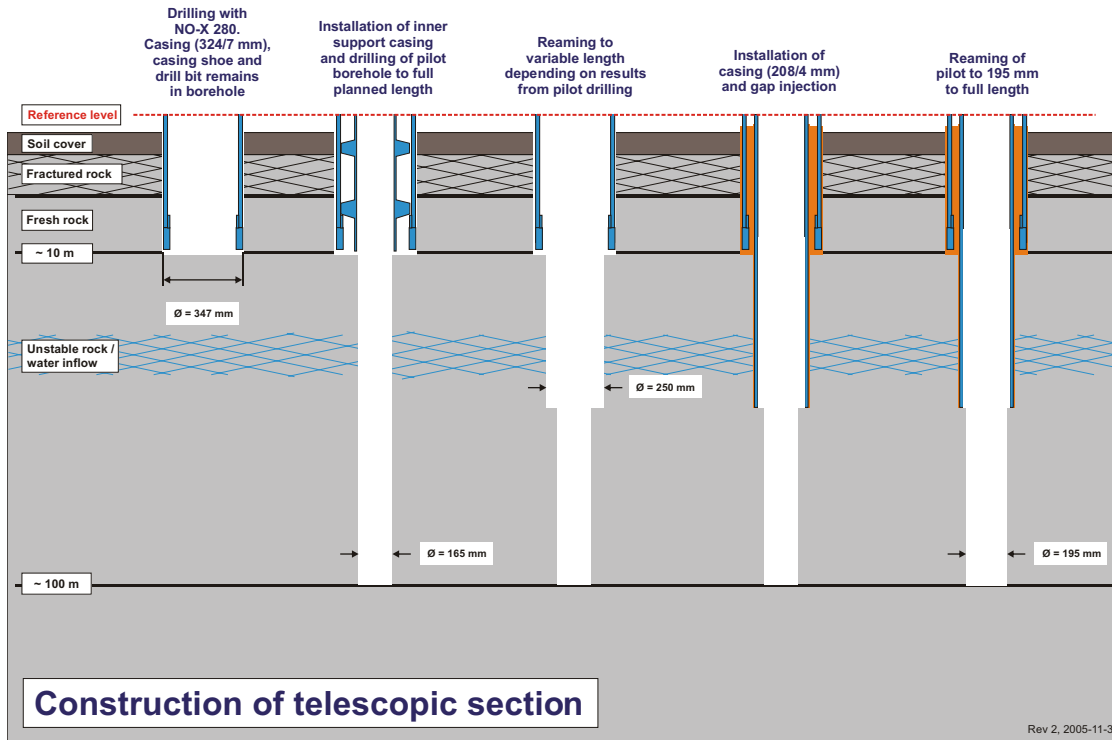
### 5.2.2 Drilling and casing installation

The construction of the upper telescope section (0–100.46 metres) of KLX07A was made in steps as described below:

Drilling was done by Sven Andersson AB and consisted of the following items:

- Drilling was made to 8.90 metres length with NO-X 280 mm equipment. This gave a hole diameter of 343 mm and left a casing (323×7 mm diameter) to a length of 8.90 m. The soil depth was 0.5 metres.
- Inner supportive casing for guidance for the drill string was mounted.
- A pilot percussion hole was drilled to a depth of 100.46 metres. The initial diameter of the bit was 165.0 mm and the diameter at full length was 164.9 mm.
- The hole was reamed to diameter 252.0 mm between 8.90 and 11.80 m.
- Stainless casing of 208×4 mm was installed from 0 to 11.80 m.
- Gap injection with low alkali cement based concrete (428 kg/480 litres) was made for both sets of casing as described in Figure 5-3.
- After the concrete had hardened, the hole was reamed from 11.80 to 100.3 m. The initial diameter of the hole was 198.0 mm and the diameter at full length was 197.6 mm. The borehole was rinsed and flushed to remove concrete and water.





**Figure 5-3.** Construction of the telescopic section. The gap filling cement is introduced between the casing and the rock wall. The drill bit acts as a barrier so that cement does not enter the pilot hole.

### 5.2.3 Measurements and sampling in the telescopic section

Sampling and measurements done during drilling of the telescopic section included:

- The percussion drilling progress was monitored by the geology coordinator (or contracted geologist). Drill cuttings samples were collected every metre and a preliminary geological logging including measurement of magnetic susceptibility was made.
- Penetration rate (expressed as seconds per 20 cm) was recorded manually and observation of changes in water flow was noted.

The preliminary geological results and penetration rate is presented in Figure 5-4.

#### Hydrogeology

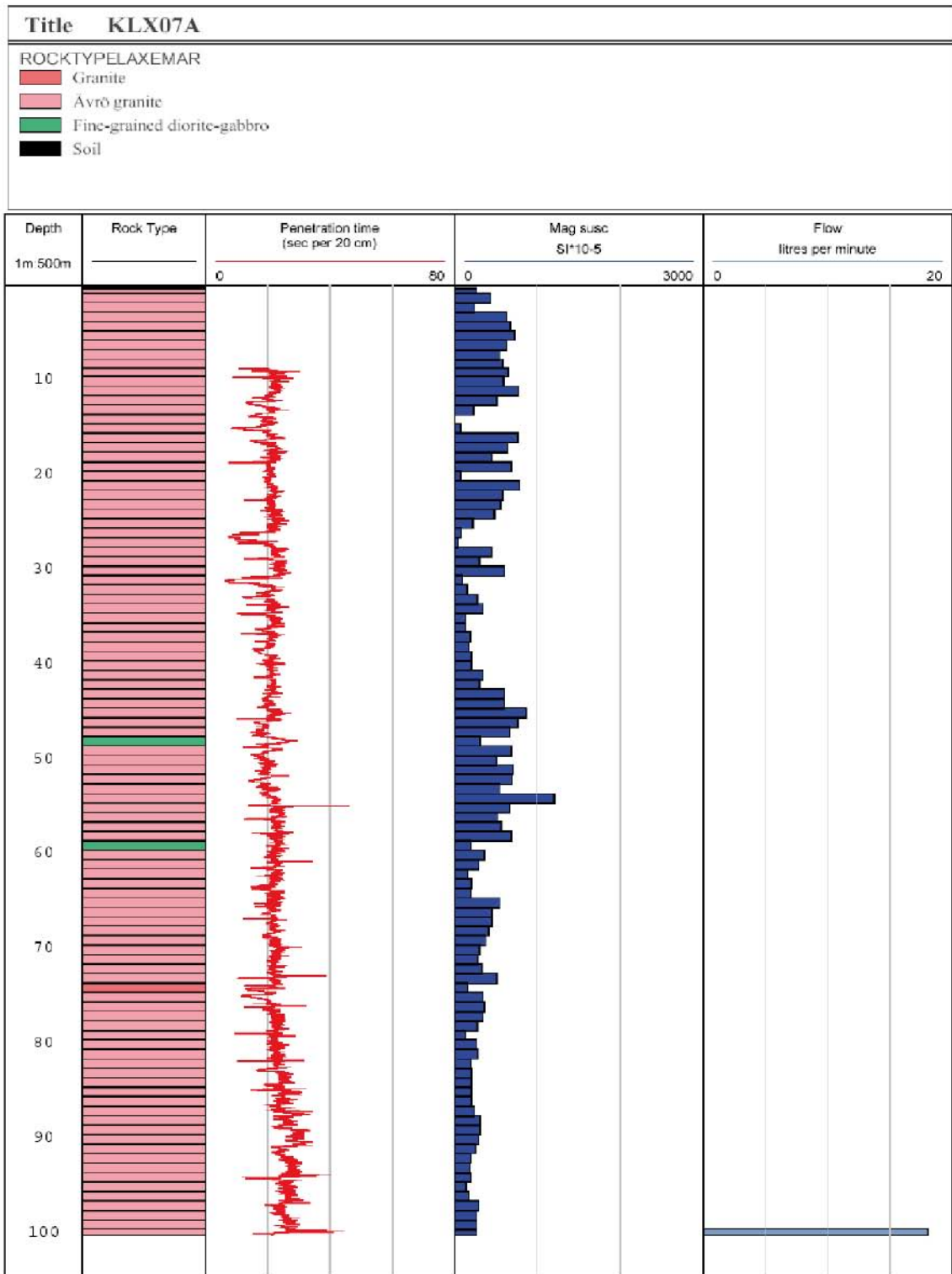
The total water yield at full length in the telescopic section (100 m) was 18 L/min. The observations of water yield during percussion drilling of the pilot hole are summarized in Table 5-5.

#### Hydrochemistry

No water samples were collected from the telescopic section in KLX07A.

**Table 5-5. Water yield during percussion drilling.**

From (m)	To (m)	Observed water flow (L/min)
11.88	100.3	18



**Figure 5-4.** Preliminary geological results based on logging of drill cuttings and penetration rate from percussion drilling of KLX07A.

### 5.3 Core drilling KLX07A 100.46–844.73 m and KLX07B

Core drilling in KLX07A was conducted between January 6, 2005 and May 04, 2005.

The main work in KLX07A after drilling the telescopic section consisted of the following steps:

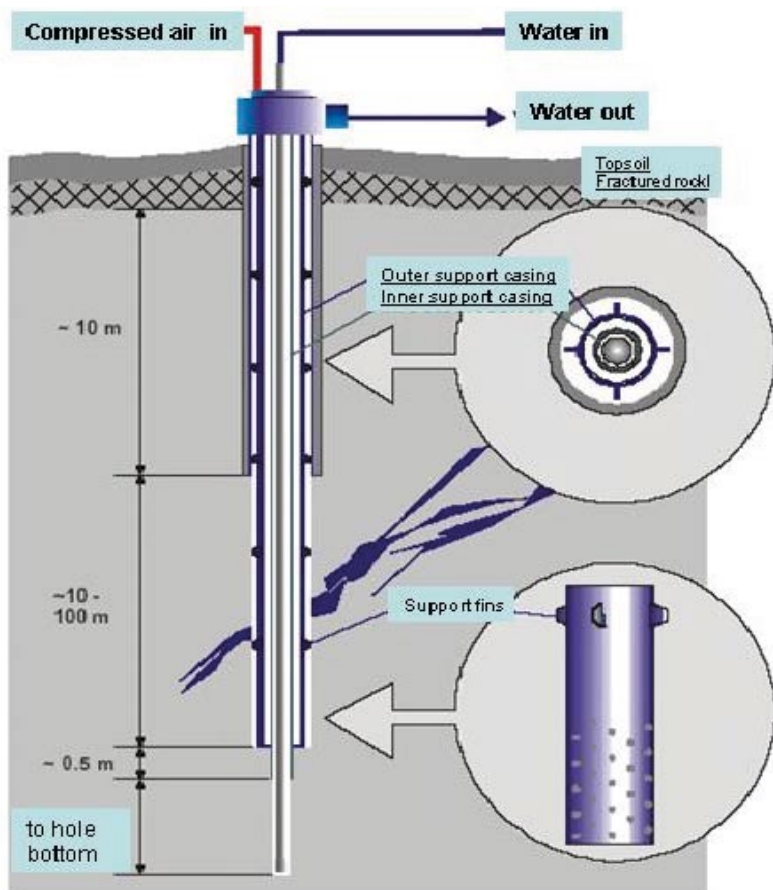
- preparations for core drilling,
- flushing and return water handling,
- core drilling including directional drilling and deviation measurements,
- borehole completion.

Measurements and results from wireline tests and drill monitoring are given in Sections 5.4 and 5.5.

Borehole KLX07B was core drilled from the surface i.e. no telescopic section was constructed.

#### 5.3.1 Preparations

The preparations for core drilling started on December 18, 2004 and consisted of installation of air-lift pumping equipment and supportive casing for alignment of the core drill rods, see Figure 5-5.



**Figure 5-5.** In the telescopic part of the drill hole a temporary installation is made with casing tubes for support and alignment and equipment for air-lift pumping. In the uppermost part the return water discharge header is mounted. The water discharge is led to the settling containers.

The installation of supportive casing was done in steps:

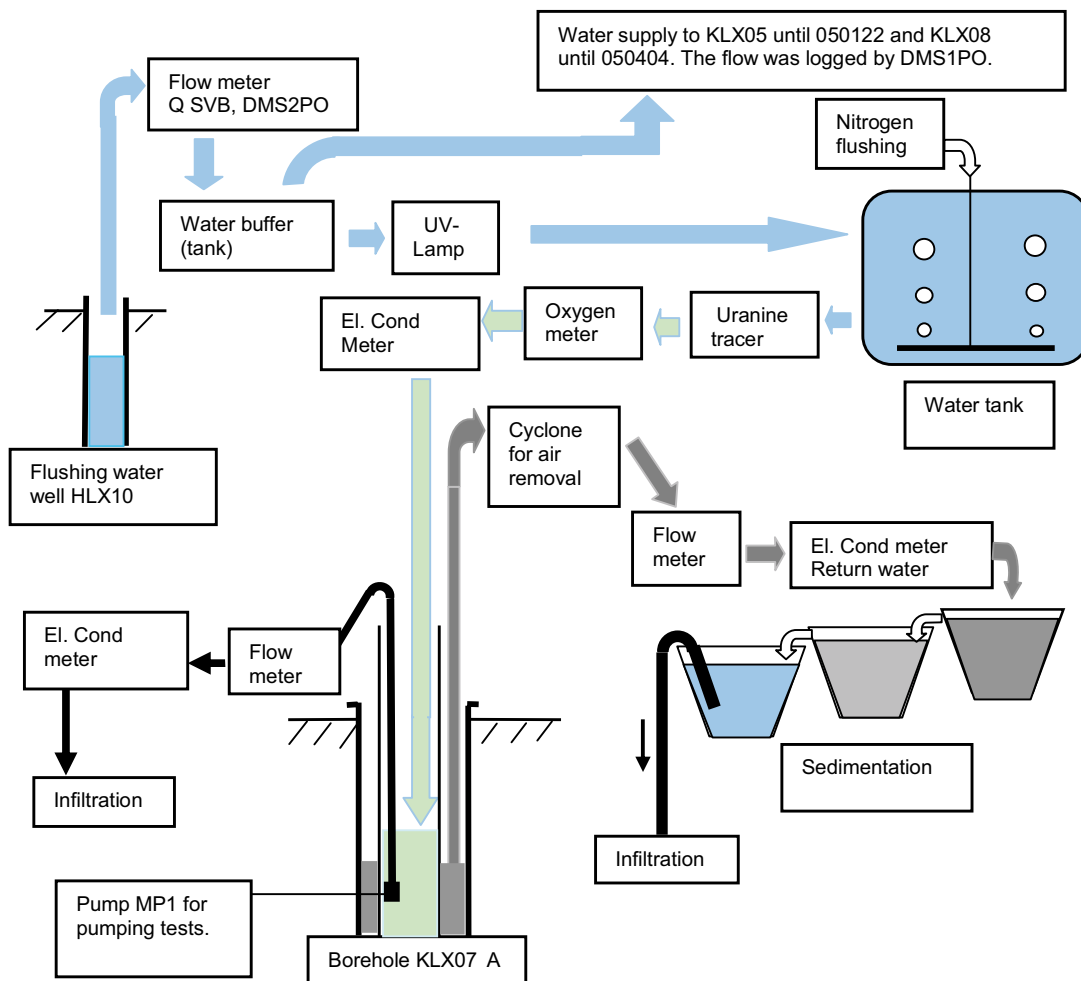
- An outer casing with a diameter of 98/89 mm, fitted with fins to align with the diameter of the percussion drilled borehole was installed.
- Equipment for air-lift pumping was installed and a discharge header was fitted to collect the return water.
- Drilling was made between 100.46 and 100.98 m with T-86 equipment. An inner supportive casing with diameter 84/77 mm was installed to 100.98 m.

The supportive casings have a perforated section between 99.20 and 99.60 metres length so that water from the borehole can be lead to the air-lift pumping system outside the supportive casings. A pressure meter for monitoring of the water level was emplaced at a length of 90 metres.

### 5.3.2 Flushing and return water handling

The flushing water source was percussion borehole HLX10, see Figure 1-1.

Treatment of the flushing water before introduction into the boreholes consisted of removal of oxygen by nitrogen flushing and addition of the fluorescent tracer uranine. The water is also treated with ultraviolet light in order to reduce the microbial content. The flushing and return water handling and the emplacement of related monitoring equipment in KLX07A and KLX07B is shown in Figure 5-6.



**Figure 5-6.** The flushing and return water handling and the emplacement of related monitoring equipment in KLX07A and KLX07B.

The targeted content for uranine in the flushing water is 0.20 mg/L and the actual average uranine content was 0.20 mg/L, see also Figure 5-10, Figure 5-11 and Section 5.4.2.

The return water from drilling was led to a series of sedimentation containers in order to collect sludge before infiltration to the ground, see also Section 5.8.

### **5.3.3 Drilling and deviation measurements KLX07A**

Core drilling with N-size (76 mm) triple-tube, wireline equipment was conducted from 100.98 m to the final length of 844.73 m in KLX07A.

The core drilling progress was routinely followed by deviation measurements with the optical Maxibor method, normally with 100 metre intervals.

The first deviation measurements, performed at ca 200 drilled length i.e. at 100 metres below the percussion drilled section, showed that the borehole tended to shallow substantially. The borehole started with a dip of  $-60^\circ$  but at 197 metres the dip had dropped to  $-48.4^\circ$ . It was found that the dip in the percussion drilled section (0–100.46 m) was reduced from  $-60^\circ$  to ca  $-50^\circ$ . Changes in dip of this magnitude have not previously been noted in drilling of any telescopic sections. A direct lesson was that deviation measurements should be done immediately after percussion drilling of telescopic sections in future boreholes.

In order to prevent further reduction in the dip in KLX07A and to try to restore the planned dip, directional drilling was employed in intervals between 204.67 and 552.63 metres. Two different methods were employed for directional drilling, Liwinstone and Devi-drill. The directional drilling was monitored carefully with deviation measurements with both the Maxibor and magnetometer/accelerometer methods.

The deviation measurement results are summarized in Table 5-6, highlighting the inclination and azimuth of the borehole at important positions i.e. start, stop, before and after the directional drillings.

The core diameters and intervals for different drilling dimensions or method of directional drilling are given in Table 5-7.

Horizontal and vertical plots of the results of the final run with the Maxibor method covering the entire length of borehole KLX07A are given in Appendix 4. The results from the final Maxibor measurements are stored in the Sicada database. Final deviation measurements after drilling was completed were made with two methods, Maxibor and Flexit. The results are shown for comparison in Table 5-8.

A total of fourteen drill bits were used for KLX07A, see Figure 5-7.

Further results from drill monitoring i.e. drill penetration rate and various measurements will be presented in Section 5.6 “Drilling monitoring results” and in Appendix 1. The drilling progress over time is shown in Section 5.6, see Figure 5-15.

### **5.3.4 Drilling and deviation measurements KLX07B**

KLX07B was drilled with size N from the surface to 15.7 m. The uppermost 9.64 metres were then reamed to 96 mm diameter. A 89/77 mm casing was installed and grouted. After the cement had hardened the drilling continued with size N to full planned length.

In KLX07B two deviation measurements were made as part of the drilling activity, a Maxibor measurement on June 3, 2005 from 0 to 192 m and a magnetometer/accelerometer measurement on June 4, 2005 from 35 to 195 m. A magnetometer/accelerometer measurement made in July 2005, as part of a geophysical logging activity, is used as deviation data for the borehole.

**Table 5-6. Summary of deviation readings from the final Maxibor measurement.**

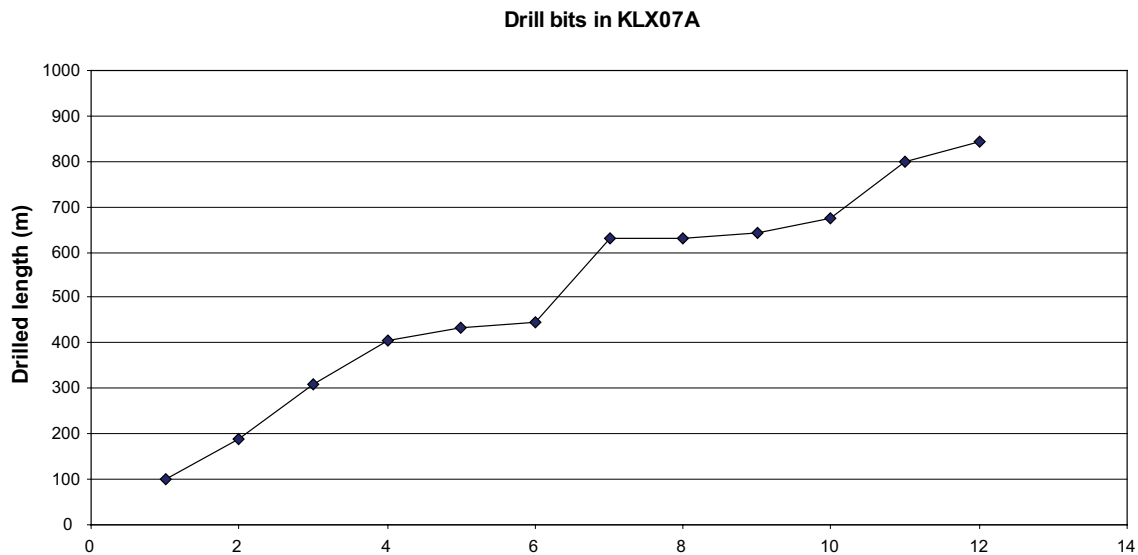
Length in borehole (m)	Inclination, degrees (zero = horizontal)	Azimuth, degrees	Comment
0	-60.0	174.2	Start
197	-48.4	172.8	First deviation measurement
440	-44.7	180.4	After directional drilling with the Liwinstone method
558	-52.1	174.8	After directional drilling with the Devi-drill method
837	-50.5	174.4	Final measurement

**Table 5-7. Core diameters, borehole diameters and intervals for different drilling dimensions during core drilling.**

Core diameter (mm)	Borehole diameter (mm)	Interval (m)	Drilling dimension or directional drilling method	Comment
50.2	86	100.46–101.98	T-86	reamed
50.2	76	101.98–204.67	N	
45.0	76	204.67–210.02	N	directional
50.2	76	210.02–212.06	N	
45.0	76	212.06–217.65	Liwinstone N	directional
50.2	76	217.65–226.85	N	
45.0	76	226.85–232.45	Liwinstone N	directional
50.2	76	232.45–238.57	N	
45.0	76	238.57–241.09	Liwinstone N	directional
50.2	76	241.09–407.06	N	
45.0	76	407.06–413.15	Liwinstone N	directional
50.2	76	413.15–416.05	N	
45.0	76	416.05–426.85	Liwinstone N	directional
50.2	76	426.85–431.06		
45.0	76	431.06–432.55	Liwinstone N	directional
50.2	76	432.55–447.70		
31.5	76	447.70–468.37	Devi-Drill WL 76	directional
50.2	76	468.37–469.04	N	
31.5	76	469.04–552.63	Devi-Drill WL 76	directional
50.2	76	552.63–844.73	N	

**Table 5-8. Comparison of the results between final deviation measurements in KLX07A.**

Date	Method	Drilled length (m)	Dip	Comment
2005-05-19	Flexit	840	-51,74°	downwards measurement
2005-05-19	Flexit	840	-51,73°	upwards measurement
2005-05-20	Maxibor	837	-50,47°	downwards measurement
2005-05-20	Maxibor	837	-50,56°	upwards measurement



*Figure 5-7. Changes of drill bits during core drilling in KLX07A.*

### 5.3.5 Borehole completion

Reaming of depth reference slots was done at intervals as shown in Table 5-9. The depth reference slots are used for depth calibration of down-hole equipment for subsequent investigations in the hole.

The presence of the depth reference slots have been confirmed by caliper log measurements.

The air lift pumping equipment and the inner supportive casing in the telescopic section was removed. The section from 100.46 m to 101.98 m was reamed from 76 to 86 mm diameter.

A steel conical guide was installed in KLX07A between 97.33 m and 100.21 m together with a 84/80 mm casing between 100.21 and 101.98 m. The conical guide tapers from an inner diameter of 195 mm to 77 mm.

The length of the holes was rinsed by flushing with nitrogen gas and a dummy probe was run through the length of the hole to ensure that the hole was unobstructed.

The boreholes were secured by mounting of lockable steel caps fastened to the concrete pad. All equipment was removed, the site cleaned and inspected by representatives from SKB and the contractor to ensure that the site had been satisfactorily restored.

**Table 5-9. Depth reference slots (m) in KLX07A.**

110.00	500.00
150.00	550.00
200.00	600.00
250.00	650.00
300.00	700.00
349.00	750.00
400.00	800.00
450.00	

## 5.4 Hydrogeological and hydrochemical measurements and results KLX07A 100.46–844.73 m

The performed measurements, as already outlined in Tables 5-2 and 5-3, can be summarized as follows:

Wireline measurements:

- 15 pumping tests were conducted at various intervals, 13 were successful, see Section 5.4.1.
- 8 measurements for absolute pressure, see Section 5.4.1.
- 14 water samples were successfully collected from 15 pumping tests, see Section 5.4.2.

Analytical results from sampling of flushing and return water at the surface are given in Section 5.4.2.

Three air-lift pumping tests with evaluation of drawdown and/or recovery phase were made, for results see Section 5.4.3.

### 5.4.1 Hydrogeological results from wireline measurements

Results from the wireline tests in KLX07A are presented in Table 5-10 and Figure 5-8.

The pumping tests were evaluated with an assumption of steady-state in accordance with /3/. The flow rate at the end of the drawdown phase was used for calculating the transmissivity ( $T_M$ ), and the specific capacity ( $Q/s$ ), where  $Q$  is the flow rate in L/min, and  $s$  is the drawdown in kPa.

A total of 15 pumping tests were performed, and 13 achieved sufficiently stable conditions for calculating pseudo steady-state transmissivity. The plots from the pumping tests are given in Appendix 5.

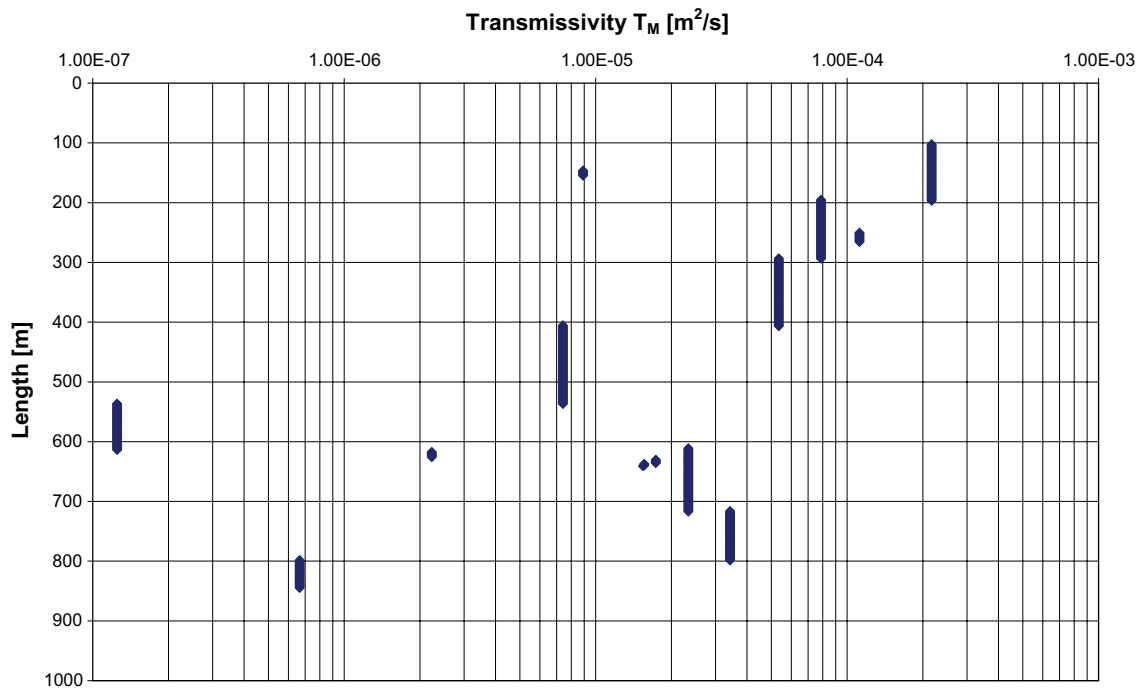


Figure 5-8. Transmissivity from wireline pumping tests in KLX07A versus borehole length.



**Table 5-10. Pumping tests with wireline probe in KLX07A.**

Tested section [m]	Q/s [m <sup>2</sup> /s]	T <sub>M</sub> [m <sup>2</sup> /s]	Comments
146.00–155.16	9.68·10 <sup>-6</sup>	8.92·10 <sup>-6</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase, unaffected by pumping test.
102.00–196.65	1.68·10 <sup>-4</sup>	2.17·10 <sup>-4</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase.
250.00–266.00	1.11·10 <sup>-4</sup>	1.12·10 <sup>-4</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase.
194.80–294.00	6.05·10 <sup>-5</sup>	7.87·10 <sup>-5</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase.
293.40–407.09	4.04·10 <sup>-5</sup>	5.35·10 <sup>-5</sup>	Pumping in HLX10 started 17:53, which can be seen in diagram for pressure in casing. Except from that, good test!
405.00–537.63	5.50·10 <sup>-6</sup>	7.41·10 <sup>-6</sup>	Pressure in casing in transient recovery phase. Values of Q and hp at 02:40, due to drop in flow.
536.56–614.06	9.91·10 <sup>-8</sup>	1.25·10 <sup>-7</sup>	The flow decreases from 0.4 L/min to 0.1 L/min after approx. 1 h pumping; the change in flow has no significant impact on the pressure in the tested section.
617.85–626.35	2.45·10 <sup>-6</sup>	2.23·10 <sup>-6</sup>	Test evaluated until 22:05, thereafter highly variable flow. Pressure in casing in transient recovery phase unaffected of pumping test.
629.85–635.81	2.03·10 <sup>-5</sup>	1.74·10 <sup>-5</sup>	After 2 h and 40 min pumping, at 21:30, a sudden pressure dip occurs in the tested section, which can also be seen in the pressure in casing. A small increase can be seen in the packer pressure. At the same time, the flow decreases approximately 2 L/min. The sudden pressure drop in the borehole, may derive from that the packer does not keep the section fully closed, due to counter acting formation pressure. As a consequence the pressure in the test section decreases, the water pillar above the pump is lowered, and the pressure difference increases, resulting in a lower pumping flow. Evaluation of from the phase before the pressure decreases. Pressure in casing in transient recovery phase.
636.85–641.09	1.95·10 <sup>-5</sup>	1.56·10 <sup>-5</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase.
611.70–716.60	1.78·10 <sup>-5</sup>	2.34·10 <sup>-5</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase, unaffected of pumping test.
716.60–799.20	2.69·10 <sup>-5</sup>	3.43·10 <sup>-5</sup>	Test functionally OK, good data. Pressure in casing in transient recovery phase, unaffected of pumping test.
797.85–844.73	5.62·10 <sup>-7</sup>	6.65·10 <sup>-7</sup>	Pressure in casing in transient recovery phase, unaffected of pumping test. Packer pressure drops suddenly after approximately 1.5 hours pumping.

The start and stop times for the interval used for evaluation of the pumping tests are given in Table 5-11.

Measurements of the absolute pressure were conducted in eight sections, as specified in Table 5-12 and Figure 5-9.

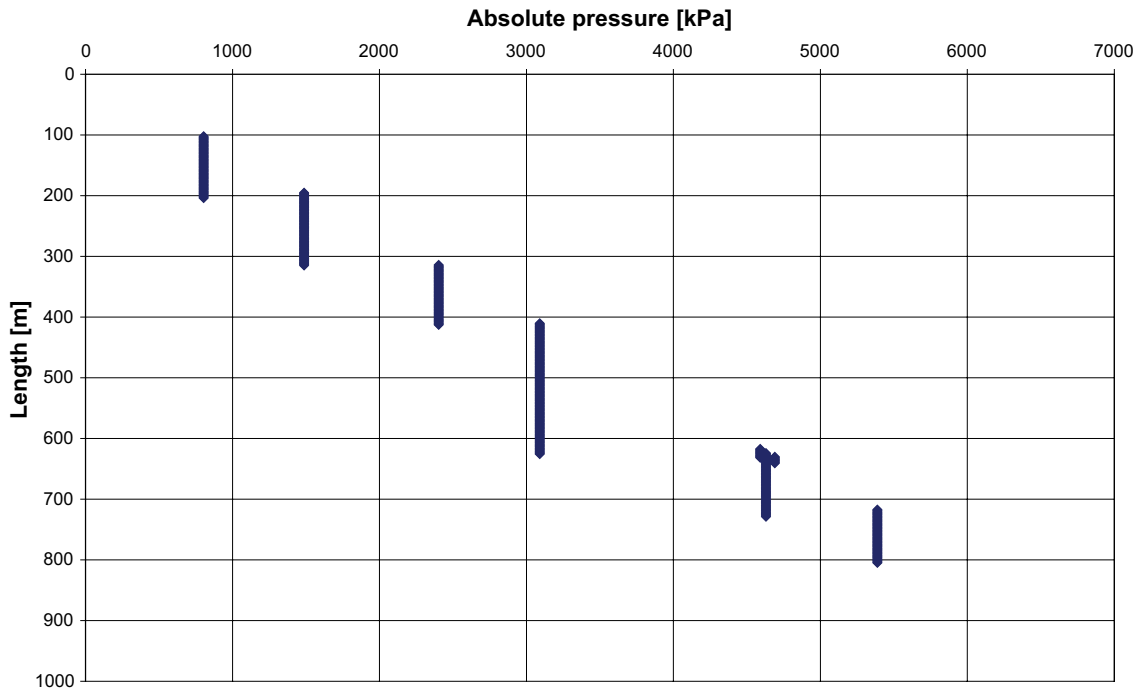
After packer inflation the pressure stabilization phase often displays different types of transient effects, both of increasing and decreasing pressure. The reason for these transients is not known, though they might be attributable to previous disturbances in the borehole caused by the drilling operations, such as pressure, salinity, and temperature.

**Table 5-11. Evaluated test periods.**

Tested section	Start (YYYY-MM-DD HH:MM)	Stop (YYYY-MM-DD HH:MM)
146.00–155.16	2005-01-13 15:56	2005-01-14 03:57
102.00–196.65	2005-01-16 17:06	2005-01-17 03:52
250.00–266.00	2005-01-28 17:30	2005-01-29 02:26
194.80–294.00	2005-01-30 15:47	2005-01-31 02:27
293.40–407.09	2005-02-14 16:00	2005-02-15 02:37
405.00–537.63	2005-03-20 16:40	2005-03-21 02:40
536.56–614.06	2005-04-02 15:47	2005-04-02 18:28
617.85–626.35	2005-04-05 17:20	2005-04-05 22:05
629.85–635.81	2005-04-08 18:48	2005-04-08 21:30
636.85–641.09	2005-04-09 18:51	2005-04-10 03:28
611.70–716.60	2005-04-21 16:16	2005-04-22 02:32
716.60–799.20	2005-04-27 17:45	2005-04-28 02:44
797.85–844.73	2005-05-09 16:31	2005-05-09 19:40

**Table 5-12. Absolute pressure measurements in KLX07A.**

Tested section	Last pressure reading during build-up [kPa]	Duration of pressure build-up [hours]	Borehole length to pressure gauge [m]
102.00–204.67	804	13.1	103.10
194.80–315.25	1,487	12.6	195.90
314.60–413.15	2,403	12.9	315.70
410.75–626.06	3,090	15.0	411.85
617.85–632.06	4,591	13.8	618.95
629.85–641.24	4,690	14.0	630.95
624.45–728.78	4,630	12.9	625.55
716.60–804.56	5,388	14.1	717.70



**Figure 5-9.** Absolute pressure measurements from wireline tests in KLX07A versus borehole length. The pressure measurement is made at the location of the upper packer. This can be seen as the upper edge of the sections in the figure form a straight line.

#### 5.4.2 Hydrochemistry

In total, fourteen water samples were collected in connection with core drilling in KLX07A and KLX07B. The times and lengths for the samples are given in Table 5-13.

Sampling and analysis were performed according to the SKB classes specified in Table 5-13. All samples were collected at the drill site as soon as possible after the sampling occasion and prepared and conserved at the Äspö laboratory.

All fourteen samples were intended for analysis according to SKB chemistry class 3, however, samples 10063, 10171, 10248, 10264, 10282 and 10316 were only analysed for drill water percentage. The drilling water content is a measure of the amount of uranine tracer in the return water. A low percentage of drilling water implies that the amount of pristine formation water is high in the sample i.e. low amount of the uranine-spiked flushing water.

The samples 10011, 10229 and 10328 were collected as complete class 3 samples (all options included), i.e. the parameters that have not been analysed are saved and stored at the Äspö laboratory. Archive samples have been collected for all class 3 samples in Table 5-13.

Selected analytical results from KLX07A and B are given in Table 5-14. A complete record of analytical results is given in Appendix 2.

The percussion drilled borehole HLX10 was used as a water source during the drilling of KLX07A and B. Samples of total organic content, TOC, has been collected from HLX10 at earlier occasions and results from are reported in /4/ and /7/.

**Table 5-13. Sample dates and length during core drilling in KLX07A and B.**

SKB sample no	Borehole	Date	Test section, length (m)	SKB chemistry class
10010	KLX07A	2005-01-14	146.00–155.16	3 and all option isotopes
10011	KLX07A	2005-01-17	102.00–196.65	3 (not analysed for isotopes)
10062	KLX07A	2005-01-29	250.00–266.00	3 and all option isotopes
10063	KLX07A	2005-01-31	194.80–294.00	1 (only analysed for drill water percentage)
10078	KLX07A	2005-02-15	293.40–407.09	3 (not analysed for isotopes)
10171	KLX07A	2005-03-21	405.00–537.63	1 (only analysed for drill water percentage)
10228	KLX07A	2005-04-09	629.85–635.81	3 and all option isotopes**
10229	KLX07A	2005-04-10	636.85–641.09	3 (not analysed for main components or isotopes)**
10248	KLX07A	2005-04-22	611.70–716.60	1 (only analysed for drill water percentage)
10264	KLX07A	2005-04-28	716.60–779.20	1 (only analysed for drill water percentage)
10282	KLX07A	2005-05-05	797.85–844.73	1 (only analysed for drill water percentage)
10283	KLX07A	2005-05-06	797.85–844.73	3 (not analysed for main components or isotopes)*
10316	KLX07B	2005-05-31	9.50–108.41	1 (only analysed for drill water percentage)
10328	KLX07B	2005-06-04	100.00–200.13	3 (not analysed for isotopes)

\*Only analysed for pH, conductivity, drill water percentage, alkalinity and chloride.

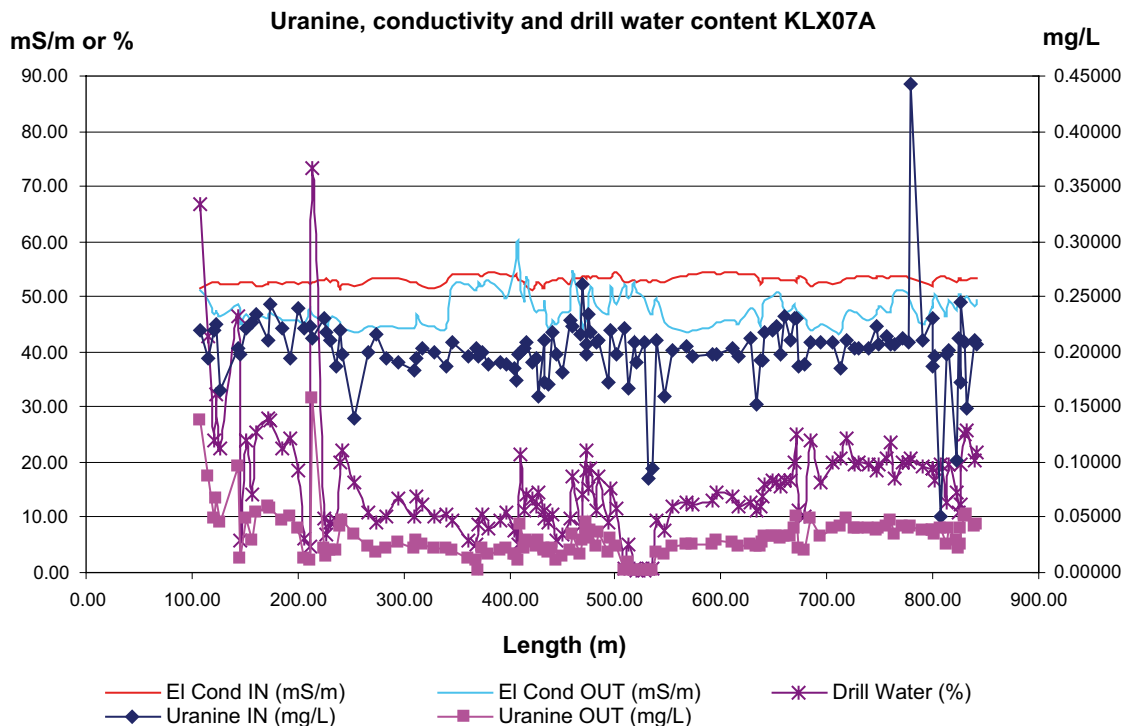
\*\*Br was not analysed at the Äspö laboratory due to analytical problems.

**Table 5-14. Selected analytical results from water chemistry sampling.**

Borehole	Sample no	Date	From m	To m	Drill water %	pH	Conductivity mS/m	Cl mg/l
KLX07A	10010	2005-01-14	146.00	155.16	1.51	7.89	52.3	25.0
KLX07A	10011	2005-01-17	102.00	196.65	11.80	7.68	44.6	22.7
KLX07A	10062	2005-01-29	250.00	266.00	8.78	7.94	96.4	92.4
KLX07A	10063	2005-01-31	194.80	294.00	41.10	–	–	–
KLX07A	10078	2005-02-15	293.40	407.09	8.42	7.89	81.6	100.0
KLX07A	10171	2005-03-21	405.00	537.63	50.90	–	–	–
KLX07A	10228	2005-04-09	629.85	635.81	25.80	7.95	339.0	954.0
KLX07A	10229	2005-04-10	636.85	641.09	42.50	7.67	281.0	763.0
KLX07A	10248	2005-04-22	611.70	716.60	58.40	–	–	–
KLX07A	10264	2005-04-28	716.60	779.20	69.50	–	–	–
KLX07A	10282	2005-05-05	797.85	844.73	62.20	–	–	–
KLX07A	10283	2005-05-06	797.85	844.73	55.90	8.07	138.0	287.0
KLX07B	10316	2005-05-31	9.50	108.41	79.00	–	–	–
KLX07B	10328	2005-06-04	100.00	200.13	37.50	8.26	50.9	20.3

### **Monitoring of uranine tracer content**

From KLX07A, a total of 131 samples for laboratory testing of uranine content and electrical conductivity in flushing and returning water were taken along the borehole. The results are shown in Figure 5-10.



**Figure 5-10.** The uranine concentration, electrical conductivity of flushing water (IN) and returning water (OUT) and drill water percentage in KLX07A during drilling.

From borehole KLX07B a total of 15 samples were taken and analysed for the above mentioned parameters. The results are shown in Figure 5-11.

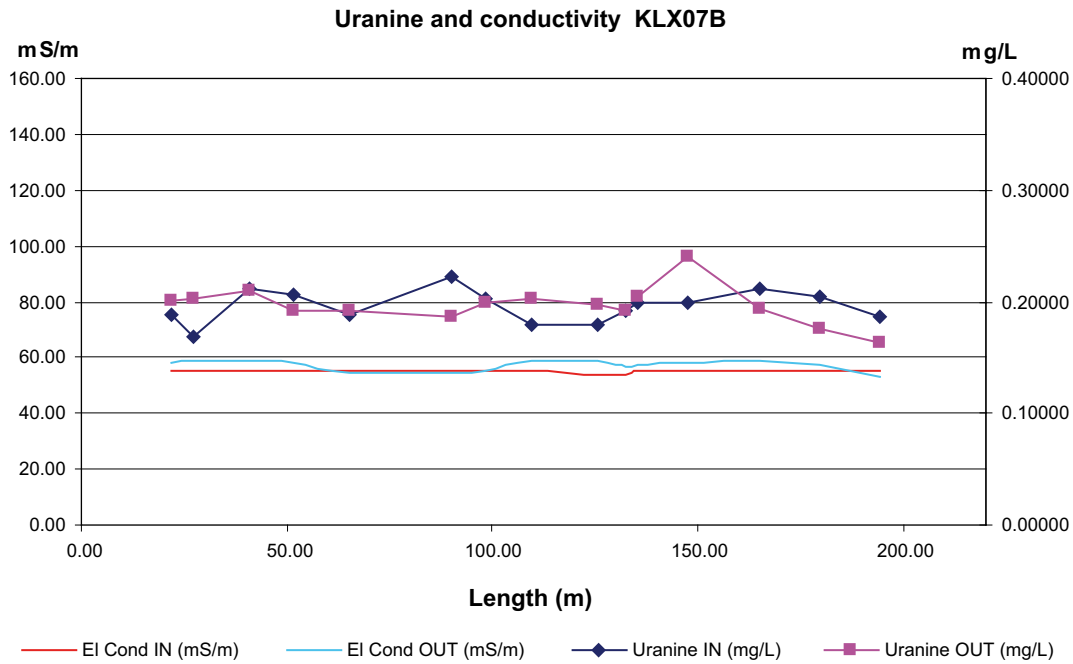
A further account on analytical method, chemistry class 3 and quality is given in Appendix 3.

### 5.4.3 Results from air lift pumping with evaluation of drawdown and/or recovery

Two airlift pumping tests were conducted during drilling, and one additional test was conducted after the borehole was drilled to full depth. The execution of the tests can vary in detail as drilling or other related activities such as cleaning and flushing of drill cuttings can occur prior to lifting the stem.

The steady state transmissivity,  $T_M$ , was calculated according to /2/, as well as the specific capacity,  $Q/s$ . The results are shown in Table 5-15, and stored in the SICADA database as “recovery tests” (code HY050). The tested section is here defined as the section between the lower end of the grouted casing and the borehole bottom.

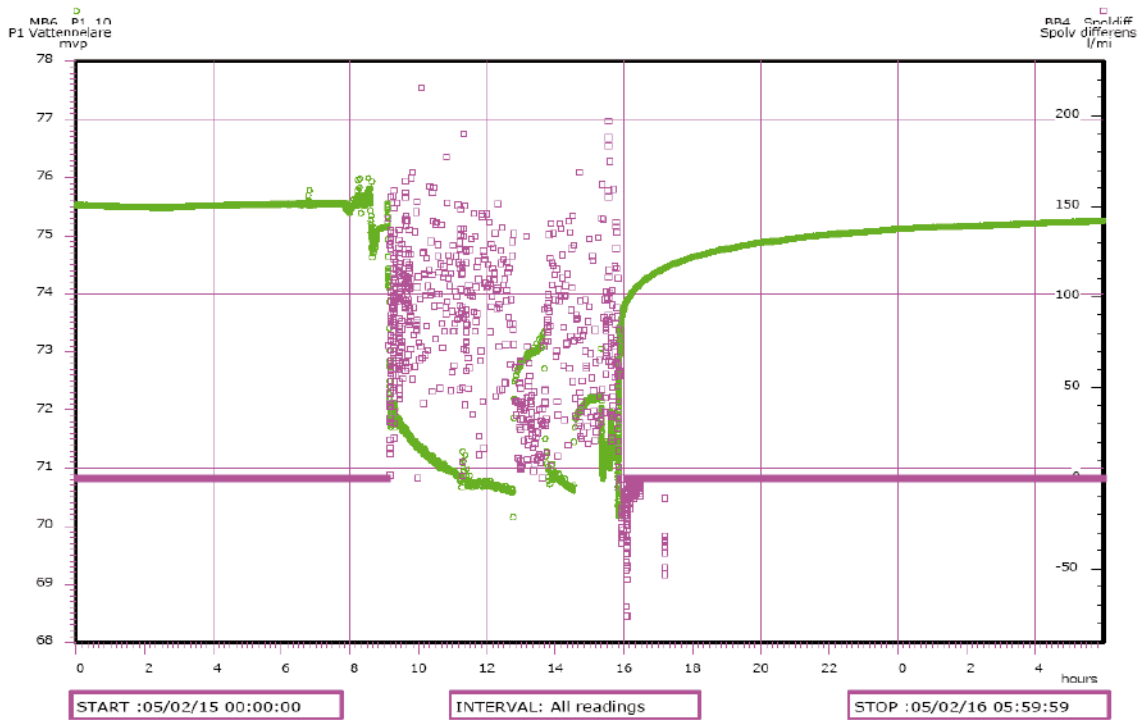
The plots from the drawdown and recovery tests are given in Figures 5-12, 5-13 and 5-14.



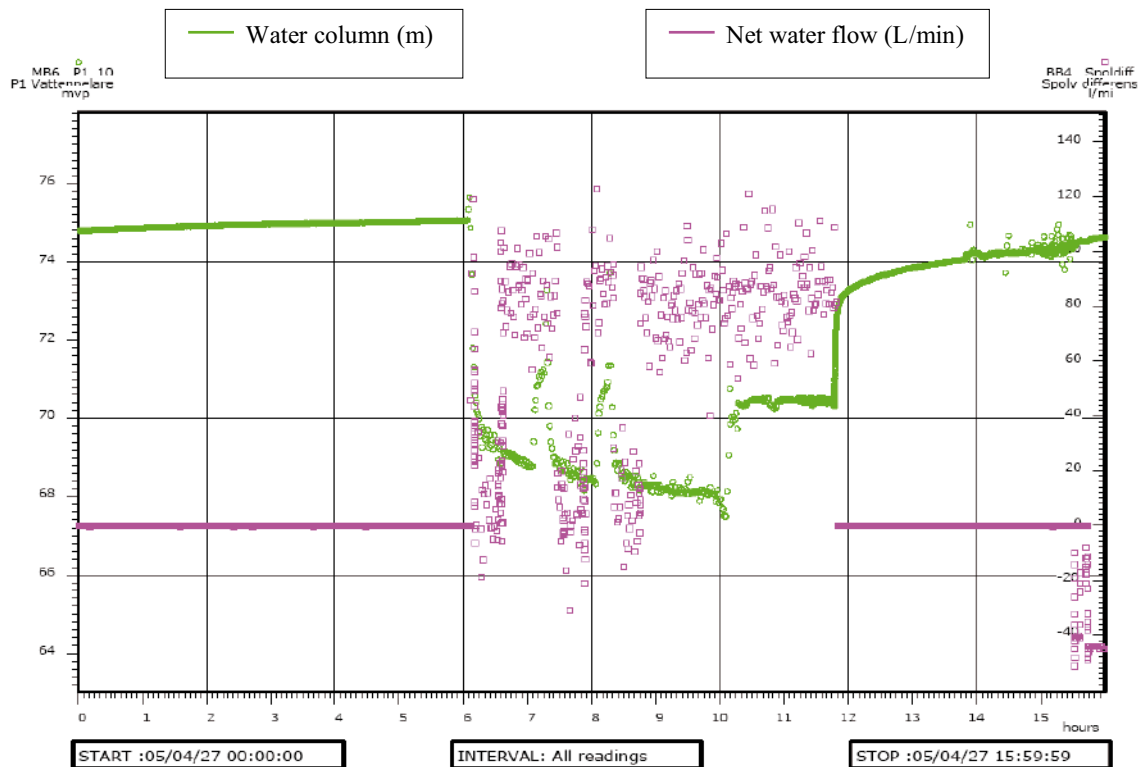
**Figure 5-11.** The uranine concentration and electrical conductivity of flushing water (IN) and returning water (OUT) in KLX07B during drilling.

**Table 5-15. Results from airlift pumping in KLX07A.**

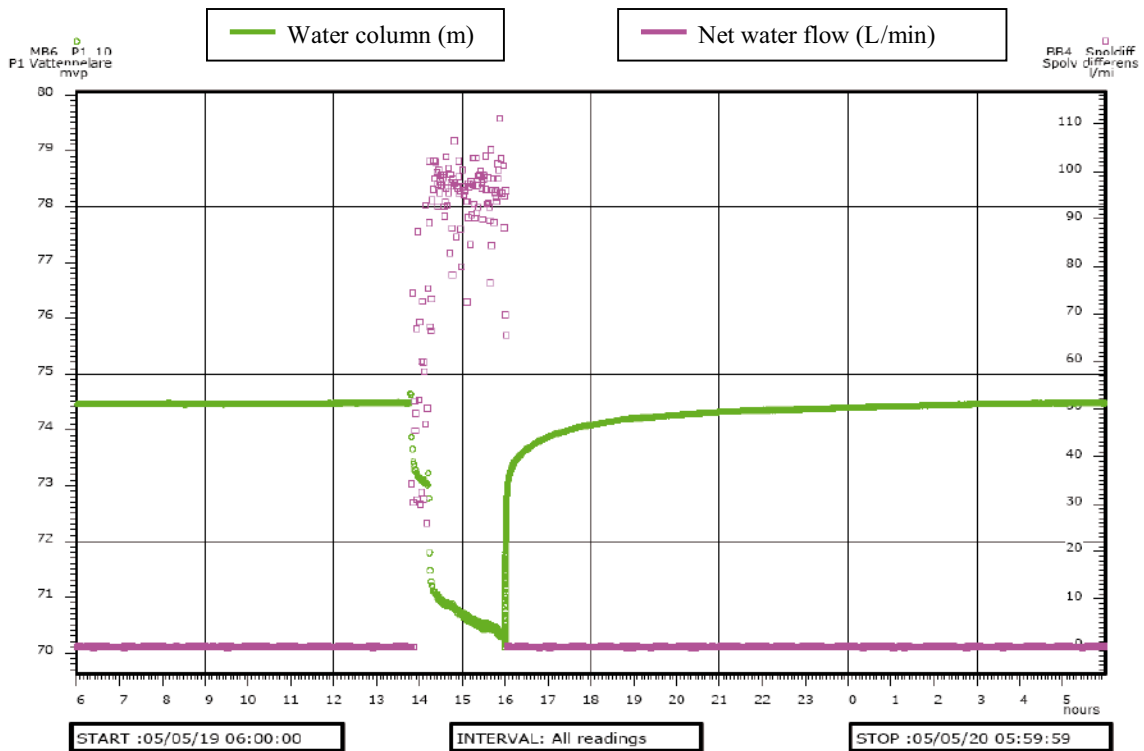
Tested section [m]	Flow rate [L/min]	Drawdown [m]	Q/s [m <sup>2</sup> /s]	T <sub>M</sub> [m <sup>2</sup> /s]	Comments
11.80–407.09	86.3	5.3	2.72·10 <sup>-4</sup>	4.13·10 <sup>-4</sup>	No drill stems in the borehole during test. Q derives from accumulated volumes of water in and out. Q = ΣV/dt
11.80–799.20	44.5	4.6	1.61·10 <sup>-4</sup>	2.63·10 <sup>-4</sup>	No drill stems in the borehole during test. Q derives from accumulated volumes of water in and out. Q = ΣV/dt
11.80–844.73	90.8	4.2	3.61·10 <sup>-4</sup>	5.91·10 <sup>-4</sup>	No drill stems in the borehole during test. Q derives from accumulated volumes of water in and out. Q = ΣV/dt



**Figure 5-12.** Airlift pumping in KLX07A 11.80–407.09 m. The green line represents the water column in the borehole, the net flow rate (flow out minus flow in) is shown as the pink line.



**Figure 5-13.** Airlift pumping in KLX07A 11.80–799.20 m. The green line represents the water column in the borehole, the net flow rate (flow out minus flow in) is shown as the pink line.



**Figure 5-14.** Airlift pumping in KLX07A 11.80–844.73 m. The green line represents the water column in the borehole, the net flow rate (flow out minus flow in) is shown as the pink line.

#### **Hydraulic responses in near-by boreholes**

Near-by located boreholes were checked for possible hydraulic responses from nitrogen gas flushing in KLX07A (050606) and KLX07B (050607). The results are summarised in Table 5-16. The locations of mentioned boreholes are given in Figure 5-19.

During flushing in KLX07B a clear response could only be seen in the uppermost section (section 8) in KLX02.

#### **5.4.4 Drill water tracer test**

During drilling of both KLX07A and KLX07B a fluorescent dye tracer, Rhodamine WT, was added to the drill water with the purpose to try to detect the tracer in the drill water supply well, HLX10. The tracer was added simultaneously and in the same way as the uranine tracer commonly used for detection of drill water in water samples. However, a somewhat higher concentration, 1 mg/l was used to increase the possibility of detecting the tracer in HLX10.

The tests are reported in more detail in a separate report /6/. The results of the test indicate a clear connection between KLX07A and HLX 10. Tracer breakthrough is monitored at drill depth 220 m in KLX07A. However, this depth also almost coincides with the starting depth of the adding of Rhodamine WT. Thus, a very fast transport of the tracer, possibly within a single fracture zone, is indicated.

The test in KLX07B did not give any significant tracer breakthrough in HLX10 during the drilling period of the borehole.



**Table 5-16. Hydraulic responses from nitrogen gas flushing in KLX07A (050606) and KLX07B (050607).**

	<b>Section</b>	<b>KLX07A</b>	<b>KLX07B</b>
HLX13	1 and 2	No	No
HLX14	1 and 2	No	No
HLX20	1 and 2	No	No
HLX21	1 and 2	No	No
HLX22	1 and 2	No	No
HLX23	1 and 2	No	No
HLX24	1 and 2	No	No
HLX25	1 and 2	No	No
HLX30	1 and 2	No	No
HLX31	1 and 2	No	No
HLX33	1 and 2	No	No
KLX02	1	No	No
KLX02	2	No	No
KLX02	3	No	No
KLX02	4	No	No
KLX02	5	No	No
KLX02	6	No	Yes?
KLX02	7	No	Yes?
KLX02	8	No	Yes
KLX04	1	No	No
KLX04	2	No	No
KLX04	3	No	No
KLX04	4	No	No
KLX04	5	No	No
KLX04	6	No	No
KLX04	7	No	No
KLX04	8	No	No

## **5.5 Hydrogeological and hydrochemical measurements and results in KLX07B 9.50–200.13 m**

Two pumping tests were performed in KLX07B, one with and one without the wireline equipment, for results see Table 5-17, the plots are shown in Appendix 8. No measurements for absolute pressure were conducted.

The start and stop times for the interval used for evaluation of the pumping tests are given in Table 5-18.

**Table 5-17. Hydraulic tests in KLX07B.**

Tested section [m]	Q/s [m <sup>2</sup> /s]	T <sub>M</sub> [m <sup>2</sup> /s]	Comments
9.50–108.41	7.00·10 <sup>-05</sup>	9.11·10 <sup>-5</sup>	Test without WL-probe i.e. the test was performed as an open-hole test with an MP-1 pump. The evaluation was done on the drawdown-phase only.
100.00–200.13	2.04·10 <sup>-05</sup>	2.65·10 <sup>-05</sup>	Manual flow measurement Time: 17:26 Q = 9.8 L/min

**Table 5-18. Evaluated test periods in KLX07B.**

Tested section	Start (YYYY-MM-DD HH:MM)	Stop (YYYY-MM-DD HH:MM)
9.50–108.41	2005-05-30 17:25	2005-05-30 18:33
100.00–200.13	2005-06-03 16:50	2005-06-04 03:01

## 5.6 Drilling monitoring results

Further descriptions of the two main drilling steps, the telescope section 0–100.46 metres and the core drilling section 100.46–844.73 metres are given in Sections 5.2 and 5.3 respectively.

### 5.6.1 Drill monitoring system DMS

The DMS database contains substantial amounts of drilling monitoring data. A selection of results primarily from the monitoring of the flushing water parameters are presented in Figures 5-15 through 5-17 below.

Selected parameters from the drill rig (MWD parameters) are presented in Appendix 1. The MWD parameters require some explanation:

- Drillability ratio – this parameter is defined as penetration rate divided by feed force.
- Flushing water ratio – this is defined as flushing water flow divided by flushing water pressure.
- Water pressure (of the water entering the drill stem).
- Flushing water flow (flow of ingoing water).
- Penetration rate (rate of drill bit penetration as measured on the surface on the drill stem).
- Hydraulic indication – this parameter is defined as penetration rate divided by flushing water flow.

A brief study of the water pressure, given in Appendix 1, indicates that the expected trend of gradually increasing water pressure with drilled length was not seen in KLX07A. The water pressure was variable until 450 metres. Between 450 and 560 metres the water pressure was stable at 2,500–3,000 kPa. Below 560 metres the pressure was reduced and also less stable.

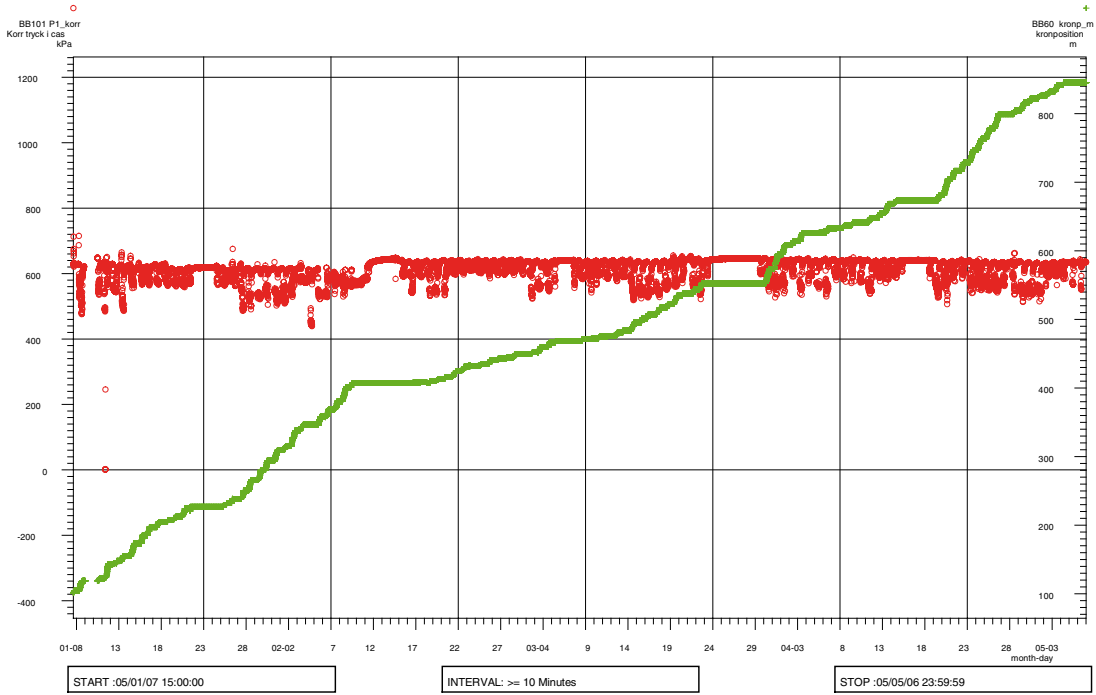
In order to maintain reasonable size data files, a reduction in the number of points incorporated in the pictures has been done in Figures 5-15 through 5-17. Since DMS data are related to time (i.e. not strictly to borehole length) periods where drilling is not performed are also registered.

Figure 5-15 depicts the drill bit position (green) over time and the water level (red) in the telescope part of the drill hole. The water level, given as pressure of the overlying water column reflects the air-lift pumping activity in the hole.

PLOT TIME :05/09/21 08:51:30  
 PLOT FILE :BB101-BB60  
 No DST Adjustment

DMS2 PO

KLX07

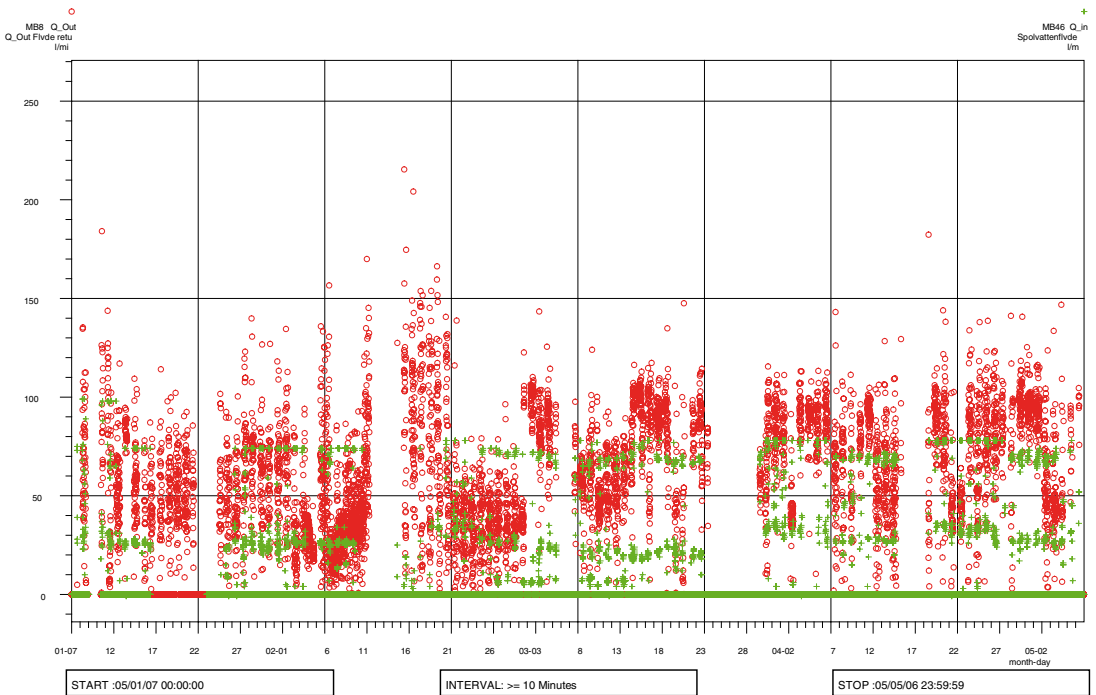


**Figure 5-15.** Drill bit position (green) and water level from air-lift pumping (red). The water level is expressed as the pressure in kPa of the water column overlying the pressure gauge i.e. the ambient air-pressure has been subtracted. The pressure gauge is emplaced at 90 metres borehole length. The drill bit position is given in  $\text{cm} \times 10^3$ .

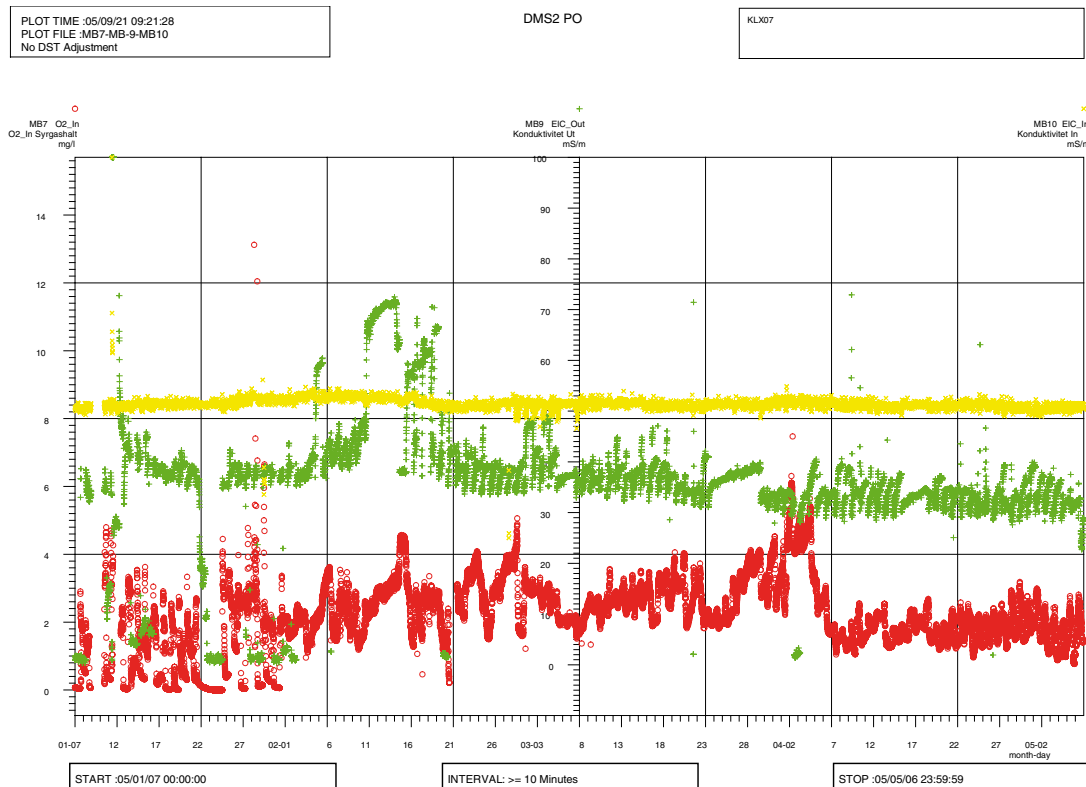
PLOT TIME :05/09/21 09:14:48  
 PLOT FILE :MB8-MB46  
 No DST Adjustment

DMS2 PO

KLX07



**Figure 5-16.** Flushing water flow (green) and return water flow (red) in litres per minute.



**Figure 5-17.** Conductivity of flushing water (yellow) and return water (green). The oxygen content in mg/l of the flushing water (red) is also shown. The oxygen content of the flushing water is normally below 4 mg/l with occasional peaks between 4 and 8 mg/l.

Figure 5-16 shows the flushing water flow (green) entering the hole and the return water flow (red). It was noted during the drilling of KLX07A that the presence of small air-bubbles in the return water gives a slight overrepresentation of the return water flow. The erratic high return water flows in Figure 5-16 could be explained by this. The flushing water flows (green) show two distinct levels of pumped flow:

- A flow of 25–35 litres/minute corresponding to pumped flow during drilling.
- A flow of 70–80 litres/minute corresponding to the flow while pumping down the core-barrel.

Figure 5-17 shows the conductivity of the ingoing flushing water, conductivity of the return water and the oxygen content of the flushing water. The oxygen content of the flushing water is low, typically below 4 mg/L with occasional peaks between 4 and 8 mg/l. The increase in conductivity in the return water (green) between February 11 and 16, corresponds to a period of no or little drilling progress due to start-up of directional (guided) drilling.

### 5.6.2 Measurements of flushing water and drill cuttings

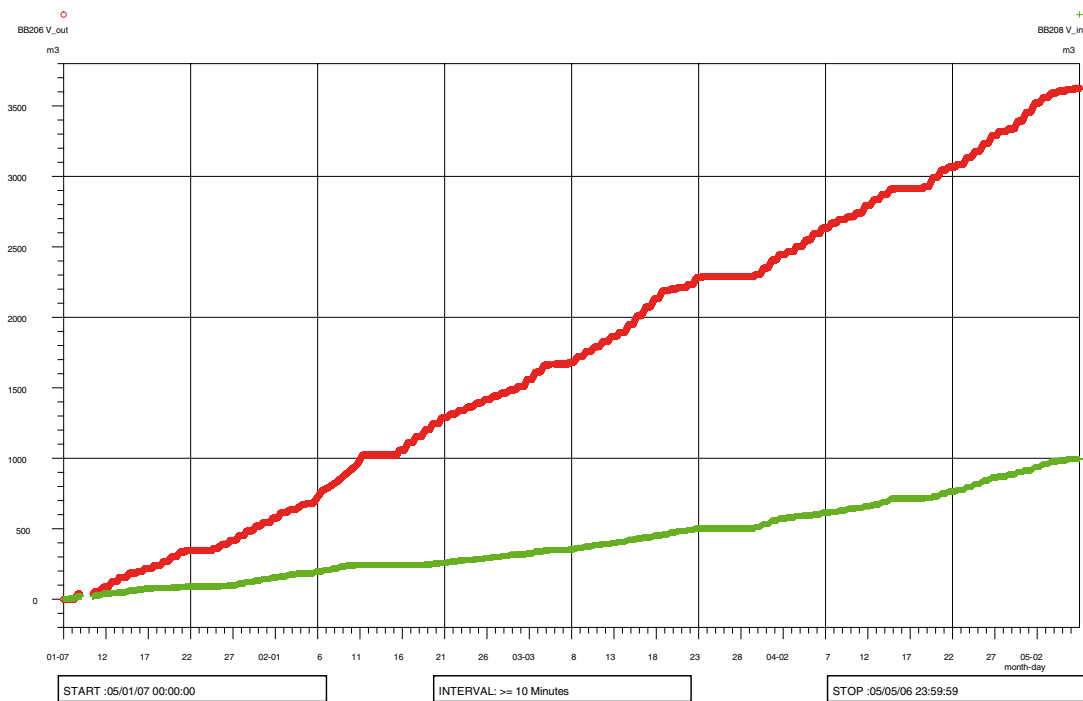
A calculation of accumulated amounts of water flowing in and out of the borehole based on water flow measurements from the DMS system (continuous readings) is given in Figure 5-18.

The amount of flushing water consumed during drilling was 1,000 m<sup>3</sup>, giving an average consumption of ca 1.3 m<sup>3</sup> per metre drilled. The amount of effluent return water from drilling in KLX07A was 3,600 m<sup>3</sup>, giving an average of ca 4.8 m<sup>3</sup> per metre drilled.

PLOT TIME :05/09/21 09:03:51  
 PLOT FILE :Acc.volym Spolvattenbalans  
 No DST Adjustment

DMS2 PO

KLX07



**Figure 5-18.** Flushing water balance from KLX07A as recorded by the DMS system. The accumulated volume of the incoming flushing water is shown in green and the outgoing return water is shown in red.

### Drill cutting balance

The weight of cuttings in the settling containers amounted to 1,230 kg. The content of suspended material in the return water was not analysed in borehole KLX07A, however previous sampling has shown the content to be 400 mg/L /5/. The amount of material in suspension carried with the return water would amount to 1,440 kg. The theoretical amount that should be produced from drilling with 76 mm triple tubing over a length of 750 metres is 5,000 kg assuming a density of 2.65 kg/dm<sup>3</sup>. This means that about 55% of the material liberated by drilling is removed from the formation.

The recovered drill cuttings were collected in steel containers. After completion of drilling, the containers were removed from the site and emptied at an approved site.

### Uranine tracer balance

The amount of introduced and recovered uranine is presented in Table 5-19 and Table 5-20. The results show that 54% of the introduced uranine was retrieved during drilling of KLX07A.

**Table 5-19. Balance calculation of uranine tracer in KLX07A.**

Average uranine content IN (mg/L)	0.20
Flushing water volume IN (m <sup>3</sup> )	1,000
Amount uranine introduced (g)	200
Average uranine content OUT (mg/L)	0.03
Return water volume OUT (m <sup>3</sup> )	3,600
Amount uranine recovered (g)	108

**Table 5-20. Uranine tracer content in KLX07B.**

Average uranine content IN (mg/L)	0.20
Average uranine content OUT (mg/L)	0.20

Logging of water flows in and out of the borehole with the DMS system was not made in KLX07B.

## 5.7 Geology

A preliminary geological mapping of the core is done as drilling progresses as part of the drilling activity. A more detailed mapping with the Boremap method is made after measurements have been made in the borehole that can provide orientation of geological features. Boremap mapping and the related measurements are not part of the drilling activity but the results from the Boremap logging is nevertheless included in this report as it represents a more complete geological record than the preliminary geological mapping.

The geological results based on the Boremap logging, /3/, are shown in Appendix 1.

Lithologically the core is dominated by Ävrö granite with minor intercalations of fine-grained diorite-gabbro and fine grained granite.

Oxidation with weak to medium intensity is common to a drilled length of 760 m, but between 200 m and 410 m the intensity of the oxidation is somewhat elevated. Saussuritization i.e. alteration of calcic plagioclase feldspar to albite, zoisite or epidote has been noted sporadically around 150 m.

The distribution of total fractures in the core is typically in the range of 10–20 fractures/metre with minor sections containing slightly elevated fracture frequencies. Crushed sections, with a fracture frequency > 40, notably occurs at 120, 450, 670 and 760 m drilled length.

## 5.8 Data handling

Data collected by the drilling contractor and the SKB drill coordinators were reported in daily logs and other protocols and delivered to the Activity Leader. The information was entered to SICADA (SKB database) by database operators.

## 5.9 Environmental control

The SKB routine for environmental control (SDP-301, SKB internal document) was followed throughout the activity. A checklist was filled in and signed by the Activity Leader and filed in the SKB archive.

All waste generated during the establishment, drilling and completion phases have been removed and disposed of properly. Water effluent from drilling was allowed to infiltrate to the ground in accordance with an agreement with the environmental authorities. The location of the water emission area is shown in Figure 5-18. Precautionary guideline values for effluent return water emission to the ground were prescribed by the Regional Authorities for the following parameters:

- Salinity, 2,000 mg/l (monitored as electrical conductivity, with the limit 300 mS/m).
- Uranine content, 0.3 mg/l.
- Suspended material, 600 mg/l.

### ***Monitoring of effluent water***

The effluent water, i.e. discharge to the ground, from the core drilling of KLX07A never exceeded the guideline value of 300 mS/m. Typical conductivity values were in the range of 30–80 mS/m, see Figures 5-10 and 5-17.

The uranine content was well below 0.25 mg/l, see Figure 5-10.

The return water conductivity and uranine content were similarly low in KLX07B as can be seen in Figure 5-11.

The concentration of suspended material was not analysed in the boreholes, however previous sampling has shown that the concentration was well below 600 mg/L /5/.

To sum up the monitored parameters in the emitted water complied with the prescribed guideline values.

### ***Drilling of environmental monitoring wells***

Four environmental monitoring wells SSM000214, SSM000215, SSM000216 and SSM000217 were drilled as part of the activity AP PS 400-04-096. However only wells SSM000216 and SSM000217 were emplaced to monitor the water effluence or other possible impact from KLX07A and KLX07B. The other two wells were done as part of this activity for practical purposes only, and are not strictly related to the environmental monitoring of KLX07A or KLX07B. The locations of the wells SSM000216 and SSM000217 are given in Figure 5-19. The technical specifications for the wells SSM000216 and SSM000217 are given in Appendix 7.

### ***Reference sampling***

Reference sample of surface soil from the core drill site was not taken since the drilling was performed on an existing drill site, KLX02. Reference samples of ground water from the environmental wells were not taken.

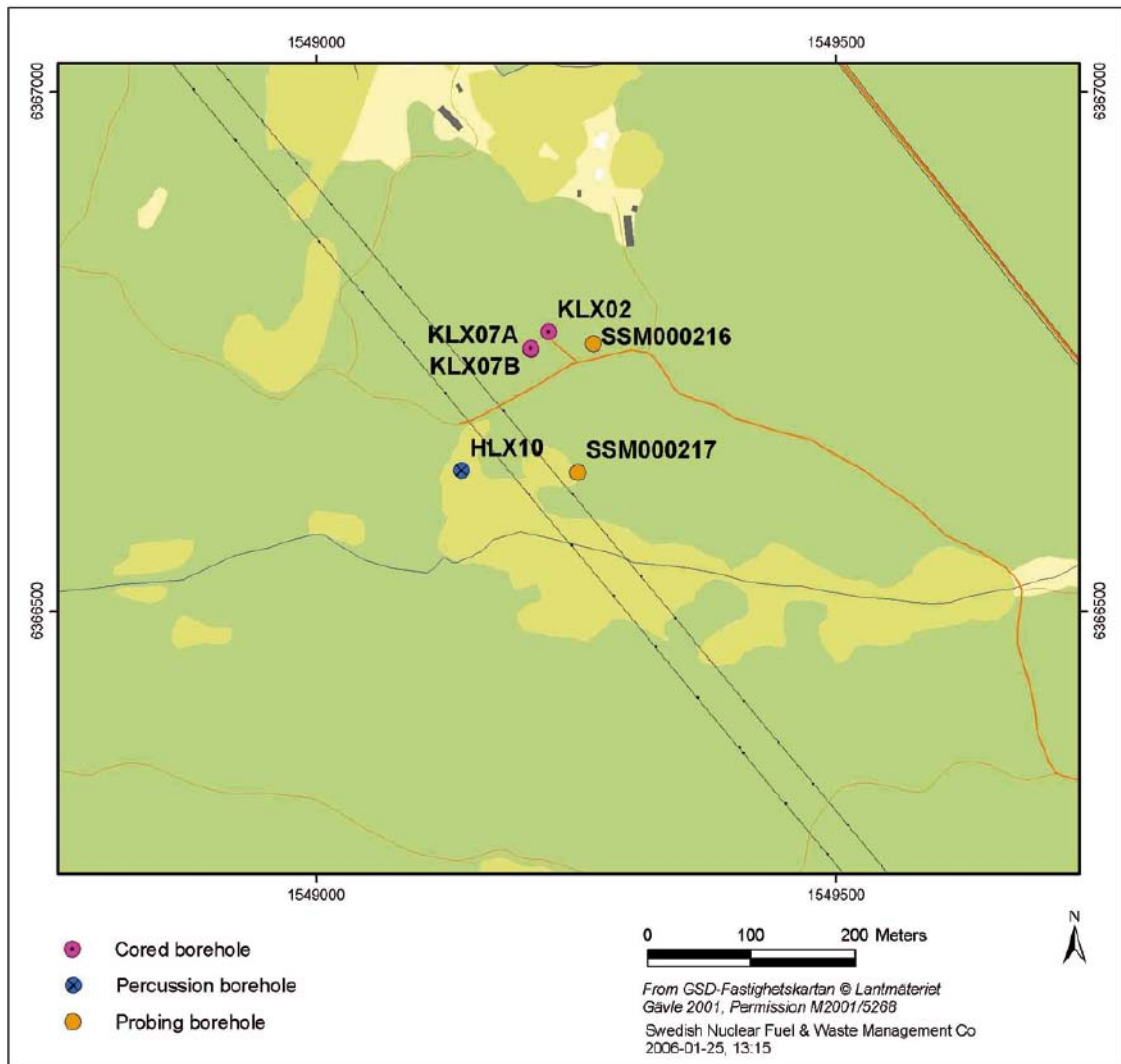
Monitoring of soil ground water levels

Pressure loggers (transducers) for measuring the ground water table were not installed.

## **5.9.1 Consumption of oil and chemicals**

No significant amounts of oils or lubricants were consumed during the drilling.

The concrete consumption was 480 litres in total. The concrete was based on white silica, low alkali cement.



**Figure 5-19.** Location of environmental monitoring wells SSM000216 and SSM000217 in relation to the core drill site for KLX07A and KLX07B. The water source, percussion borehole HLX10 is also shown. The effluent return water was infiltrated to the ground some 100 metres south of the drill site.

## 5.10 Nonconformities

No reference water samples were taken from the environmental wells, this has been reported a formal nonconformity.

No pressure transducers (loggers) were installed in the environmental monitoring wells SSM000216 or SSM000217, this has been reported a formal nonconformity.


The tightness of the concrete gap injection of the casing in the upper part of the telescopic section was not tested due to a slight modification of drilling procedure. Previous drillings and related testing show that the gap injections fulfil the requirements stated in the method description (SKB MD 620.003 v1.0, internal document) for core drilling.




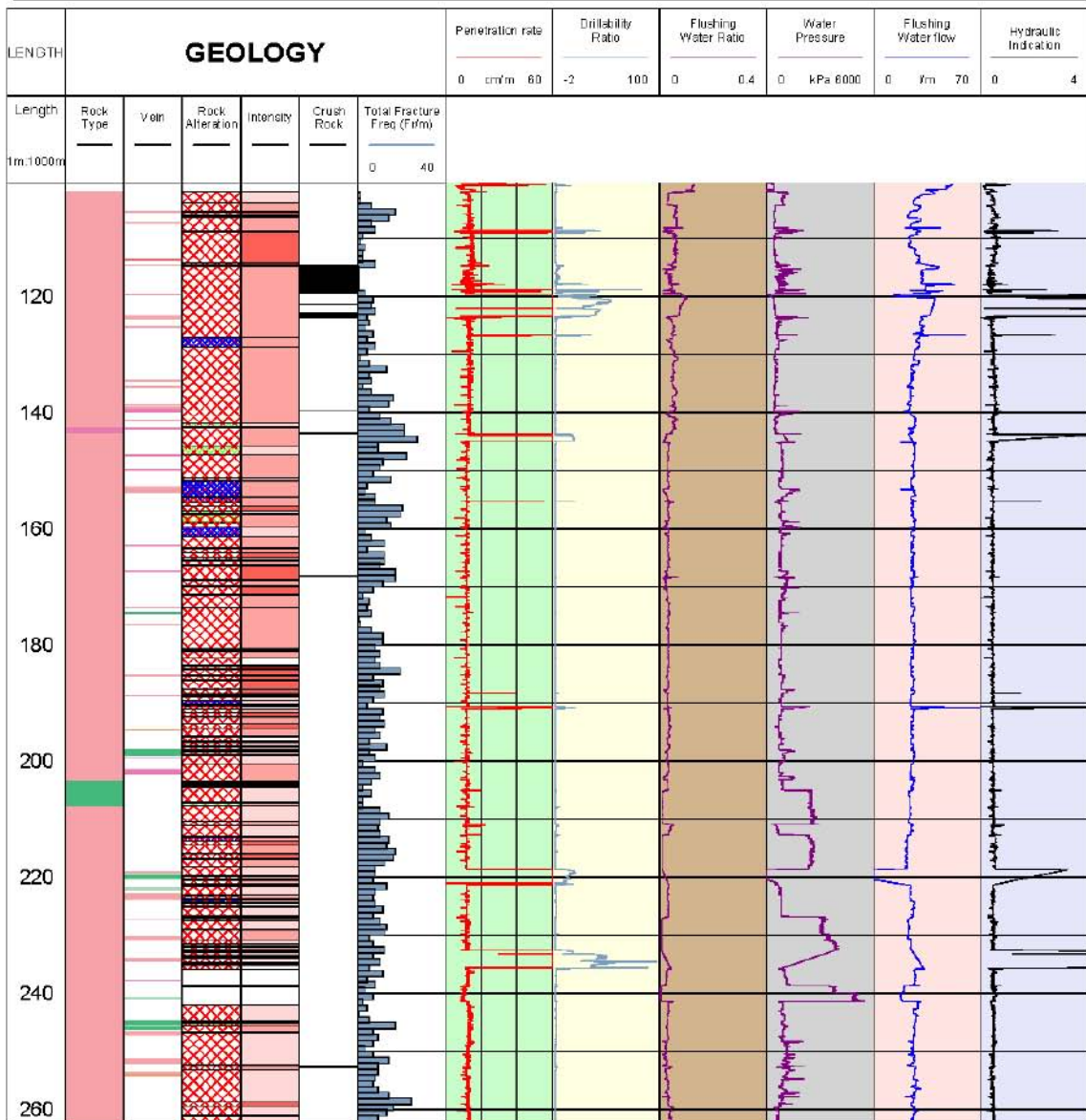
## 6 References

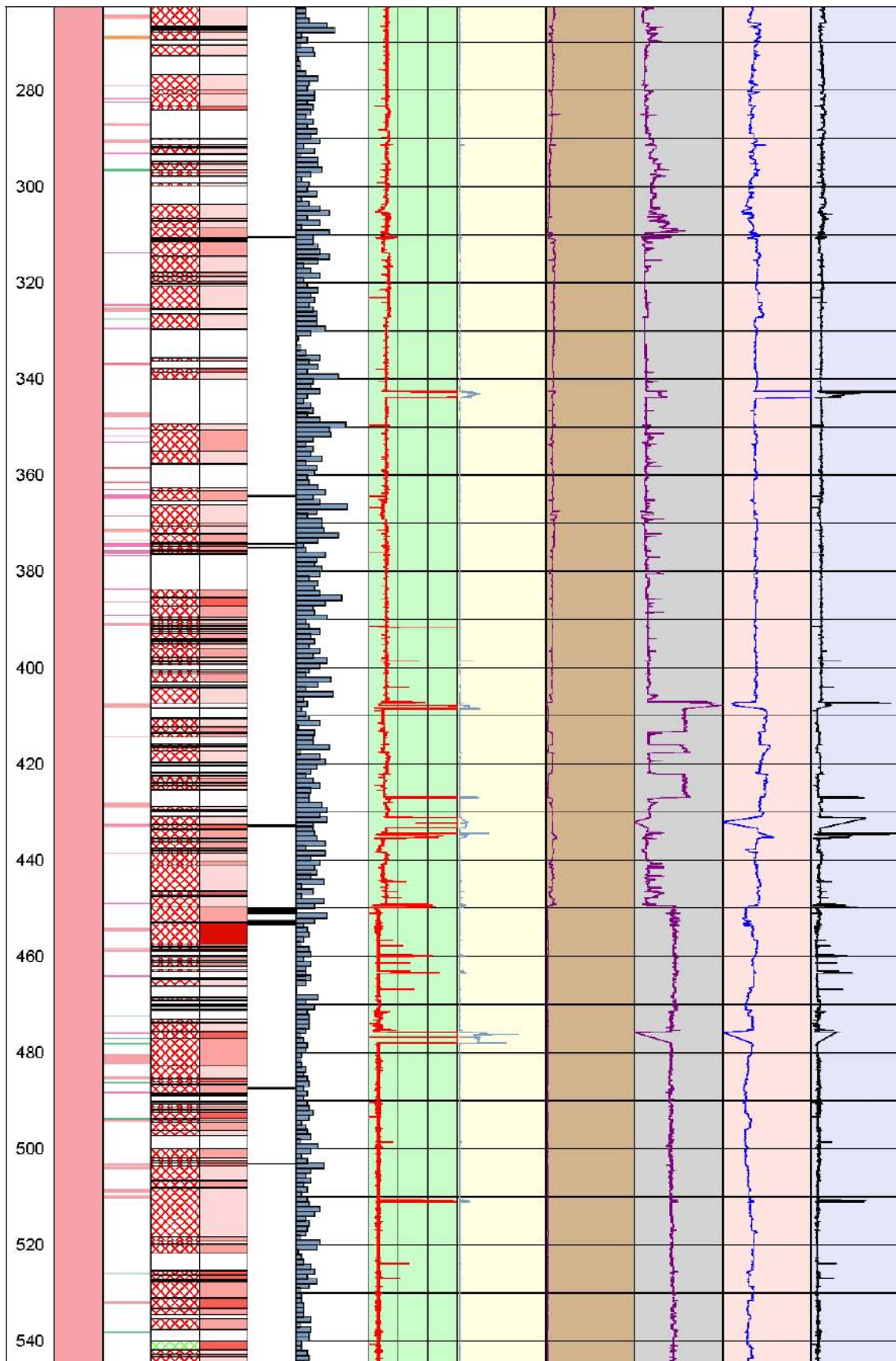
- /1/ **SKB, 2001.** Platsundersökningar, Undersökningsmetoder och generellt genomförande-program SKB R-01-10, Svensk Kärnbränslehantering AB.
- /2/ **Moye D G, 1967.** Diamond drilling for foundation exploration, Civil Eng. Trans. Inst. Eng, Australia.
- /3/ **SKB, 2005.** Boremap mapping of core drilled boreholes KLX07A and KLX07B. SKB P-05-263, Svensk Kärnbränslehantering AB.
- /4/ **Ask, Morosini, Samuelsson, Ekström, 2004.** Drilling of cored borehole KSH02, SKB P-04-151, Svensk Kärnbränslehantering AB.
- /5/ **Ask, Morosini, Samuelsson, Ekström, Håkanson, 2004.** Core drilling of KSH03, SKB P-04-233, Svensk Kärnbränslehantering AB.
- /6/ **Andersson, Wästberg, 2006.** Tracer test during drilling of boreholes KLX07A and KLX07B, SKB P-05-107 (in prep), Svensk Kärnbränslehantering AB.
- /7/ **Ask, Morosini, Samuelsson, Ekström, Håkanson, 2005.** Drilling of cored borehole KLX05, SKB P-05-233, Svensk Kärnbränslehantering AB.

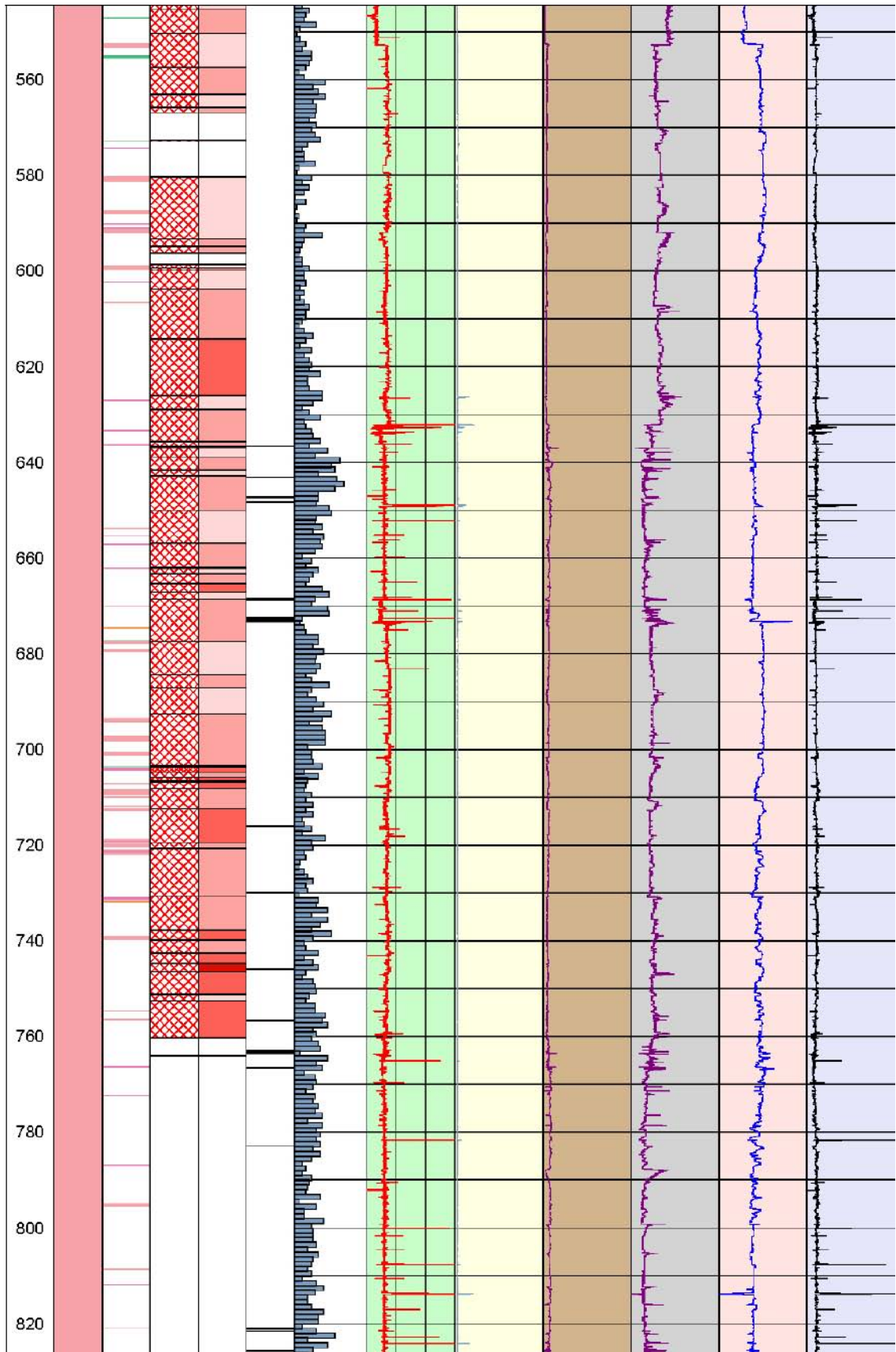
Geology and MWD parameters KLX07A and KLX07B

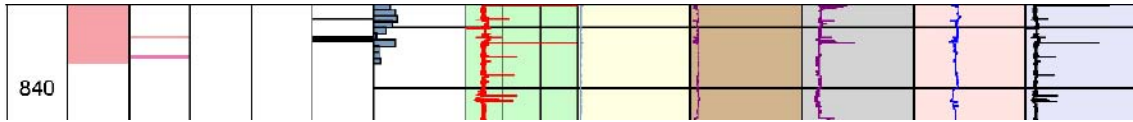
<b>Title</b> GEOLOGY & MWD PARAMETERS KLX07A		<b>Appendix 1</b>		
	<b>Site</b>	LAXEMAR	<b>Coordinate System</b>	RT90-RHB70
	<b>Borehole</b>	KLX07A	<b>Northing [m]</b>	6366751.27
	<b>Diameter [mm]</b>	76	<b>Easting [m]</b>	1549206.91
	<b>Length [m]</b>	844.730	<b>Elevation [m.a.s.l.]</b>	18.40
	<b>Bearing [°]</b>	174.18	<b>Drilling Start Date</b>	2004-11-23 07:00:00
	<b>Inclination [°]</b>	-60.03	<b>Drilling Stop Date</b>	2004-12-07 09:00:00
	<b>Date of mapping</b>	2005-07-07 15:06:00	<b>Plot Date</b>	2006-01-29 23:49:09

<b>ROCKTYPE LAXEMAR</b>		<b>ROCK ALTERATION</b>		<b>INTENSITY</b>	
	Fine-grained granite		Oxidized		No intensity
	Åvrö granite		Chloritized		Faint
	Fine-grained diorite-gabbro		Epidotized		Weak
			Quartz dissolution		Medium
			Albitization		Strong
			Saussuritization		









## Appendix 2

### Chemical results

Borehole	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07A	KLX07B	KLX07B	KLX07B
Date of measurement	2005-01-14	2005-01-17	2005-01-29	2005-01-31	2005-02-15	2005-03-21	2005-04-09	2005-04-10	2005-04-22	2005-04-28	2005-05-05	2005-05-06	2005-05-31	2005-06-04	
Upper section limit (m)	146.00	102.00	250.00	194.80	293.40	405.00	629.85	636.85	611.70	716.60	797.85	797.85	9.50	100.00	
Lower section limit (m)	155.16	196.65	266.00	294.00	407.09	537.63	635.81	641.09	716.60	779.20	844.73	844.73	108.41	200.13	
Sample_no	10010	10011	10062	10063	10078	10171	10228	10229	10248	10264	10282	10283	10316	10328	
Groundwater Chemistry Class	3	3	3	1	3	1	3	3	1	1	1	3	1	3	
pH	7.89	7.68	7.94	7.89	7.89	7.95	7.95	7.67	7.95	7.67	8.07	8.07	8.26	8.26	
Conductivity mS/m	52.3	44.6	96.4	81.6	81.6	339.0	339.0	281.0	339.0	281.0	138.0	138.0	50.9	50.9	
TOC mg/l															
Drill water %	1.51	11.80	8.78	41.10	8.42	50.90	25.80	42.50	58.40	69.50	55.90	55.90	79.00	37.50	
Densitet g/cm <sup>3</sup>	0.9966	0.9967	0.9970	0.9967	0.9967	0.9979	0.9979	0.9976	0.9979	0.9976	0.9967	0.9967	0.9962	0.9962	
Charge balance %	-0.36	5.77	0.81	-2.55	150.0	4.96	599.0	599.0	4.96	4.96	-1.51	-1.51	90.2	90.2	
Na mg/l	85.2	68.5	177.0	150.0	150.0	5.61	5.61	5.61	5.61	5.61	4.30	4.30	4.30	4.30	
K mg/l	3.63	6.85	8.89	4.77	4.77	177.0	177.0	177.0	177.0	177.0	13.1	13.1	13.1	13.1	
Ca mg/l	18.1	29.2	20.4	19.7	19.7	15.3	15.3	15.3	15.3	15.3	3.8	3.8	3.8	3.8	
Mg mg/l	4.6	8.8	7.3	4.9	4.9	143	143	144	143	144	193	193	218	218	
HCO <sub>3</sub> mg/l Alkalinity	222	216	244	234	234	954.0	954.0	763.0	954.0	763.0	287.0	287.0	20.3	20.3	
Cl mg/l	25.0	22.7	92.4	100.0	100.0	138.0	138.0	116.0	138.0	116.0	37.1	37.1	37.1	37.1	
SO <sub>4</sub> mg/l	33.8	21.6	119.0	76.4	76.4	54.70	54.70	54.70	54.70	54.70	12.90	12.90	12.90	12.90	
SO <sub>4</sub> -S mg/l Total Sulphur	10.00	7.93	40.90	25.60	25.60										
Br mg/l	0.212	<0.2	<0.2	0.595	0.595										
F mg/l	3.05	2.25	4.90	3.95	3.95	3.00	3.00	3.85	3.00	3.85					
Si mg/l	8.84	27.30	25.50	8.76	8.76	7.14	7.14	7.14	7.14	7.14					
Fe mg/l Total Iron	8.01	57.50	38.80	9.00	9.00	8.67	8.67	8.67	8.67	8.67					



## Chemistry – analytical method and quality

### SKB Chemistry class 3

Analysis	Sample bottle	Preparation	SKB label	Laboratory
pH, conductivity, alkalinity	250 ml		green	Äspö/field
Anions (F <sup>-</sup> , Br <sup>-</sup> , Cl <sup>-</sup> , SO <sub>4</sub> <sup>2-</sup> )	250 ml		green	Äspö/field
Uranine	100 ml brown glass		green	Äspö/field
Main components (except Fe, Mn)	Analytica's 100 ml acid washed	1 ml HNO <sub>3</sub> suprapur, filtering membrane filter	red	Analytica
Archive samples	2 ea 250 ml	Filtering Pallfilter	green	
<b>Option</b>				
Deuterium, O-18	100 ml square		green	IFE
Tritium	500 ml dried	Flooded at least once	green	Waterloo
Sr-87	100 ml square		green	IFE
Cl-37	500 ml		green	Waterloo
B-10	Same as for main components	Filtering membrane filter	red	Analytica
C-13, PMC	2 st 100 ml brown glass		green	Waterloo
S-34	1,000 ml		green	IFE

### Quality of the analyses

The charge balance errors (see Appendix 2) give an indication of the quality and uncertainty of the analyses of the major components. The relative charge balance errors are calculated for the selected set of data from the boreholes KLX07A and KLX07B. The errors do not exceed  $\pm 5\%$  in any of the samples except for sample 10011 that has a charge balance error of 5.77%.

The charge balance error is not calculated for the samples 10229 and 10283 collected in KLX07A.

The following routines for quality control and data management are generally applied for hydrogeochemical analysis data, independent of sampling method or sampling object.


- Several components are determined by more than one method and/or laboratory. Control analyses by an independent laboratory are normally performed as a standard procedure on every five or ten collected samples. Control analyses of Br<sup>-</sup> were performed at Analytica on samples 10010 and 10062. The results are stored in SICADA's raw data tables.
- All analytical results were stored in the SICADA database. The chemistry part of the database contains two types of tables, raw data tables and primary data tables (final data tables).
- Data on basic water analyses are inserted into raw data tables for further evaluation. The evaluation results in a final reduced data set for each sample. These data sets are compiled in a primary data table named "water composition". The evaluation is based on:
- Comparison of the results from different laboratories and/or methods. The analyses are repeated if a large disparity is noted (generally more than 10%).
- Calculation of charge balance errors. Relative errors within  $\pm 5\%$  are considered acceptable. For surface waters errors of  $\pm 10\%$ .

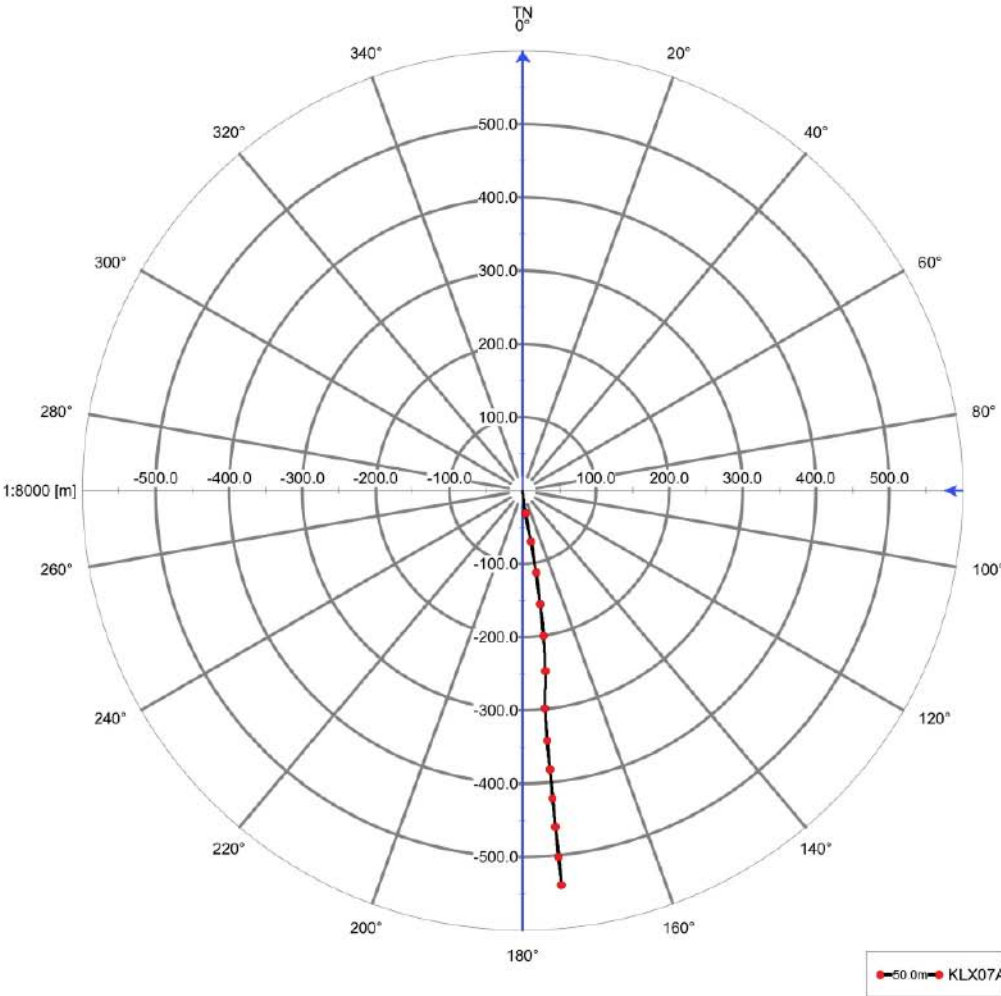


- Rel. Error (%) =  $100 \times \frac{(\sum \text{cations(equivalents)} - \sum \text{anions(equivalents)})}{(\sum \text{cations(equivalents)} + \sum \text{anions(equivalents)})}$
- General expert judgement of plausibility based on earlier results and experiences.

All results from “biochemical” components and special analyses of trace metals and isotopes are inserted directly into primary data tables. In those cases where the analyses are repeated or performed by more than one laboratory, a “best choice” notation will indicate those results which are considered most reliable.

Deviation measurements

Deviation measurement	Appendix: 4
	Site LAXEMAR Borehole KLX07A View from above

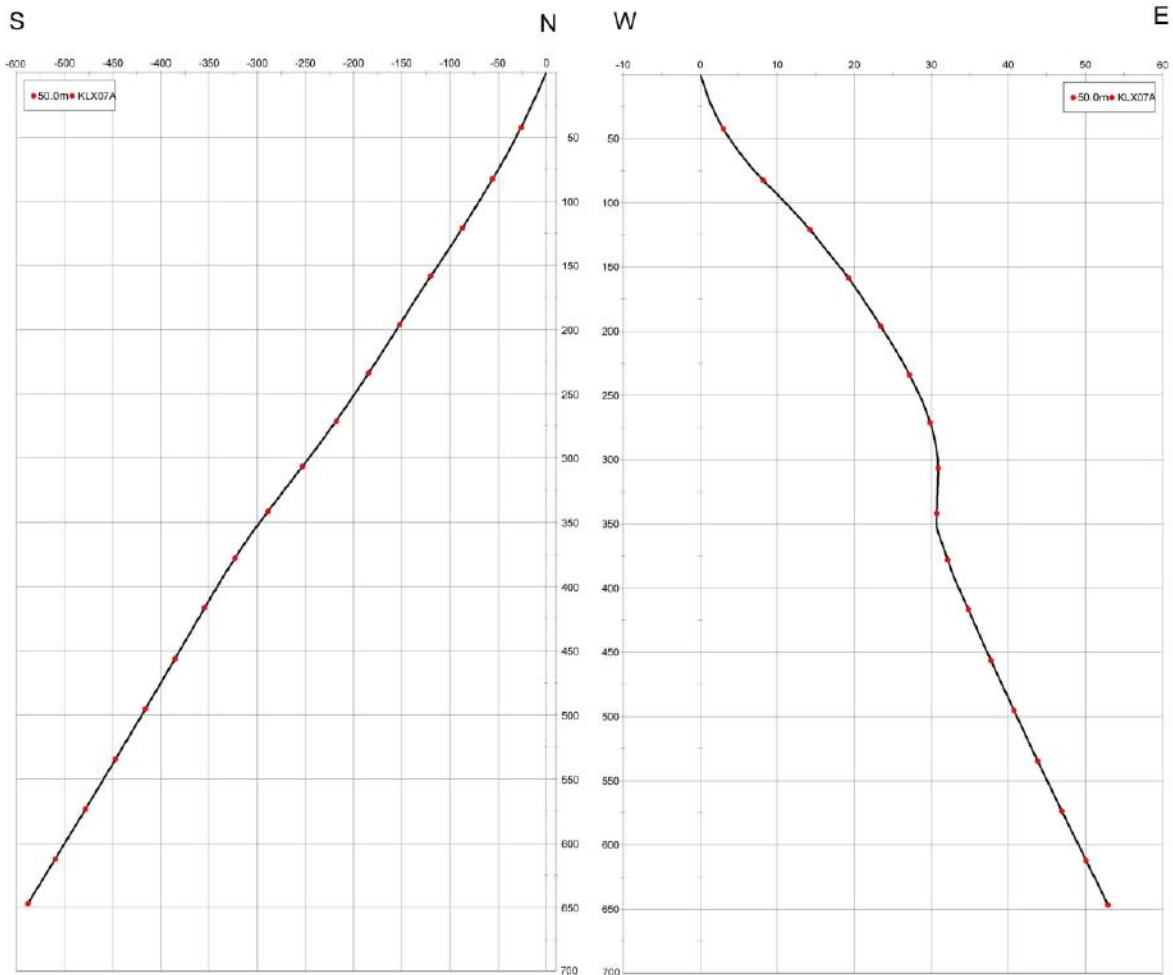




Borehole **KLX07A**  
 Site **Laxemar**  
 Coordinate system **RT90-RHB70**  
 Length **844.730**  
 Bearing **174.18**  
 Inclination **-60.03**  
 ● Interval

NORTHING  
 6366752.09

EASTING  
 1549206.86



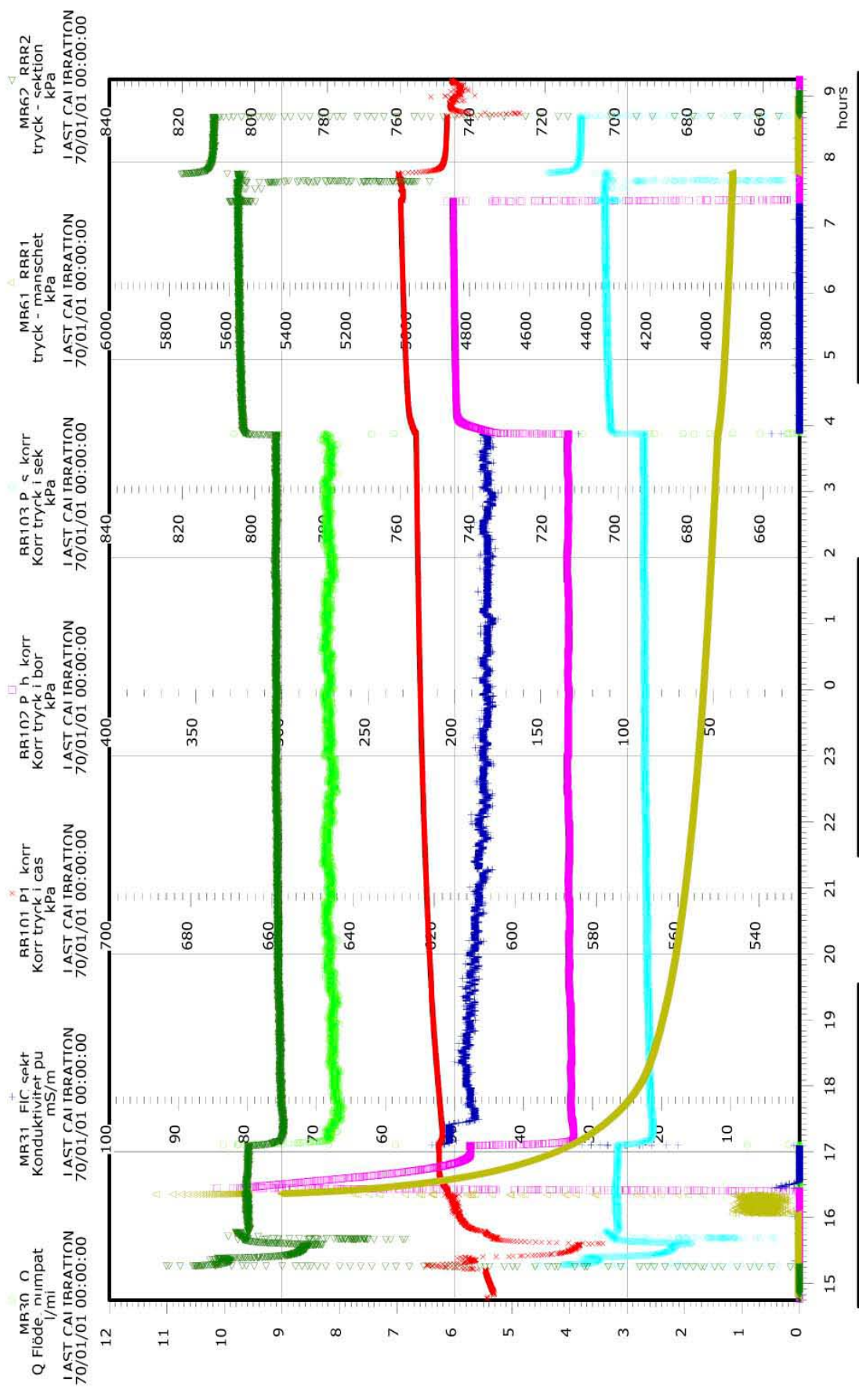
# Appendix 5

## Wireline pumping tests in KLX07A

PLOTTIME : 05/01/19 10:45:31  
 PLOT FIF : P numptest  
 No DST Adjustment

DMS2 PO

Pumplin test  
 KLX07 102.00-196.65m  
 Wireline probe



START : 05/01/16 14:45:00

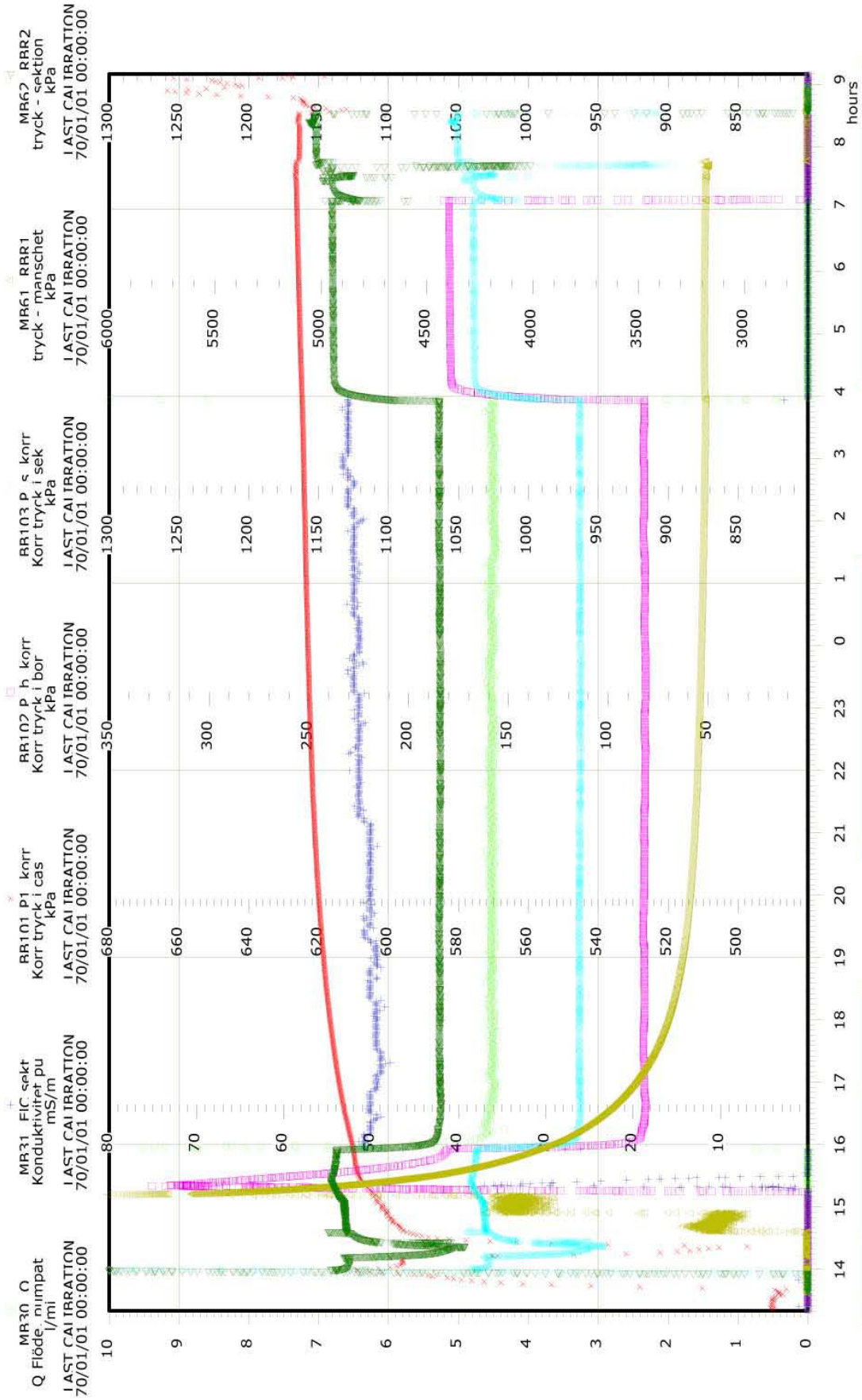
INTERVAL: All readings

STOP : 05/01/17 09:14:59

PILOT TIME : 05/01/19 10:05:42  
 PILOT FILE : p\_nimptest  
 No DST Adjustment

DMS2 PO

Pumpinn Test  
 K1.XD7 146.00-155.16m  
 Wireline probe



START : 05/01/13 13:20:00

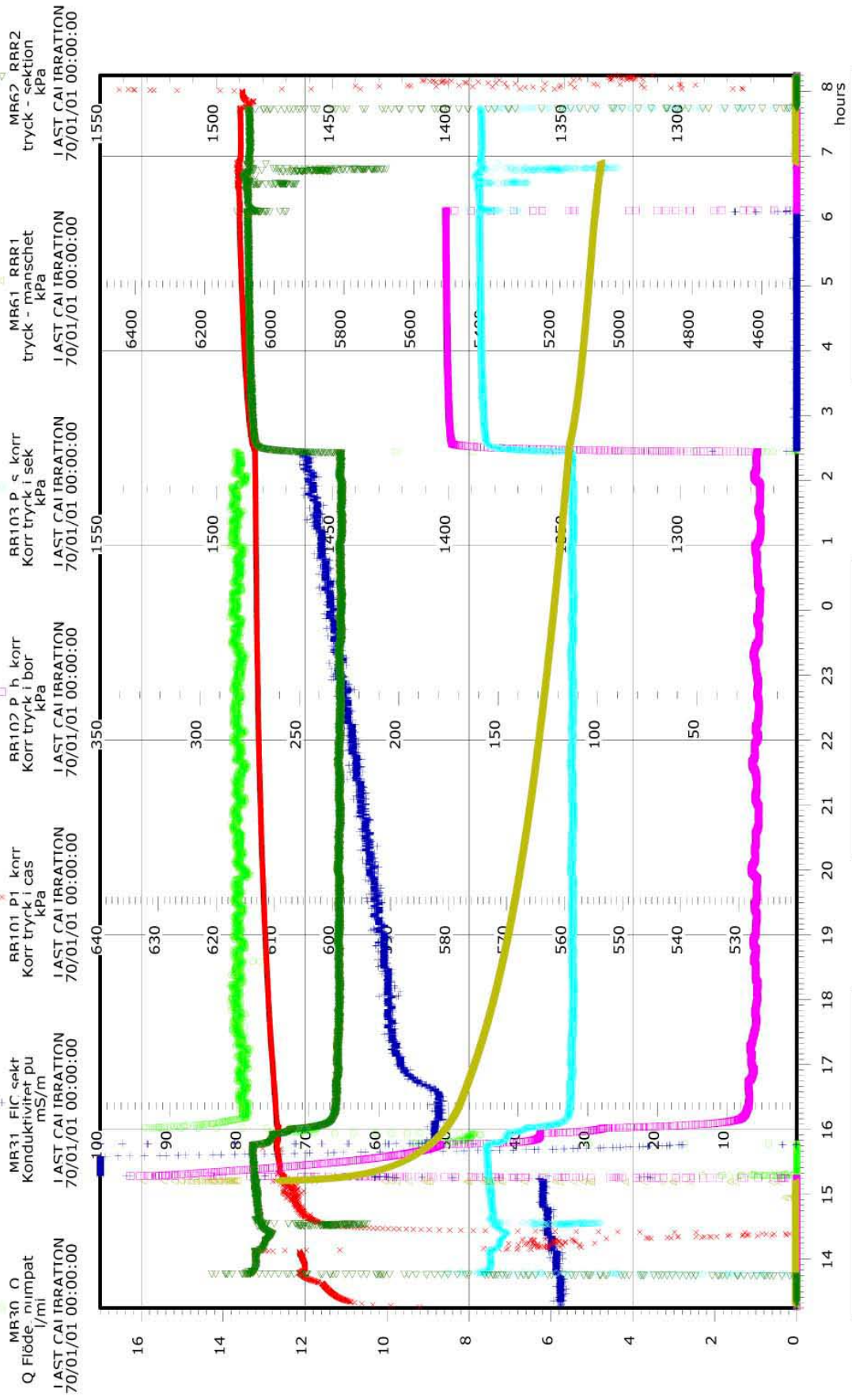
INTERVAL: All readings

STOP : 05/01/14 09:09:59

PILOT TIME : 05/02/02 13:58:40  
 PILOT FILE : p\_niumntest  
 No DST Adjustment

DMS2 PO

Pumping test  
 K1X07 194 Rn-294.00m  
 Wireline probe



START : 05/01/30 13:15:00

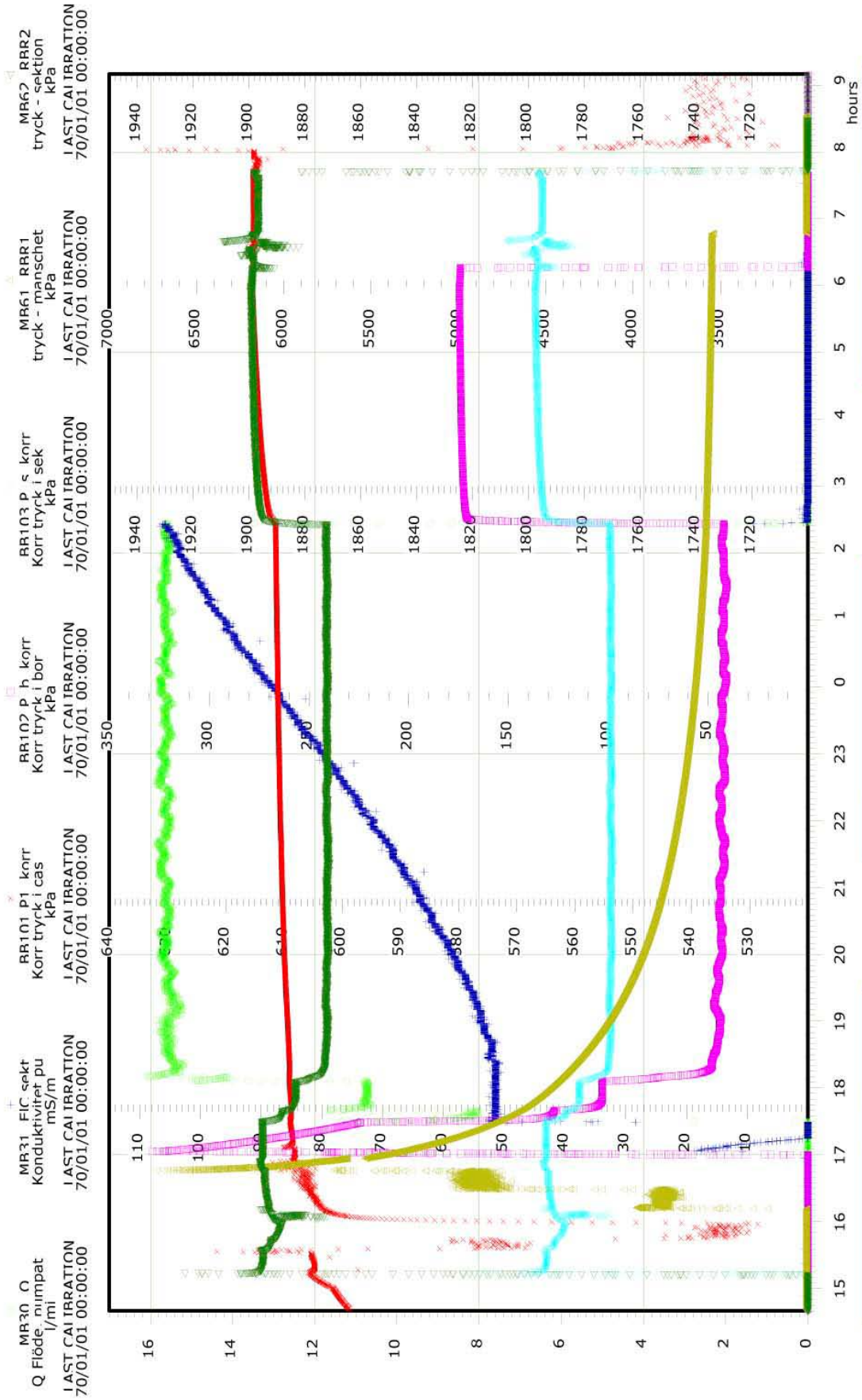
INTERVAL: All readings

STOP : 05/01/31 08:14:59

PLOT TIME : 05/02/02 11:30:34  
 PLOT FILE : p\_minntest  
 No DST Adjustment

DMS2 PO

Pumping test  
 K1.XD7 250-266m  
 Wireline probe



START : 05/01/28 14:40:00

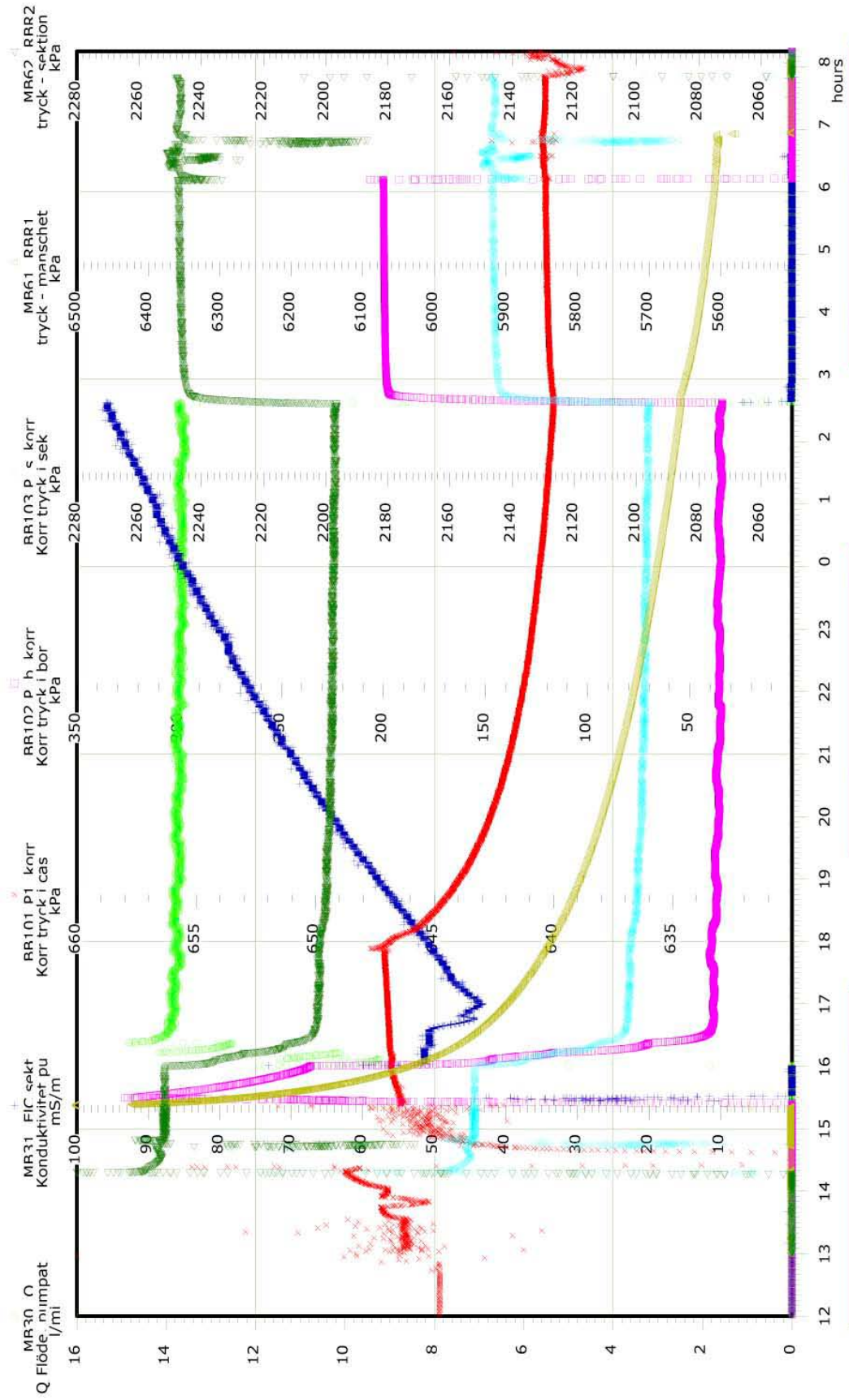
INTERVAL: All readings

STOP : 05/01/29 09:09:59

PLOT TIME : 05/03/02 12:49:11  
 PLOT FILE : p\_mumtest  
 No DST Adjustment

DMS2 PO

Pumping test  
 K1.XD7 293.40-407.09m  
 Wireline probe



START : 05/02/14 12:00:00

INTERVAL: All readings

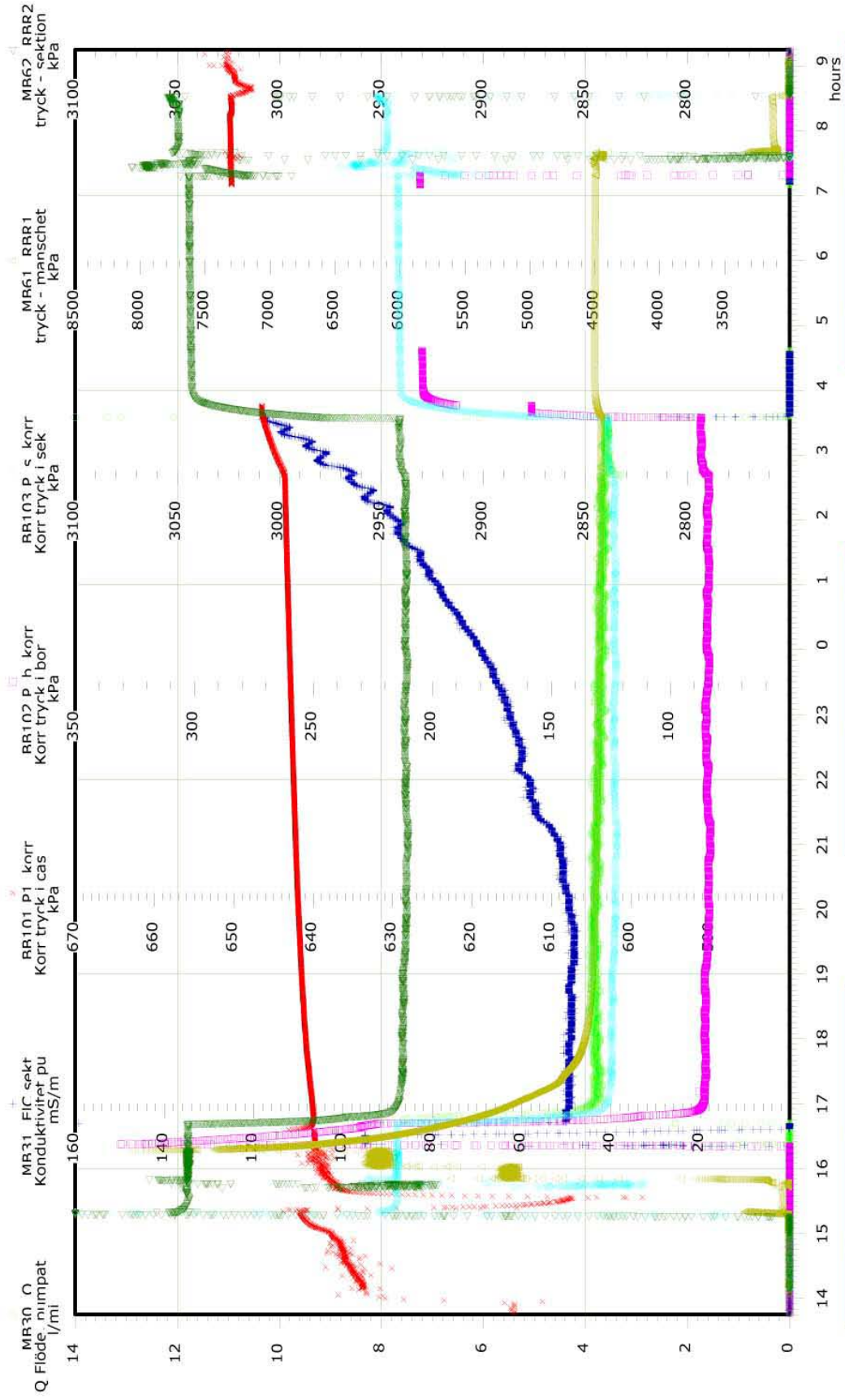
STOP : 05/02/15 08:14:59



PLOT TIME : 05/03/20 10:15:54  
 PLOT FILE : p\_mumntest  
 No DST Adjustment

DMS2 PO

Pumping test  
 K1.XD7 405 00-537.63m  
 Wireline probe



START : 05/03/20 13:45:00

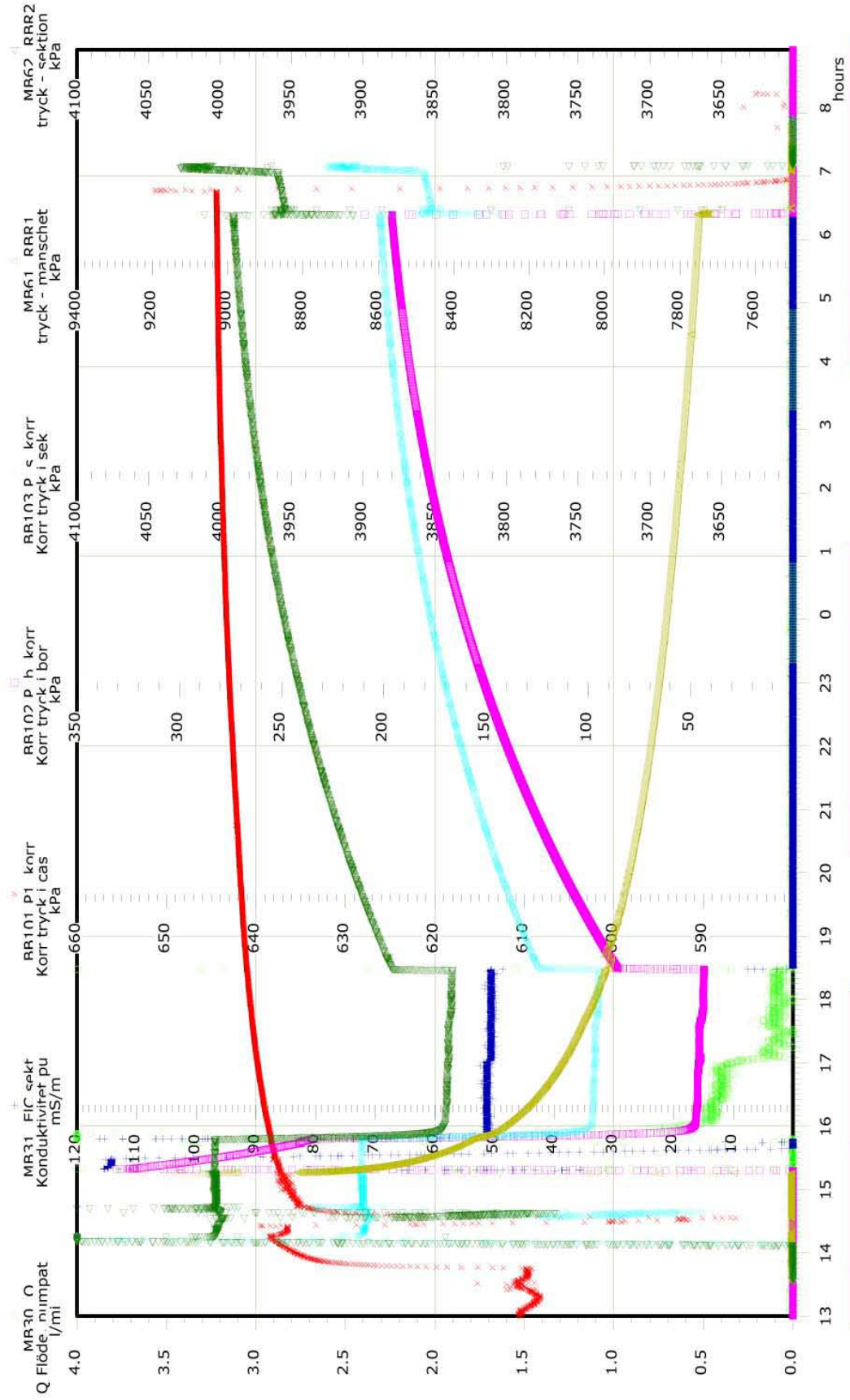
INTERVAL: All readings

STOP : 05/03/21 09:14:59

PILOT TIME : 05/04/06 12:00:03  
 PILOT FILE : P\_niimptest  
 Adjusted for DST

DMS2 PO

Pumping test  
 K1.XD7 536 56-614.06m  
 Wireline probe



START : 05/04/02 13:00:00

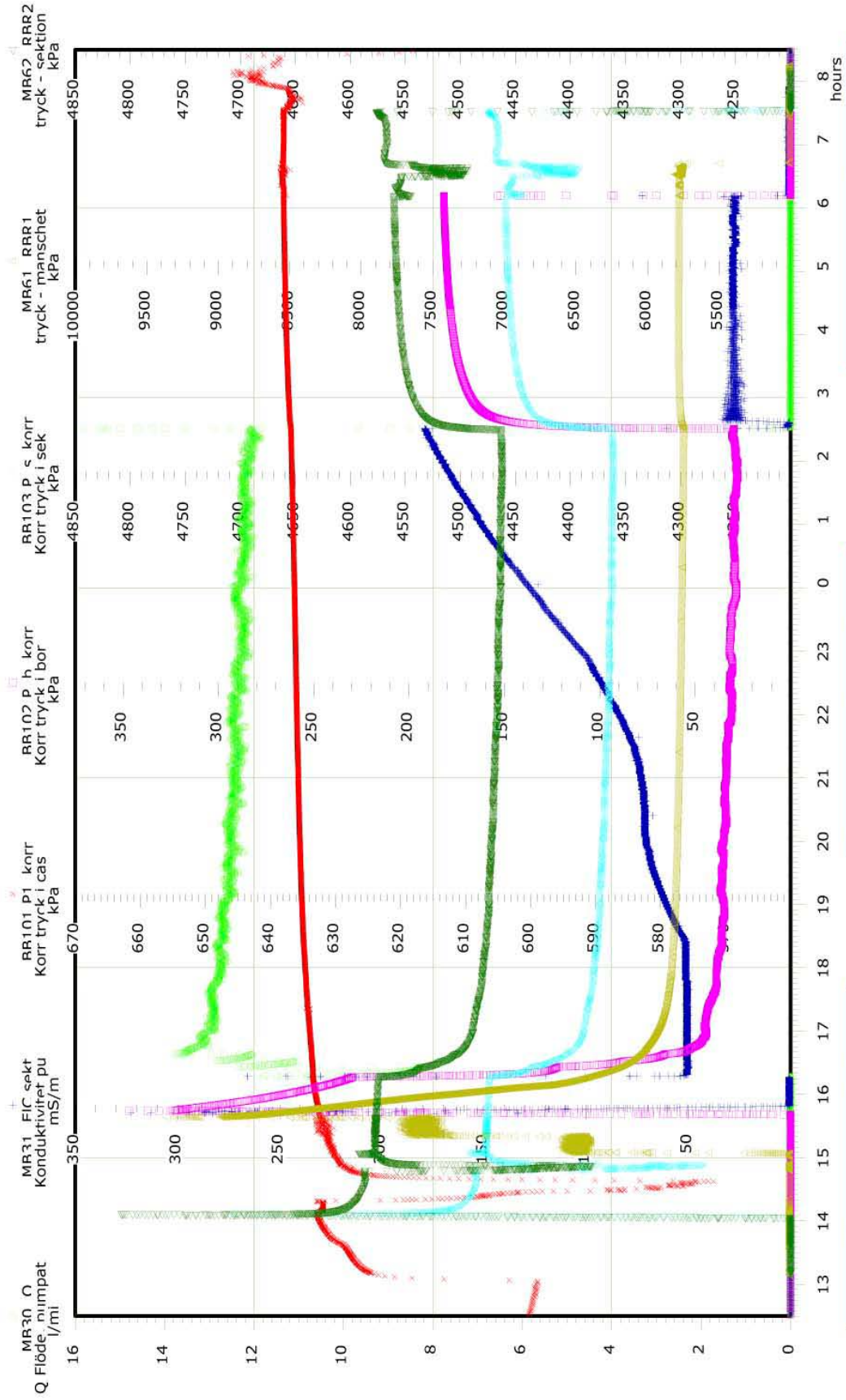
INTERVAL: All readings

STOP : 05/04/03 08:59:59

PILOT TIME : 05/04/27 09:52:28  
 PILOT FILE : P\_mumpstest  
 Adjusted for DST

DMS2 PO

Pumping Test  
 K1.XD7 611.70-716.60m  
 Wireline probe



START : 05/04/21 12:30:00

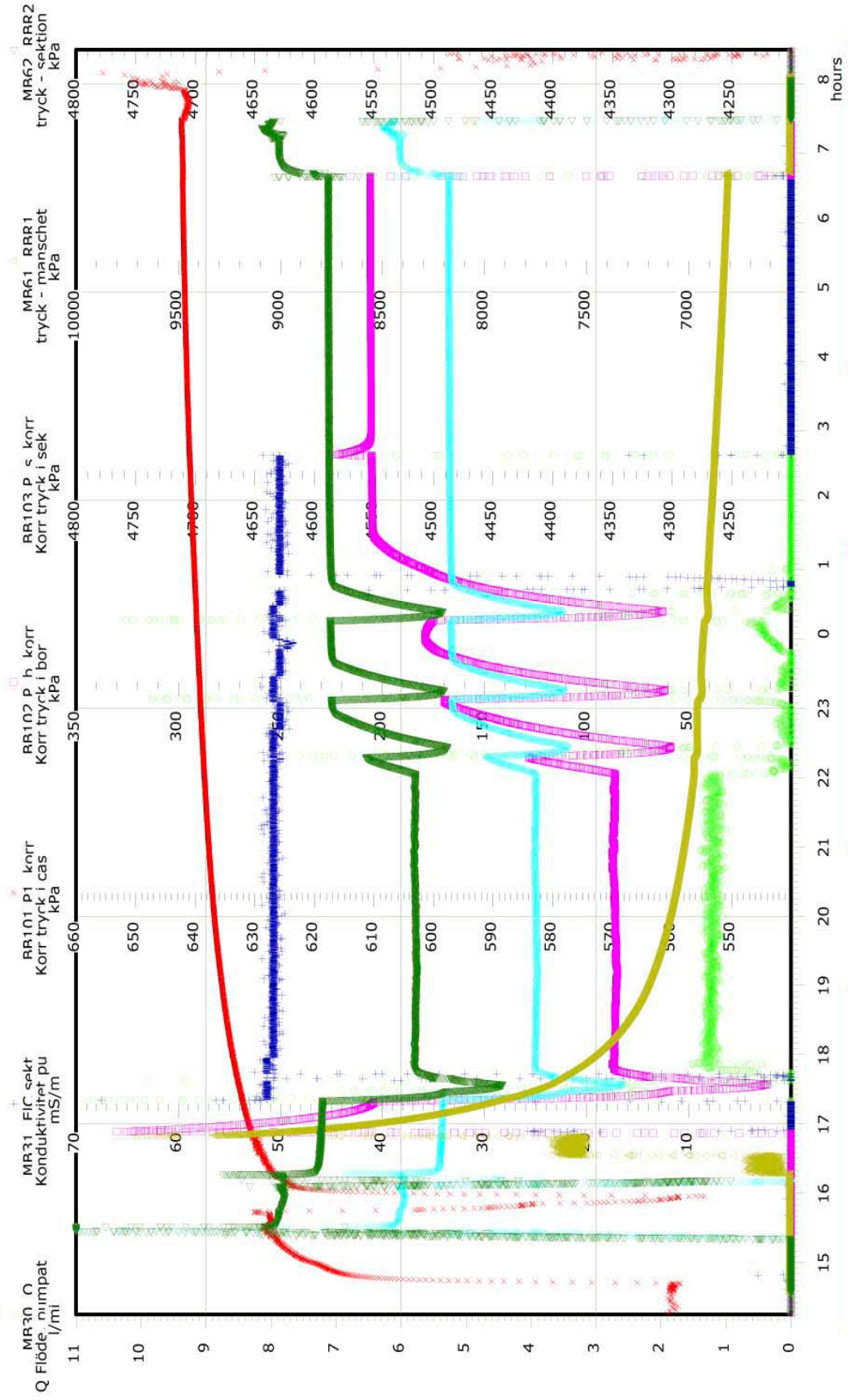
INTERVAL: All readings

STOP : 05/04/22 08:29:59

PILOT TIME : 05/04/07 10:37:11  
 PILOT FILE : P\_niimptest  
 Adjusted for DST

DMS2 PO

Pumping Test  
 K1.XD7 617.R5-626.35m  
 Wireline probe



START : 05/04/05 14:15:00

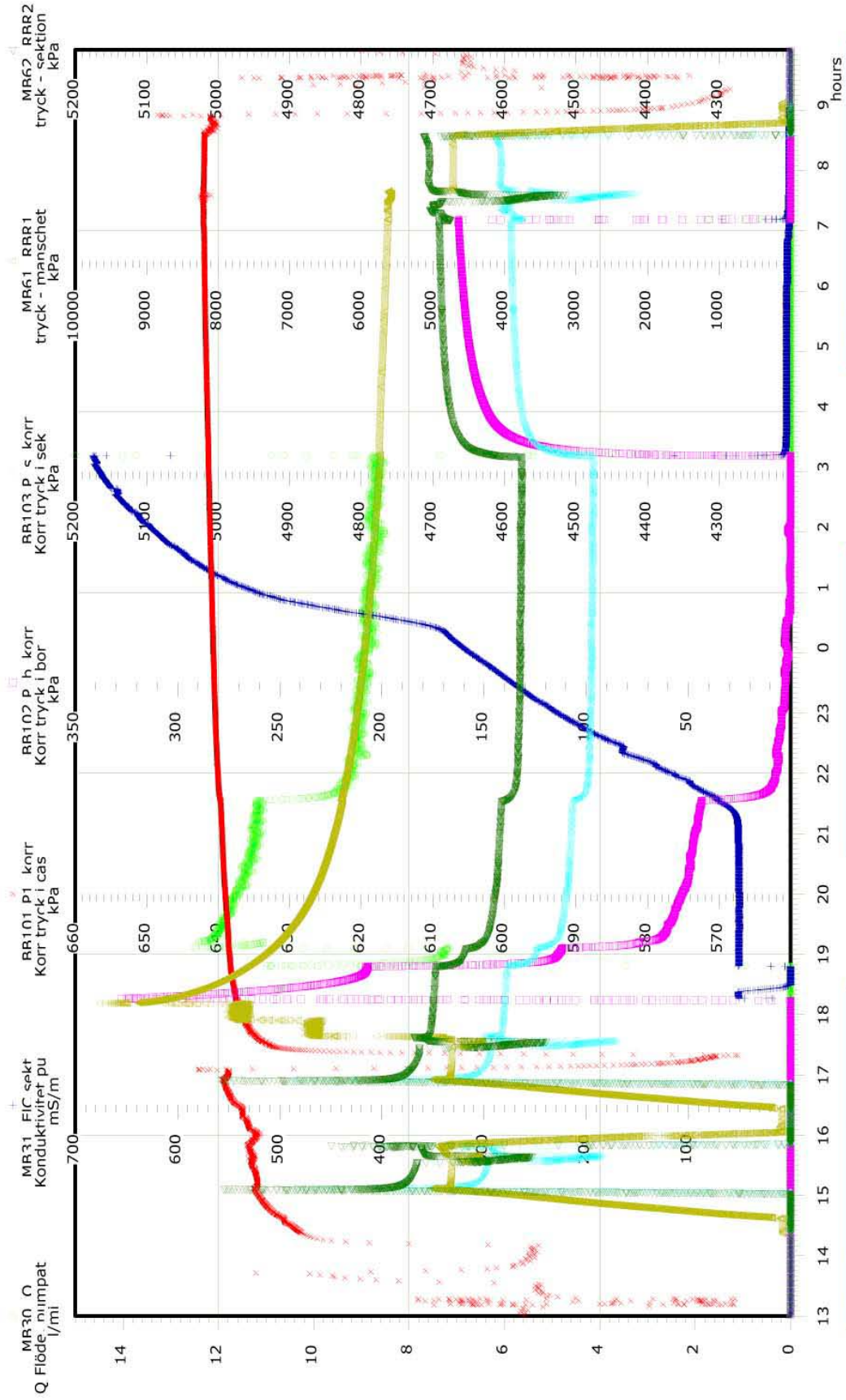
INTERVAL: All readings

STOP : 05/04/06 08:29:59

PILOT TIME : 05/04/13 14:07:24  
 PILOT FILE : P\_niimpctest  
 Adjusted for DST

DMS2 PO

Pumping test  
 K1.XD7 629.R5-635.81m  
 Wireline probe



START : 05/04/08 13:00:00

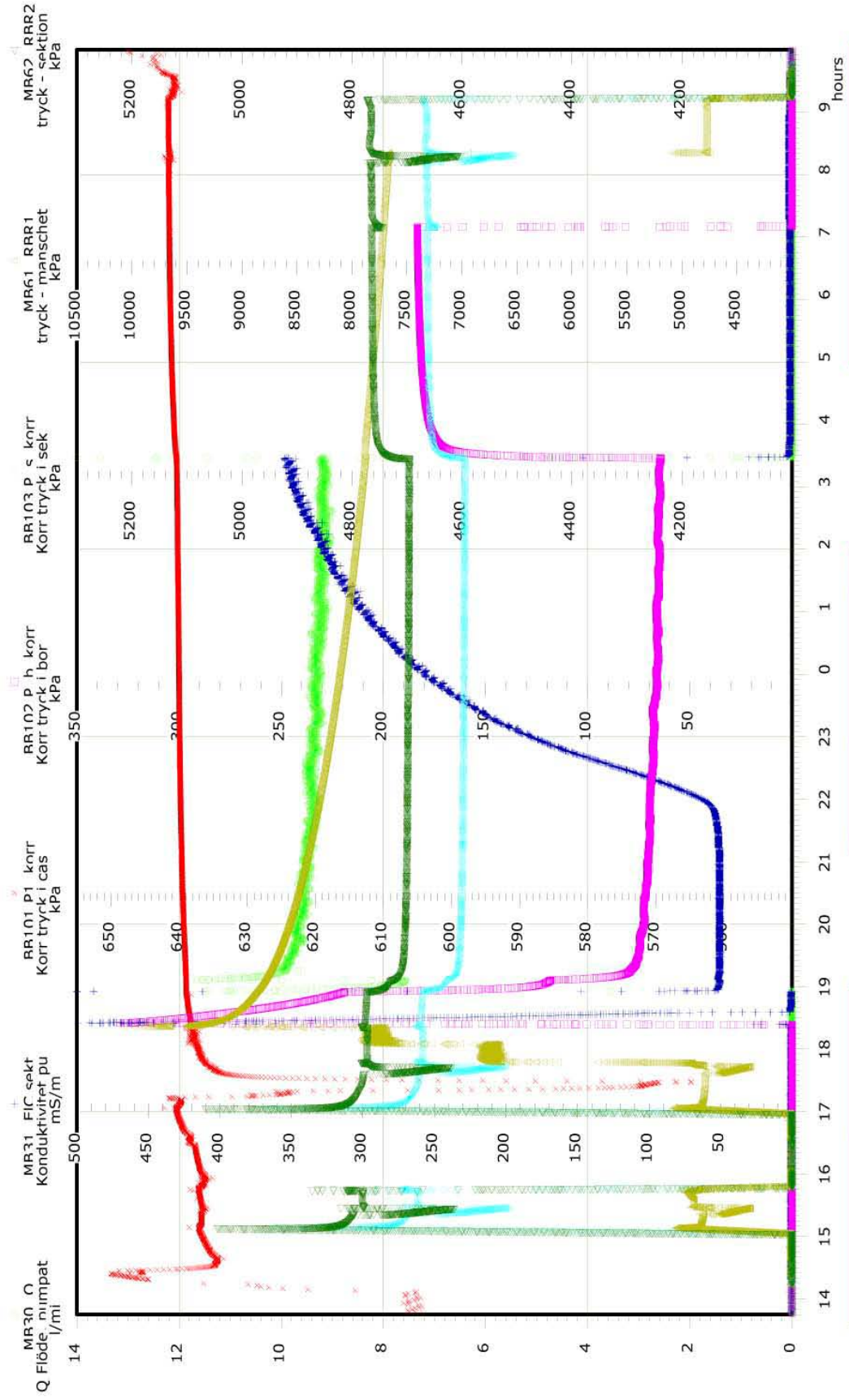
INTERVAL: All readings

STOP : 05/04/09 09:59:59

PILOT TIME : 05/04/14 07:43:26  
 PILOT FILE : P\_niimpptest  
 Adjusted for DST

DMS2 PO

Pumping Test  
 K1.XD7 636.R5-641.09m  
 Wireline probe



START : 05/04/09 13:45:00

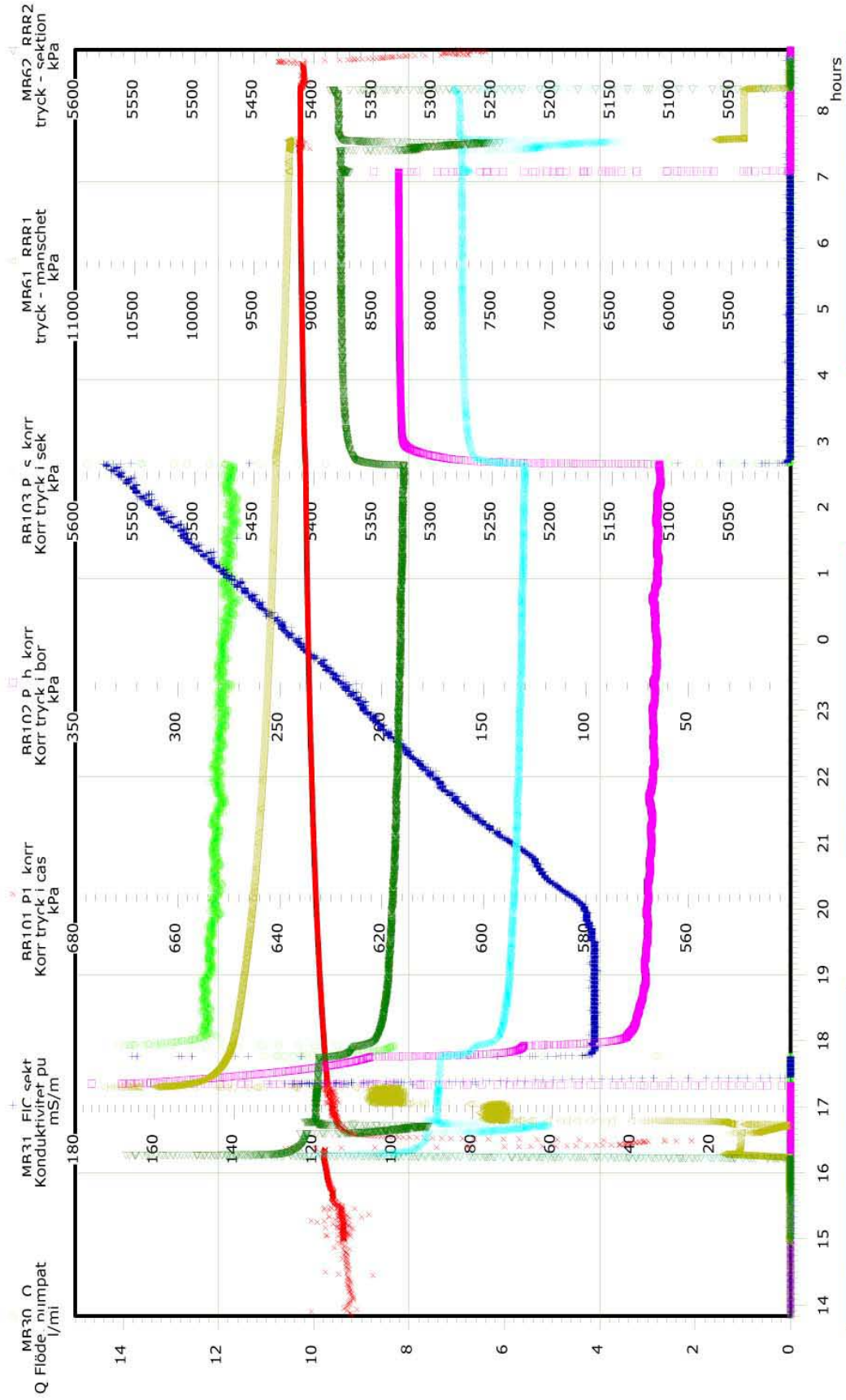
INTERVAL: All readings

STOP : 05/04/10 09:59:59

PILOT TIME : 05/05/07 10:38:41  
 PILOT FILE : p\_mimpptest  
 Adjusted for DST

DMS2 PO

Pumping Test  
 K1.XD/716.60-799.20m  
 Wireline probe



START : 05/04/27 13:50:00

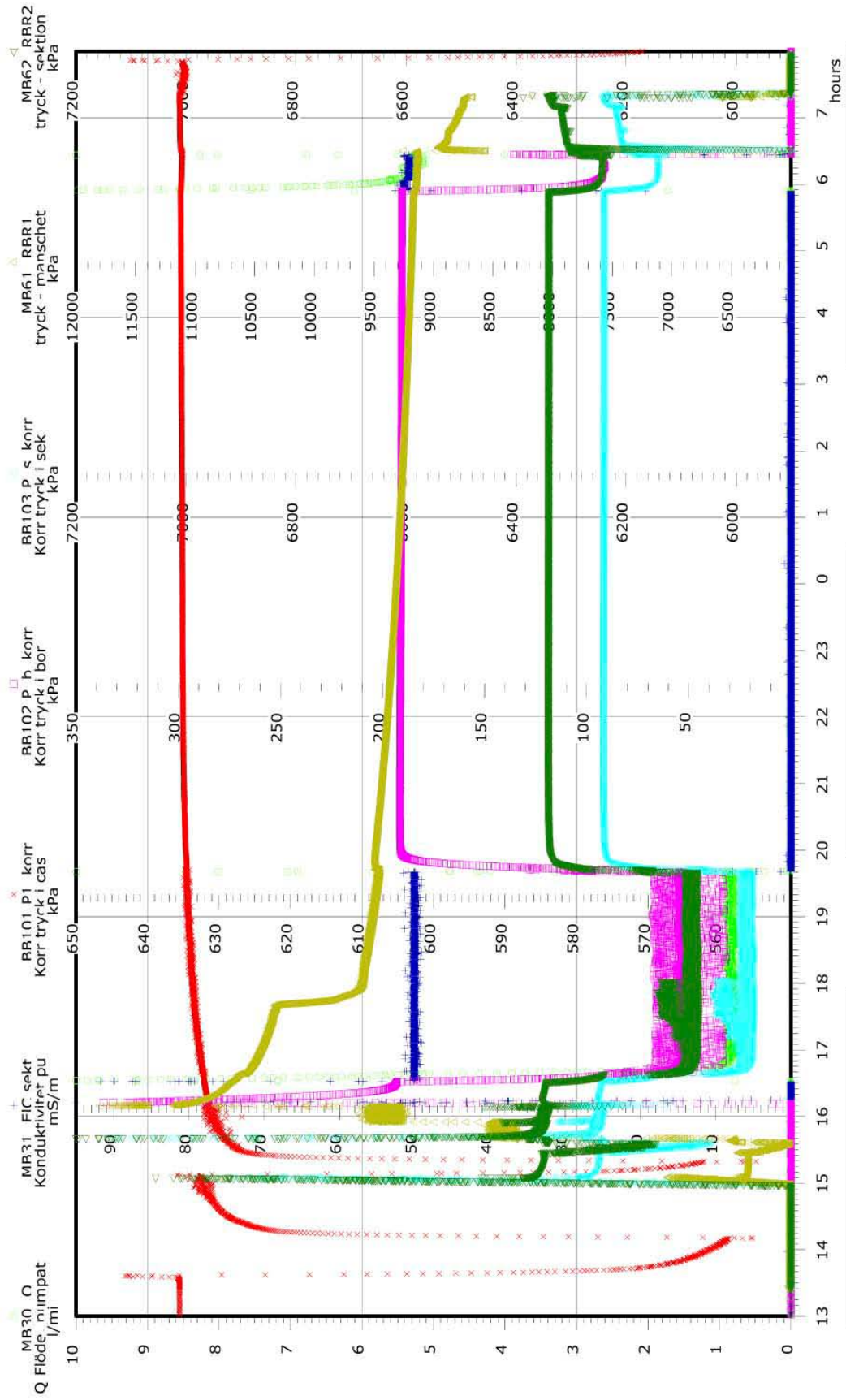
INTERVAL: All readings

STOP : 05/04/28 08:59:59

PLOT TIME : 05/05/10 12:25:21  
 PLOT FILE : p\_niumpstest  
 Adjusted for DST

DMS2 PO

Pumping test  
 K1X07797.85-844.73m, 3rd test  
 Wireline probe



START : 05/05/09 13:00:00

INTERVAL: All readings

STOP : 05/05/10 07:59:59



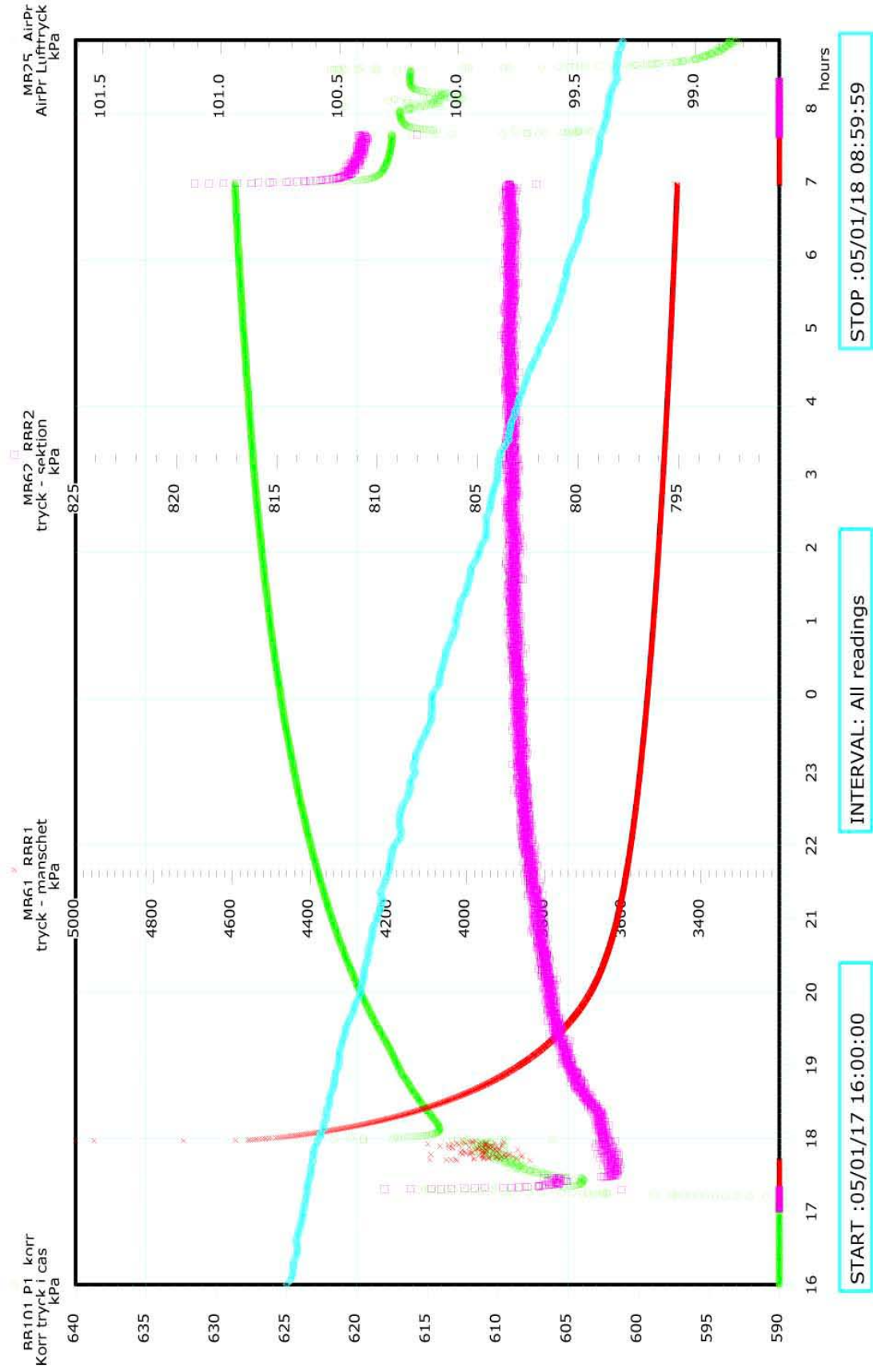
# Appendix 6

## Time series of absolute pressure measurements

PILOT TIME : 05/03/02 16:28:40  
 PILOT FILE : P tryck\_i\_sektion  
 No DST Adjustment

DMS2 PO

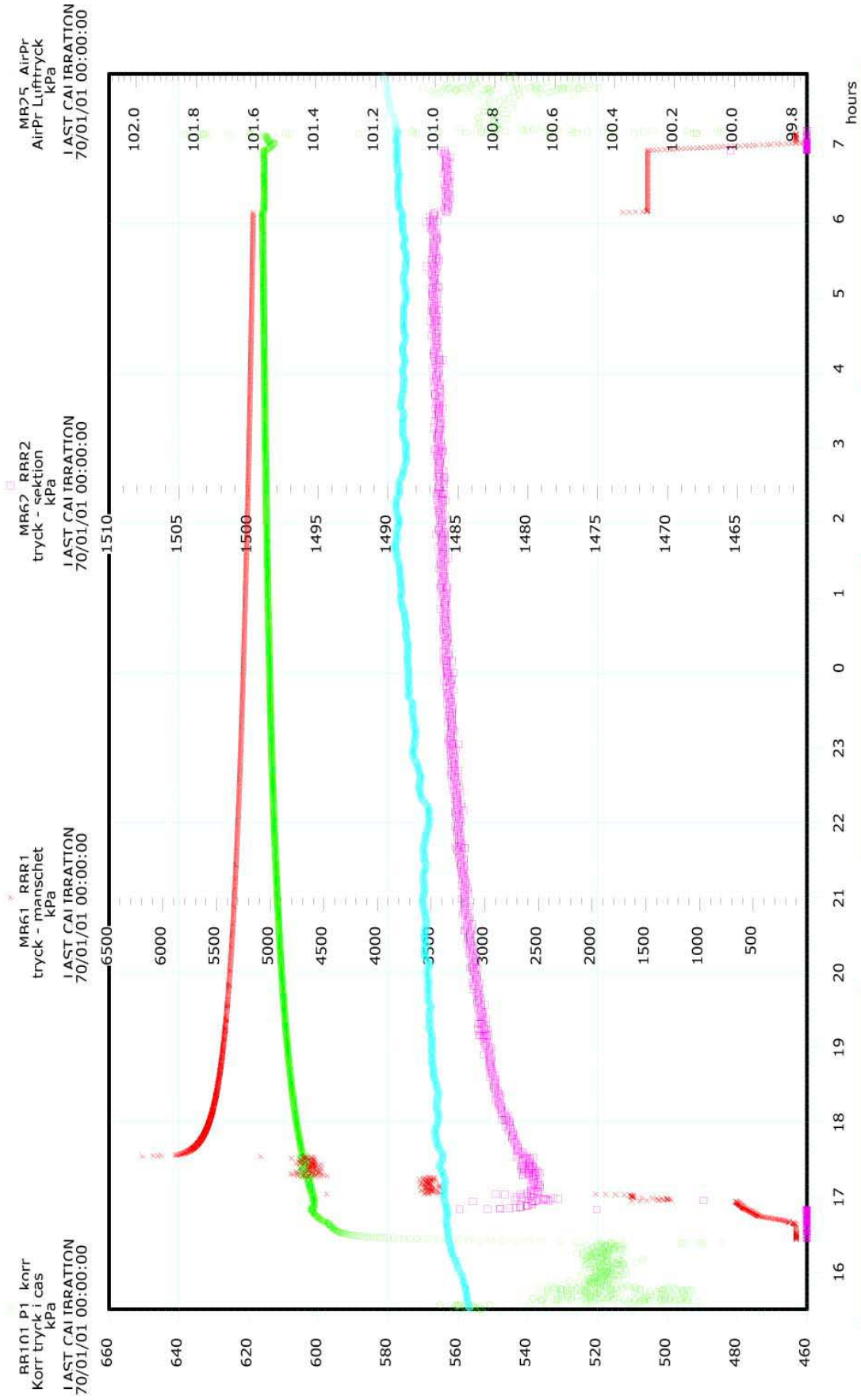
Absoluttryckmätning i sektion  
 KI X07 102.00-204.67m  
 wl-sond



PILOT TIME : 05/02/03 08:51:46  
 PILOT FILE : p\_trvck\_i\_sektion  
 No DST Adjustment

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 194.80-315.25m  
 wl-sond



START : 05/02/01 15:30:00

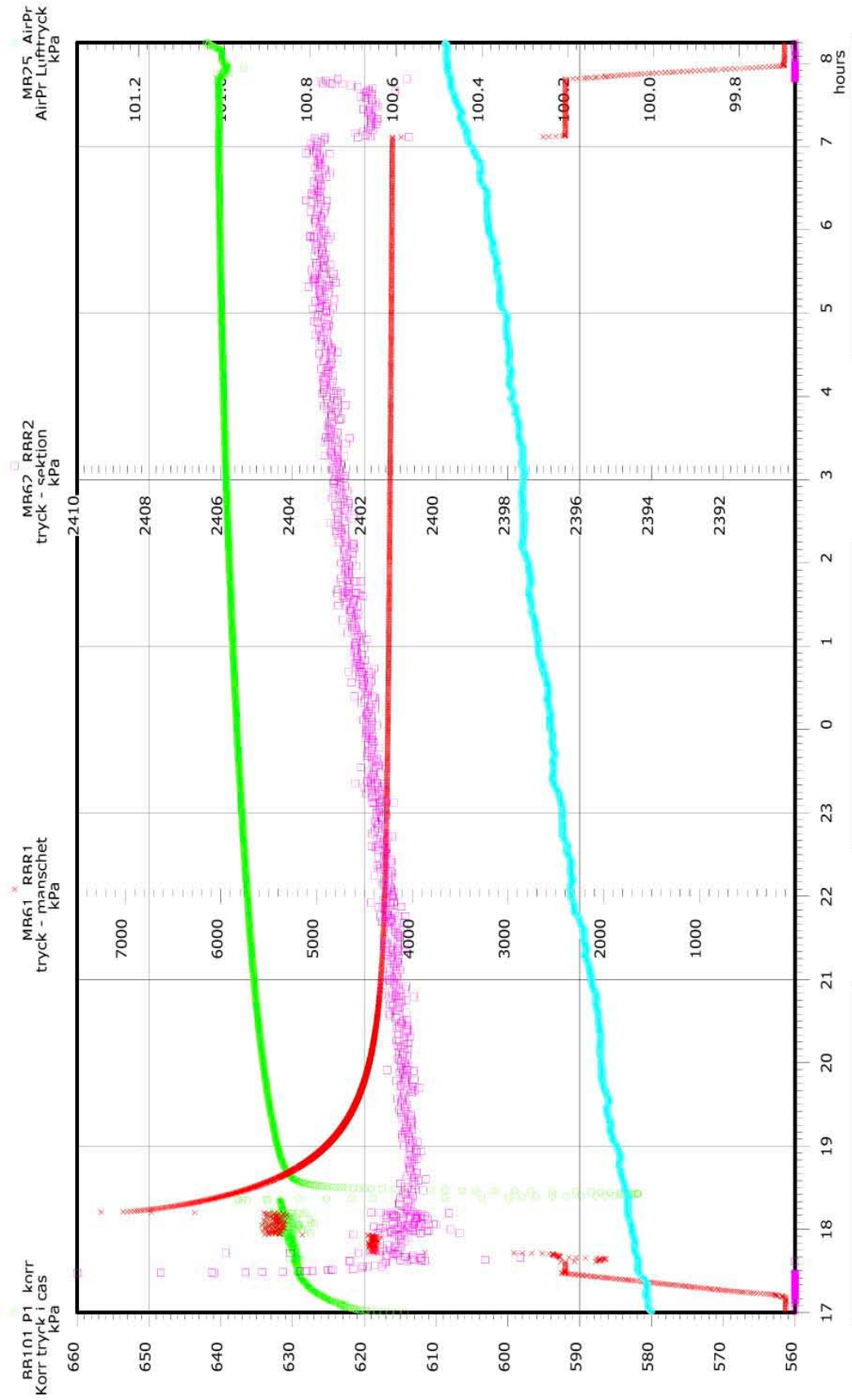
INTERVAL: All readings

STOP : 05/02/02 07:59:59

PILOT TIME : 05/03/02 13:23:14  
 PILOT FILE : p\_trvck\_i\_sektion  
 No DST Adjustment

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 314.60-413.15m  
 wl-sond



START : 05/02/19 17:00:00

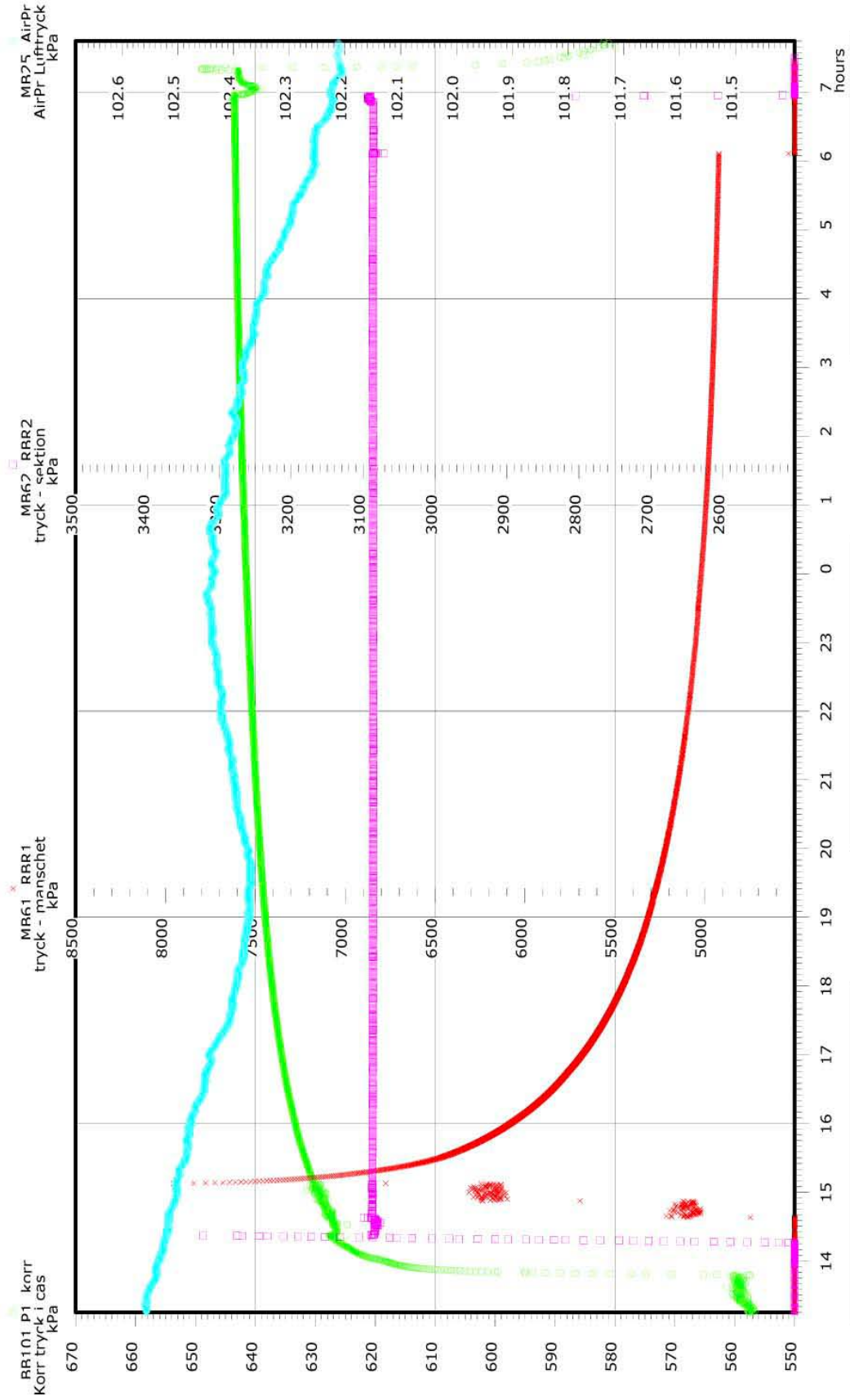
INTERVAL: All readings

STOP : 05/02/20 08:14:59

PI OT TIME : 05/04/06 12:30:24  
 PI OT FIF : p trvck\_i \_sektion  
 Adjusted for DST

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 410.75-626.06m  
 wl-sond



START : 05/04/03 13:15:00

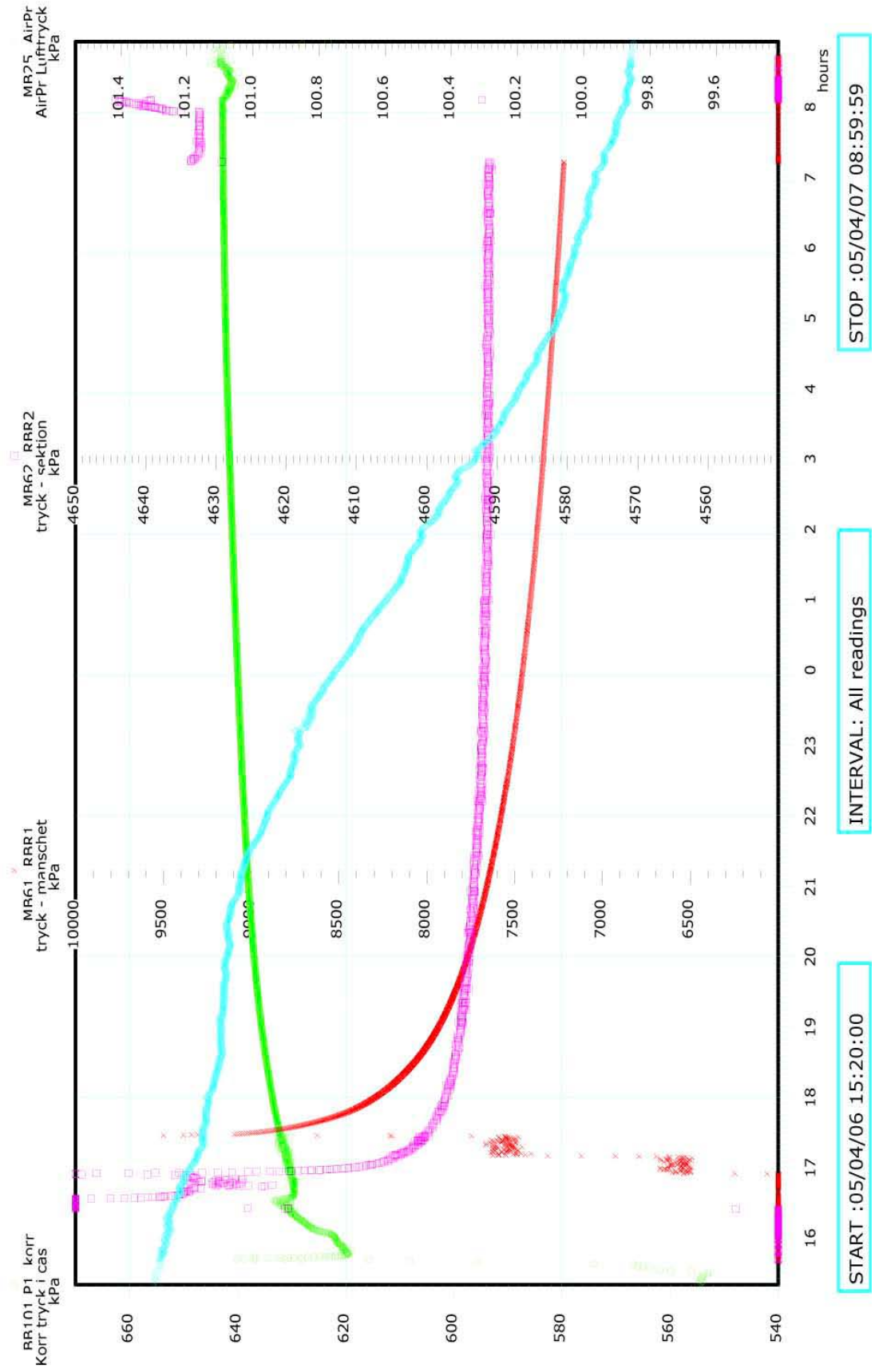
INTERVAL: All readings

STOP : 05/04/04 07:44:59

PI OT TTMF : 05/04/07 12:38:17  
 PI OT FIF .P trvck\_i \_sektion  
 Adjusted for DST

DMS2 PO

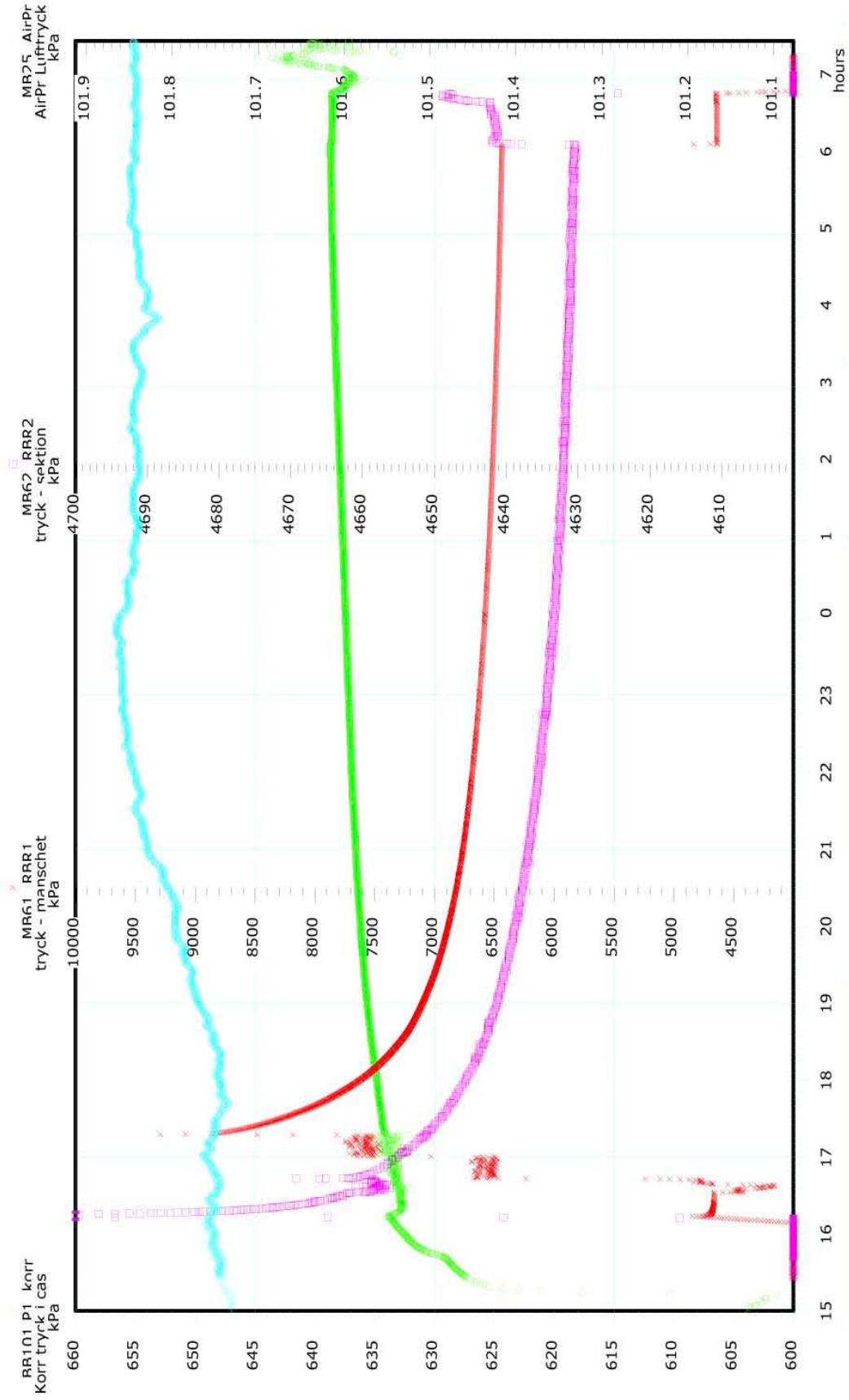
Absoluttryckmätning i sektion  
 KI X17 617.85-632.06m  
 wl-sond



PILOT TIME : 05/04/27 11:51:51  
 PILOT FILE : p\_trvck\_i\_sektion  
 Adjusted for DST

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 624.45-728.78m  
 wl-sond



START : 05/04/22 15:00:00

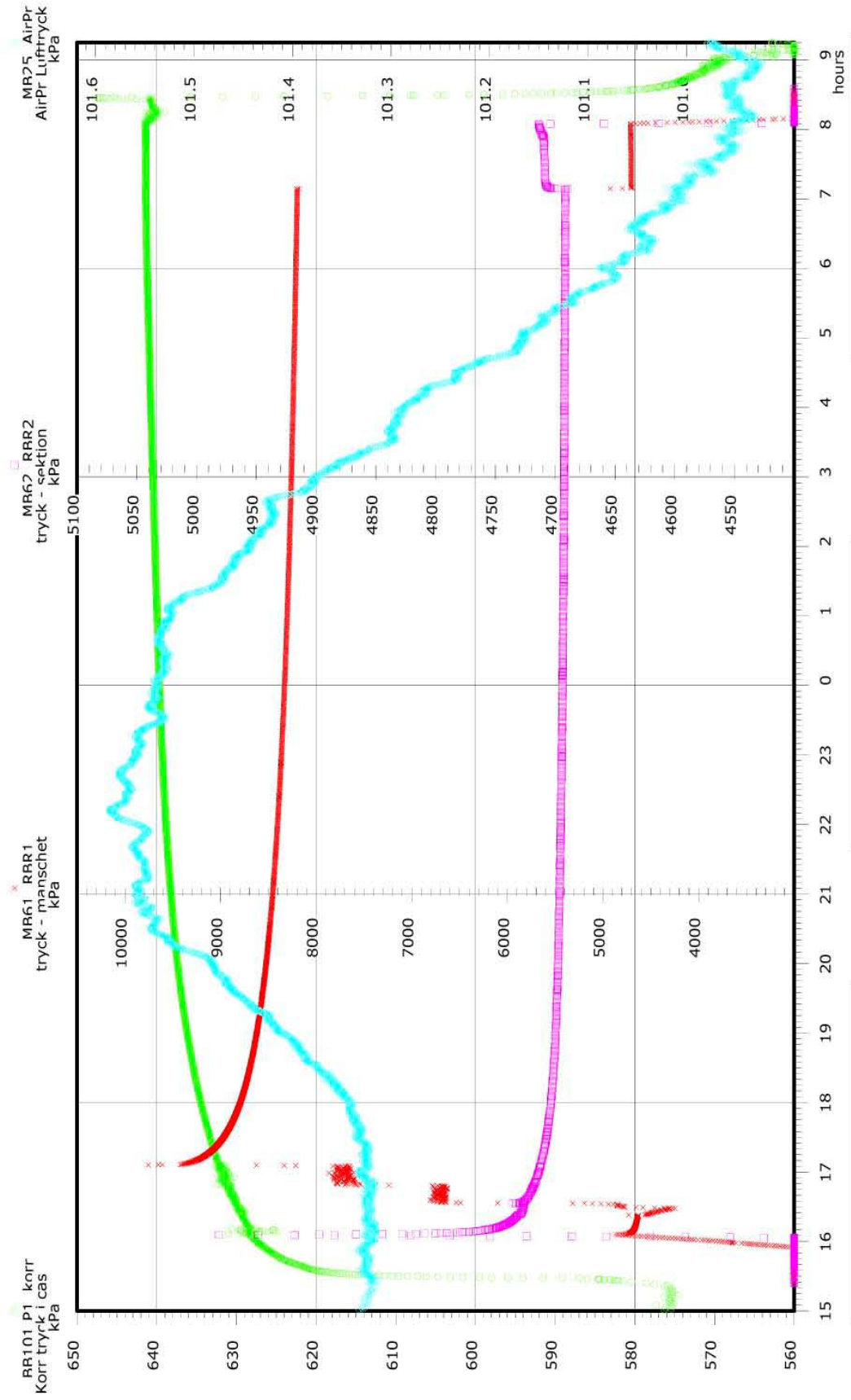
INTERVAL: All readings

STOP : 05/04/23 07:29:59

PI OT TIME :05/04/14 08:15:11  
 PI OT FIF :p trvck\_i \_sektion  
 Adjusted for DST

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 629.85-641.24m  
 wl-sond



START :05/04/10 15:00:00

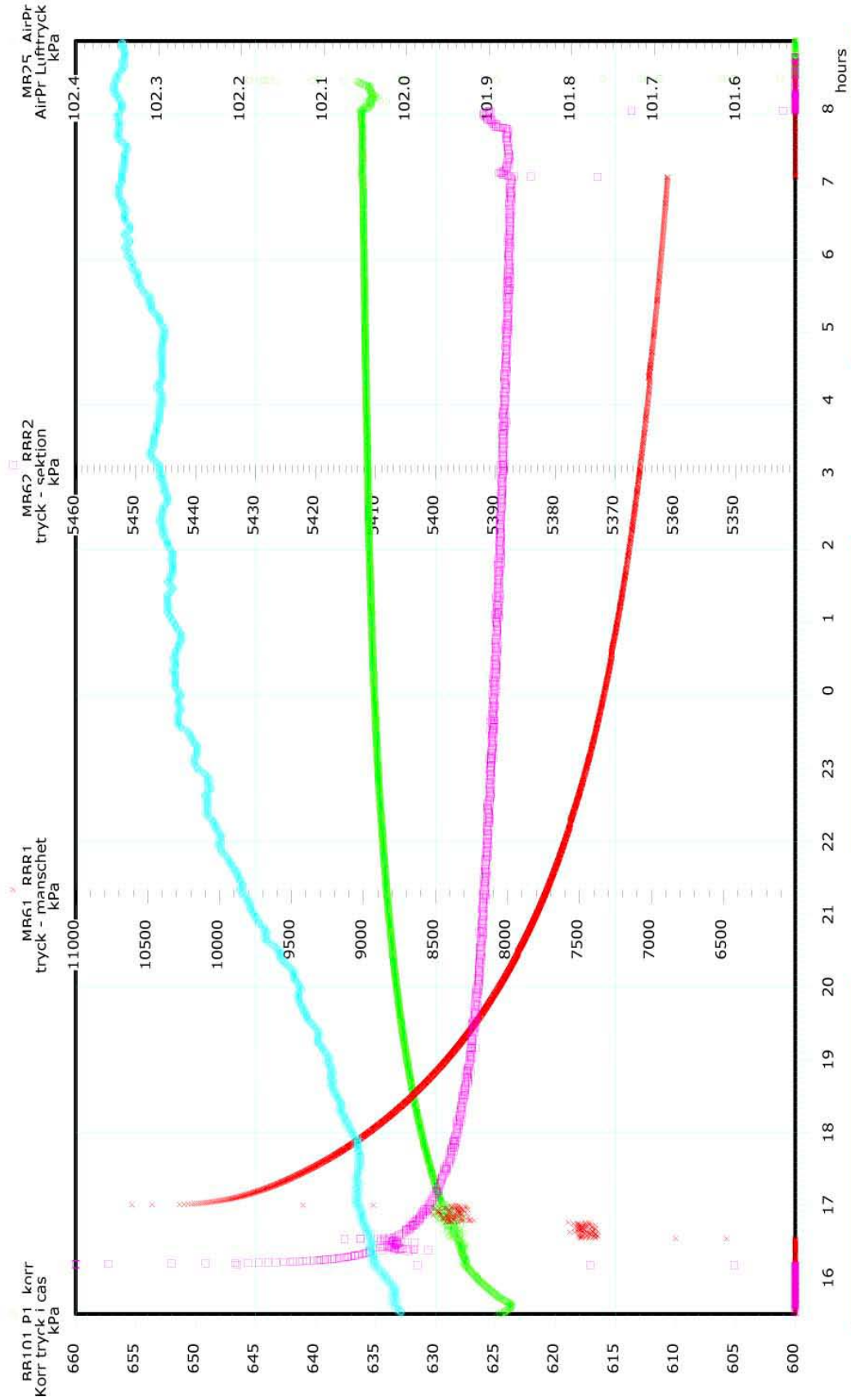
INTERVAL: All readings

STOP :05/04/11 09:14:59

PILOT TIME : 05/05/10 09:56:59  
 PILOT FILE : P trvck\_i\_sektion  
 Adjusted for DST

DMS2 PO

Absoluttryckmätning i sektion  
 KI X07 716.60-804.56m  
 wl-sond




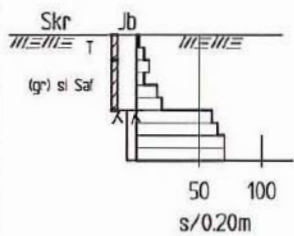
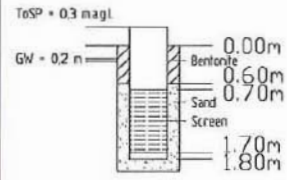
START : 05/04/28 15:30:00

INTERVAL: All readings

STOP : 05/04/29 08:59:59



Technical specifications for environmental monitoring wells

		LAXEMAR BOREHOLE SSM000216		
Company rep. Lennart Adestam and Torbjörn Johansson		Northing :6366760 Easting :1549255  Coordinate system : RT90-RHB70	Top of stand pipe :0,3 magl. Total pipe length :1,10 m Groundwater level :0,2 mbgl. Date of completion :2004-12-01	
Client: Svensk Kärnbränslehantering AB				
Depth (m)	Description	Samples	Groundwater monitoring well description	Borehole Construction Information
0 1 2 3 4 5 6 7 8 9 10 11 12			Drilling method : NDEK Borehole diameter : 120 mm sampling method : Auger  CASING Material : PEH Outer diameter : 63 mm Inner diameter : 50 mm Total length : 1,10 m  SCREEN Material : PEH Outer diameter : 63 mm Inner diameter : 50 mm Total length : 1,00 m Slot : 0,3 mm  ANNULUS SEAL Material : Bentonite clay Total length : 0,60 m  SAND PACK Grain size : 0,4-0,8 mm Total length : 1,40 m  DRILLING EQUIPMENT Drilling rig : Geotech 604 Drill hammer : Furukawa HB2G Drill rod : Geostång Ø44 Drill bit : Slitt Ø54  GEOLOGICAL LOG 0-0,4m Peal 0,4-1,2m somewhat gravelly silty fine sand 1,2m rock surface	
			ToSP : Top of Stand Pipe magl. : meters above ground level mbgl. : meters below ground level	



# LAXEMAR BOREHOLE SSM000217

Company rep.  
Lennart Adestam and Torbjörn Johansson

Northing :6366636  
Easting :1549236  
Coordinate system : RT90-RHB70

Top of stand pipe : 0,7 magl.  
Total pipe length : 4,10 m  
Groundwater level : 0,7 m bgl.  
Date of completion : 2004-12-02

Client: Svensk Kärnbränslehantering AB

Depth (m)	Description	Samples	Groundwater monitoring well description	Borehole Construction Information
0			<p>Drilling method : NOEK Borehole diameter : 120 mm sampling method : Auger</p> <p>CASING Material : PEH Outer diameter : 63 mm Inner diameter : 50 mm Total length : 2,00 m</p> <p>SCREEN Material : PEH Outer diameter : 63 mm Inner diameter : 50 mm Total length : 2,00 m Slot : 0,3 mm</p> <p>ANNULUS SEAL Material : Bentonite clay Total length : 0,90 m</p> <p>SAND PACK Grain size : 0,4-0,8 mm Total length : 2,70 m</p> <p>DRILLING EQUIPMENT Drilling rig : Geotech 604 Drill hammer : Furukawa HB2G Drill rod : Geostång Ø44 Drill bit : SIFI Ø54</p> <p>GEOLOGICAL LOG 0-0,3m Sandy silty topsoil 0,3-1,0m boulder- and cobble-bearing sandy silt 1,0-2,0m cobble-bearing gravelly sand 2,0-3,0m boulder-bearing sandy gravel 3,0-3,5m cobble-bearing gravelly sand 3,5m rock surface</p>	
1				1
2				2
3				3
4				4
5				
6				
7				
8				
9				
10				
11				
12				
			<p>ToSP : Top of Stand Pipe magl. : meters above ground level mbgl. : meters below ground level</p>	

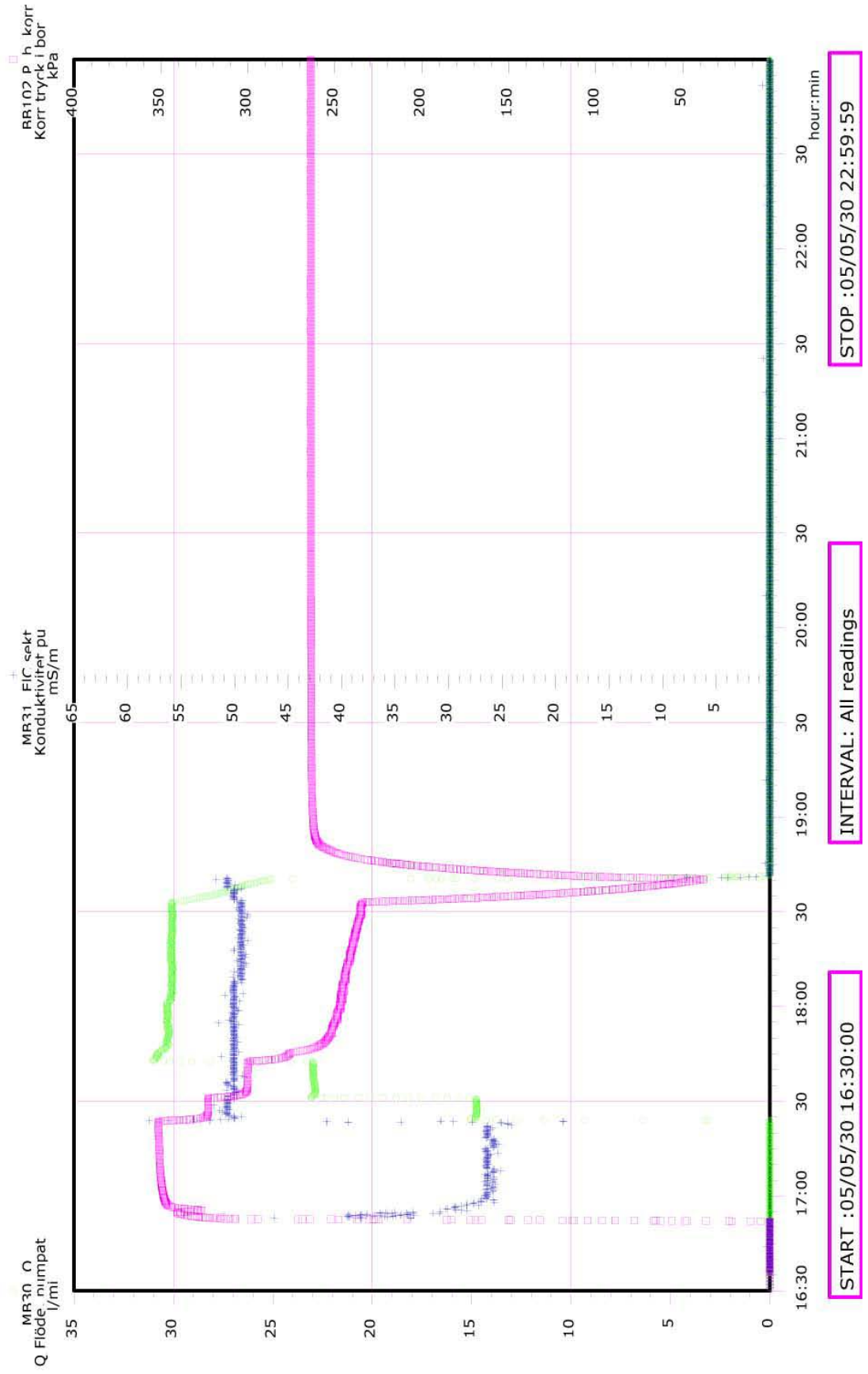
# Appendix 8

## Wireline pumping tests in KLX07B

PLOT TIME : 05/06/09 13:04:28  
 PLOT FILE : P\_numpntest  
 Adjusted for DST

DMS2 PO

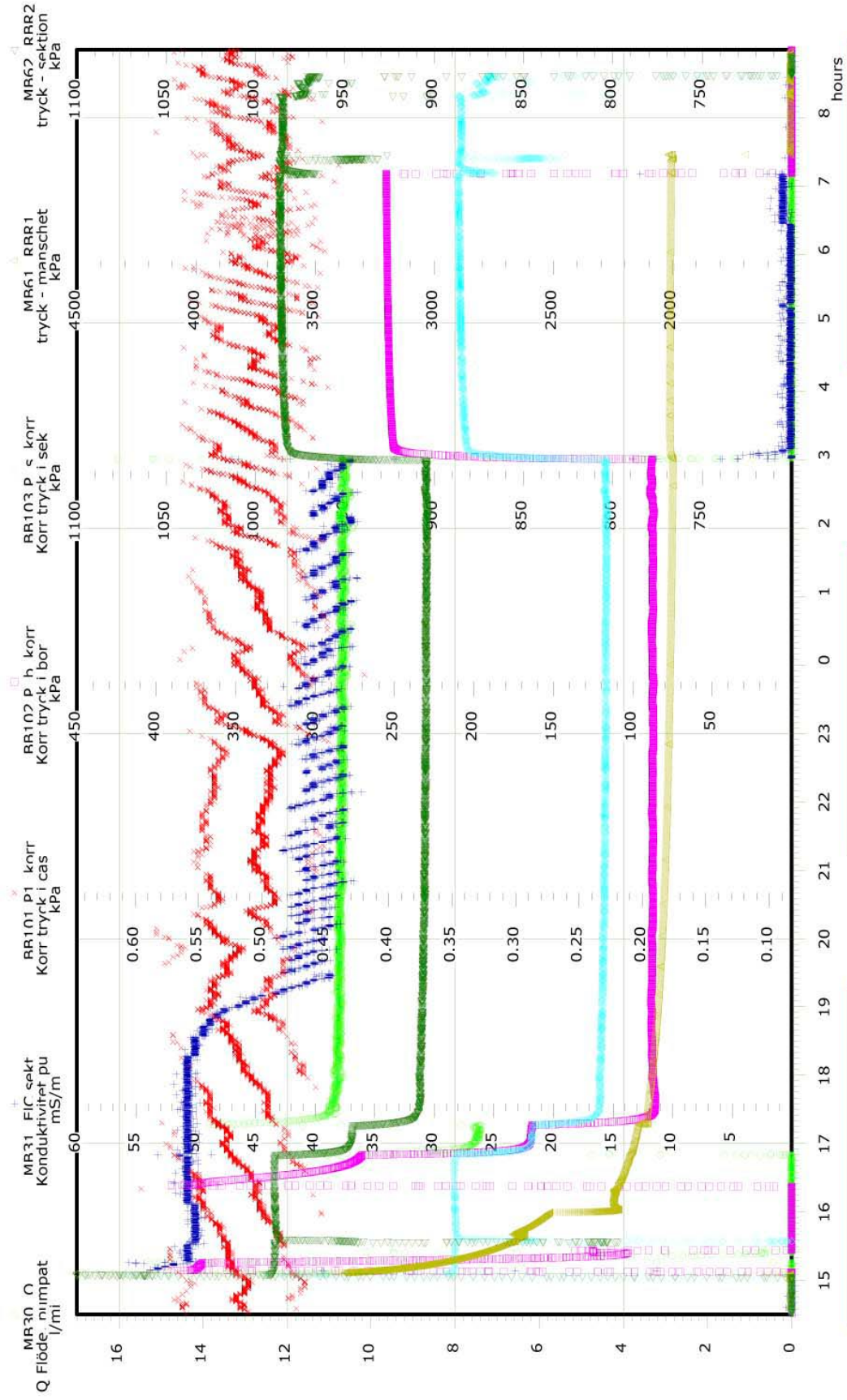
Pumpinn test  
 KLX07B 9.50-108.41m



PI OT TTMF :05/06/09 13:28:03  
 PI OT FIIF .P niimptest  
 Adjusted for DST

DMS2 PO

Pumpinn test  
 K1.XD7R 100.00-200.13m  
 Wireline probe



START :05/06/03 14:30:00

INTERVAL: All readings

STOP :05/06/04 08:59:59